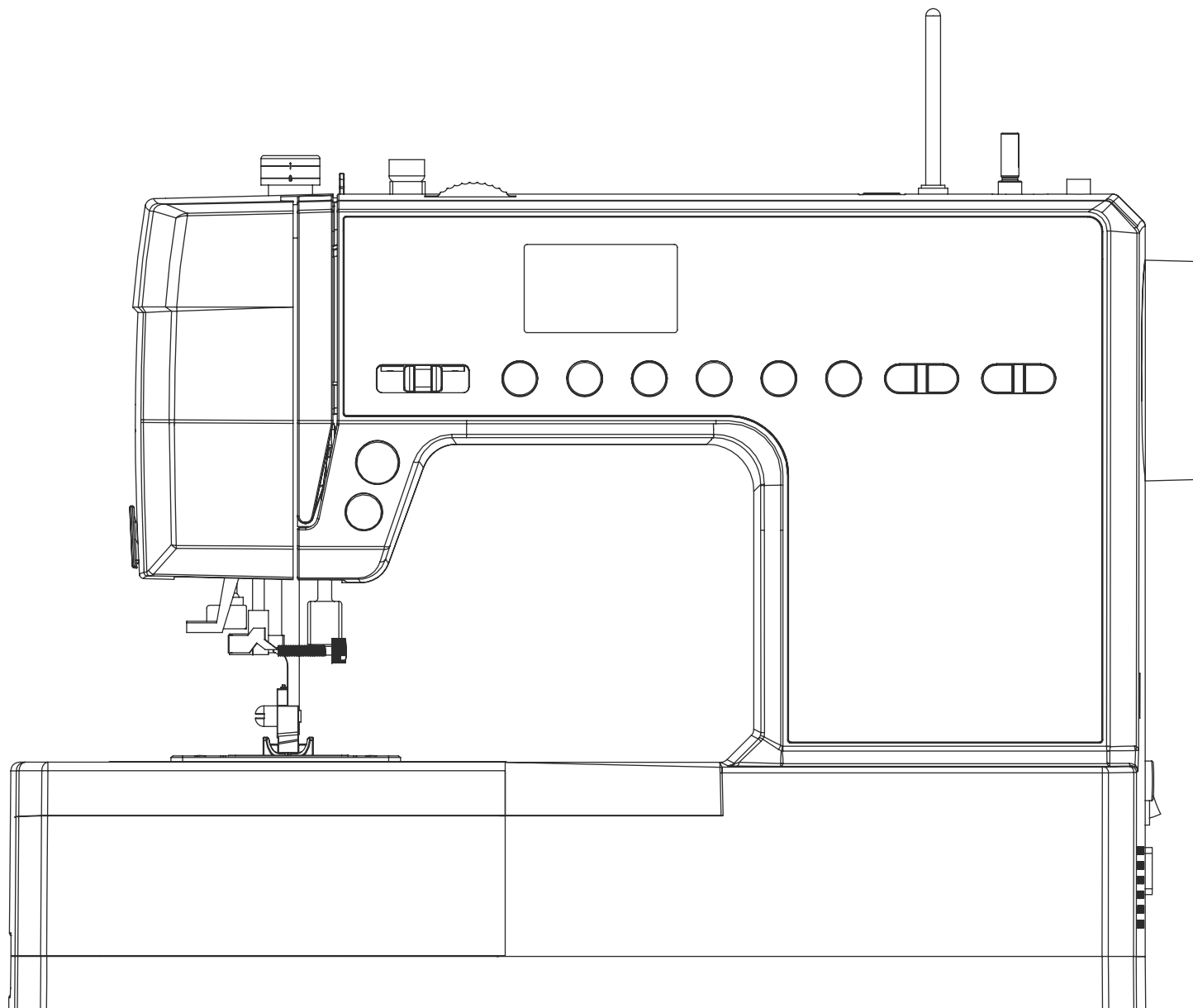
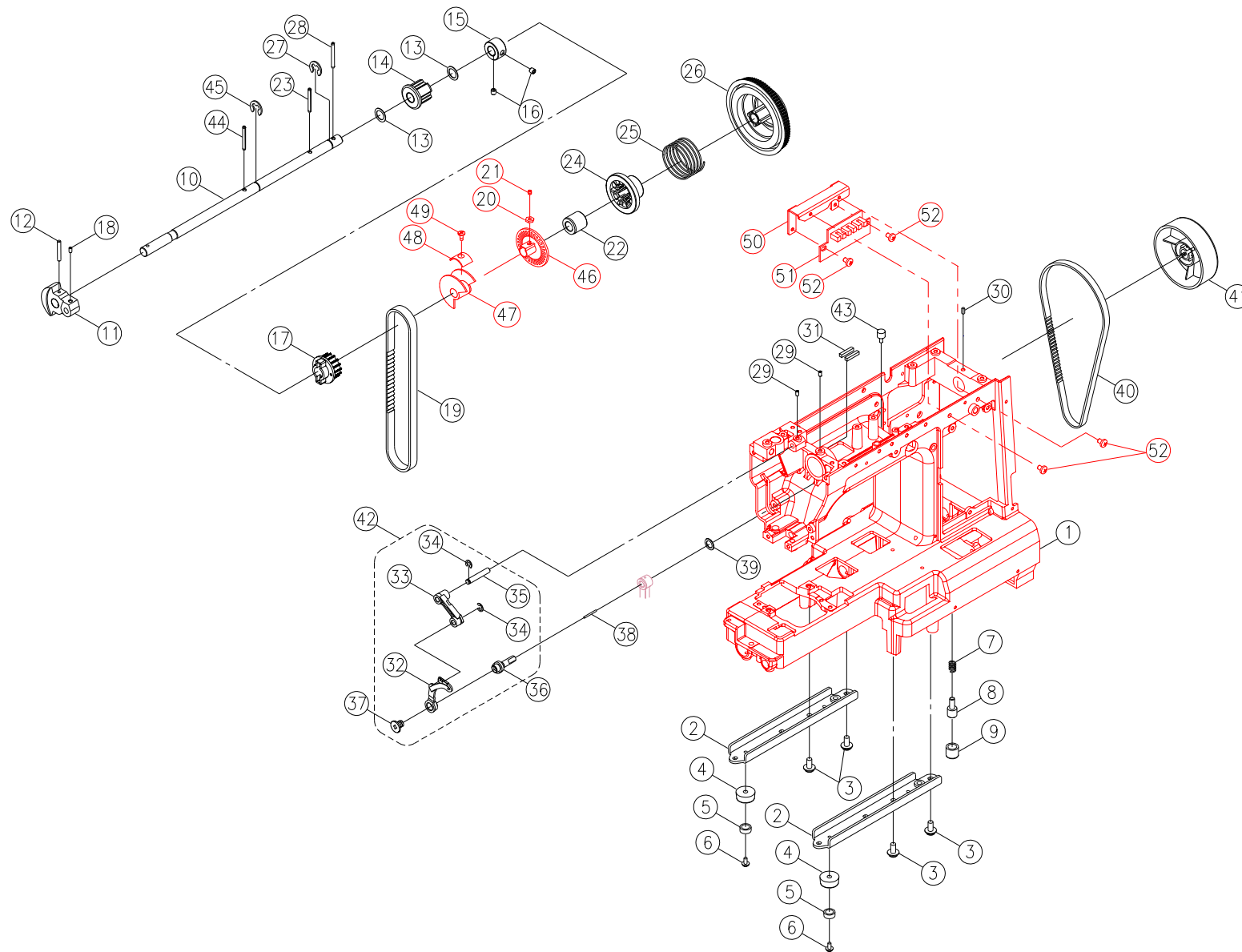


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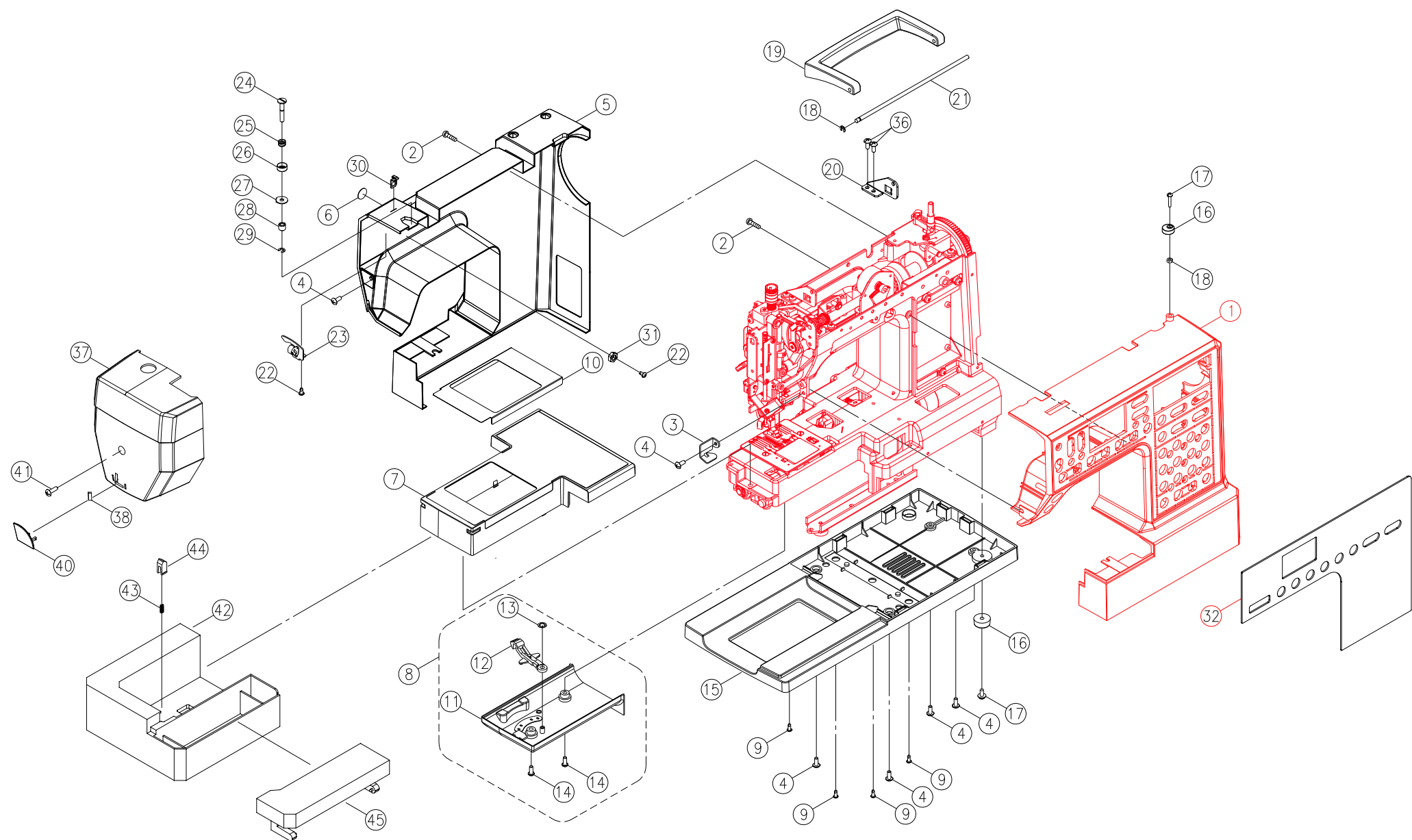
1. UPPER SHAFT COMPONENTS



1. UPPER SHAFT COMPONENTS

NO.	Description	Remark	通用350	NO.	Description	Remark	通用350
1-1	Arm	机壳	1-1	1-34	E-Ring	E型卡	1-34
1-2	Free arm foot	底盘脚架	1-2	1-35	Thread take up lever supporter shaft	挑线杆支体轴	1-35
1-3	Set screw	螺丝(伞型头)	1-3	1-36	Arm shaft balance pin complete	挑线杆90° 销组	1-36
1-4	Free arm base cushion rubber	底座橡胶垫 3只	1-4	1-37	Set screw	90° 销左螺丝	1-37
1-5	bush	衬套	1-5	1-38	Oil cotton	油棉	1-38
1-6	Set screw	螺丝(含华司)	1-6	1-39	Endure attrition washer	耐磨垫圈	1-39
1-7	Spring	底盘脚调节弹簧	1-7	1-40	Motor drive belt	同步带 161	1-40
1-8	Adjustment screw	底座调节螺丝	1-8	1-41	Hand wheel	手轮	1-41
1-9	Free arm base cushion	底座调节螺丝套	1-9	1-42	Thread take up lever complete	挑线杆组	1-42
1-10	Arm shaft	上轴	1-10	1-43	Arm shaft auxiliary pin	上轴辅助销	1-43
1-11	Arm shaft balance	针杆曲柄	1-11	1-44	Spring pin	弹簧销	1-44
1-12	Arm shaft balance pin	挑线杆横锤销	1-12	1-45	E-Ring	E型卡	1-45
1-13	Endure attrition washer	耐磨垫圈	1-13	1-46	Rotary control board	回转控制板	
1-14	Arm shaft busing	上轴前套	1-14	1-47	Upper shaft rotary detection sleeve	上轴回转检出套	
1-15	Arm shaft collar	上轴挡圈	1-15	1-48	Detection sleeve fix board	检出套固定板	
1-16	Set screw	螺丝(内六角)	1-16	1-49	Set screw	螺丝	
1-17	Arm shaft sprocket	上轴带轮	1-17	1-50	Photoelectronic switch detection fix seat	光电开关检出组固定座	
1-18	Set screw	螺丝(内六角)	1-18	1-51	Photoeletronic switch detection set	光电开关检出组	
1-19	Motor drive belt	上轴带轮皮带 420	1-19	1-52	Set screw	螺丝	
1-20	Nut	螺帽					
1-21	Set screw	螺丝(内六角)					
1-22	Arm shaft busing	上轴后套	1-22				
1-23	Spring pin	弹簧销	1-23				
1-24	Am shaft oolkar	绕线离合套	1-24				
1-25	Arm shaft clutch annulus spring	离合器弹簧	1-25				
1-26	Arm shaft driver belt pulley	上轴同步带轮	1-26				
1-27	E-Ring	E型卡	1-27				
1-28	Spring pin	弹簧销	1-28				
1-29	Set screw	螺丝(内六角)	1-29				
1-30	Oil cotton	羊毛毡	1-30				
1-31	Bobbin shaft oil cloth	旋梭羊毛毡 2只	1-31				
1-32	Thread take up lever	挑线杆组	1-32				
1-33	Thread take up lever supporter	挑线杆支体	1-33				

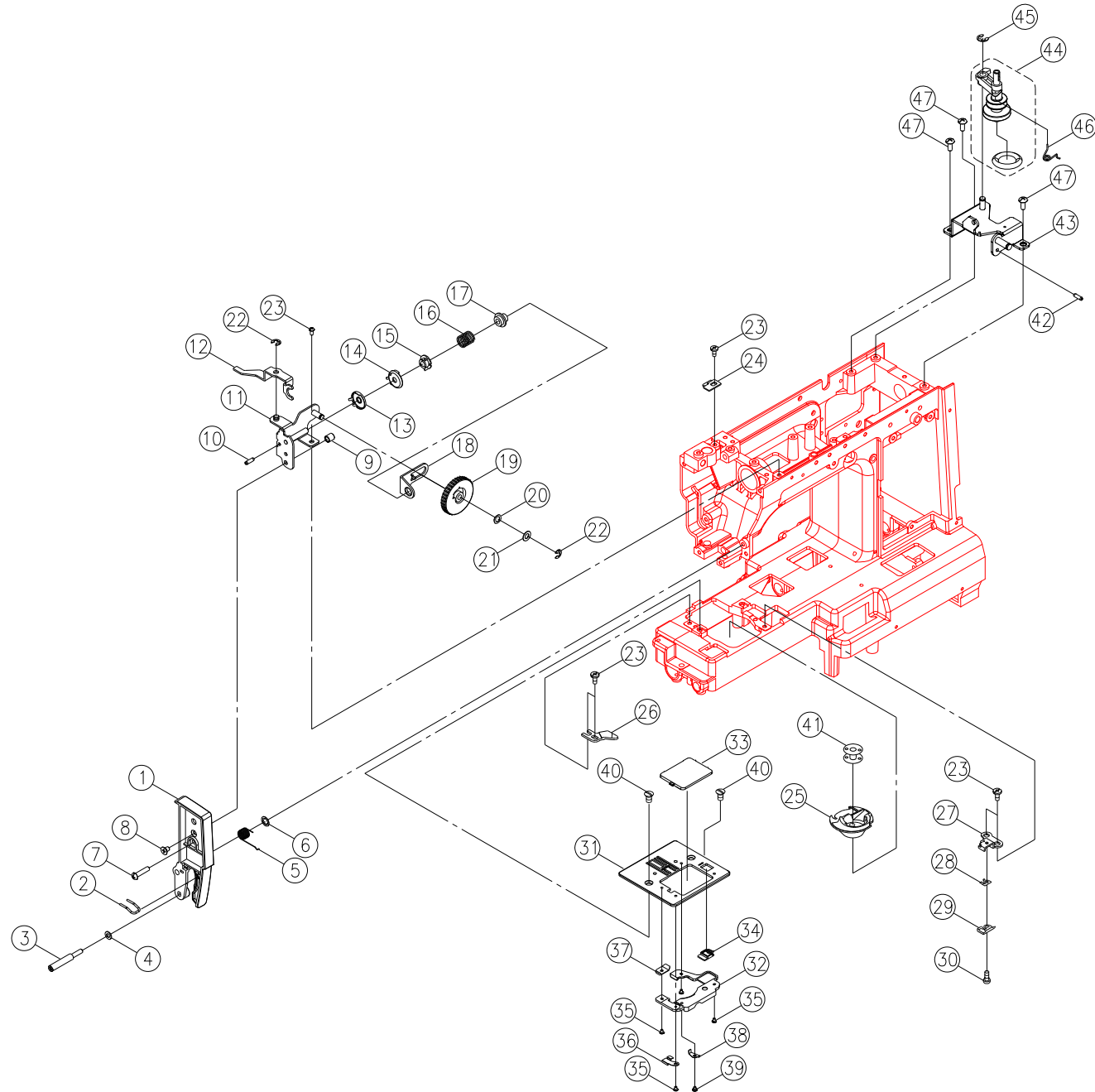
2. FRAME MISCELLANEOUS COVER COMPONENTS



2. FRAME MISCELLANEOUS COVER COMPONENTS

N0.	Description	Remark	通用350	N0.	Description	Remark	通用350
2-1	Front cover	前盖	10-1	2-34	Set screw	螺丝	11-17
2-2	Set screw	螺丝	10-2	2-35	Nut	螺帽	11-18
2-3	Arm top cover thread guide plate	针线拦线板	10-3	2-36	Set screw	螺丝	11-19
2-4	Set screw	螺丝	10-4	2-37	Face plat	面板	11-20
2-5	Back cover	后盖	10-5	2-38	Cutter	刀片	11-21
2-6	Plate	作业孔饰板(1)	10-6				
2-7	Free arm slab	底板	10-7	2-40	Front cover thread trimmer	头罩剪线	
2-8	Bracket	齿升组件	10-8	2-41	Set screw	螺丝	11-24
2-9	Set screw	螺丝	10-9	2-42	Sewing table body	附件盒	11-29
2-10	Free arm slab	针板装饰板	10-10	2-43	Sewing table body guide spring	附件盒簧	11-30
2-11	Tooth lever arm	水平釜盖	10-11	2-44	Sewing table body guide	附件盒勾	11-31
2-12	CS-ring	水平釜盖调节杆	10-12	2-45	Sewing table body cover	附件盒盖	11-33
2-13	Set screw	CS 扣环	10-13				
2-14	Base cover	螺丝	10-14				
2-15	Free arm base cushion rubber	底板盖	10-15				
2-16	Set screw	底盘座橡胶垫	10-16				
2-17	Arm top cover bracket	螺丝(含华司)	10-17				
2-18	E-Ring	E型卡	11-1				
2-19	Handle	提手	11-2				
2-20	Handle bracket	提手支架	11-3				
2-21	Handle pin	把手销	11-4				
2-22	Screw	螺丝	11-5				
2-23	Thread guide Complete	上线过线板	11-6				
2-24	Bobbin winder thread guide adjusting	卷线导板螺丝	11-7				
2-25	Bobbin winder thread guide spring	卷线导板弹簧	11-8				
2-26	Bobbin winder spring disc	导线弹簧座	11-9				
2-27	Bobbin winder thread guide	卷线导板	11-10				
2-28	Spacer	卷线导板衬套	11-11				
2-29	E-Ring	E型卡	11-12				
2-30	Thread guide	上线导线板	11-13				
2-31	Spool pin base	螺母	11-14				
2-32	Acrylic plate	亚克力板					
2-33	Bobbin winde	卷线轮固定轴	11-16				

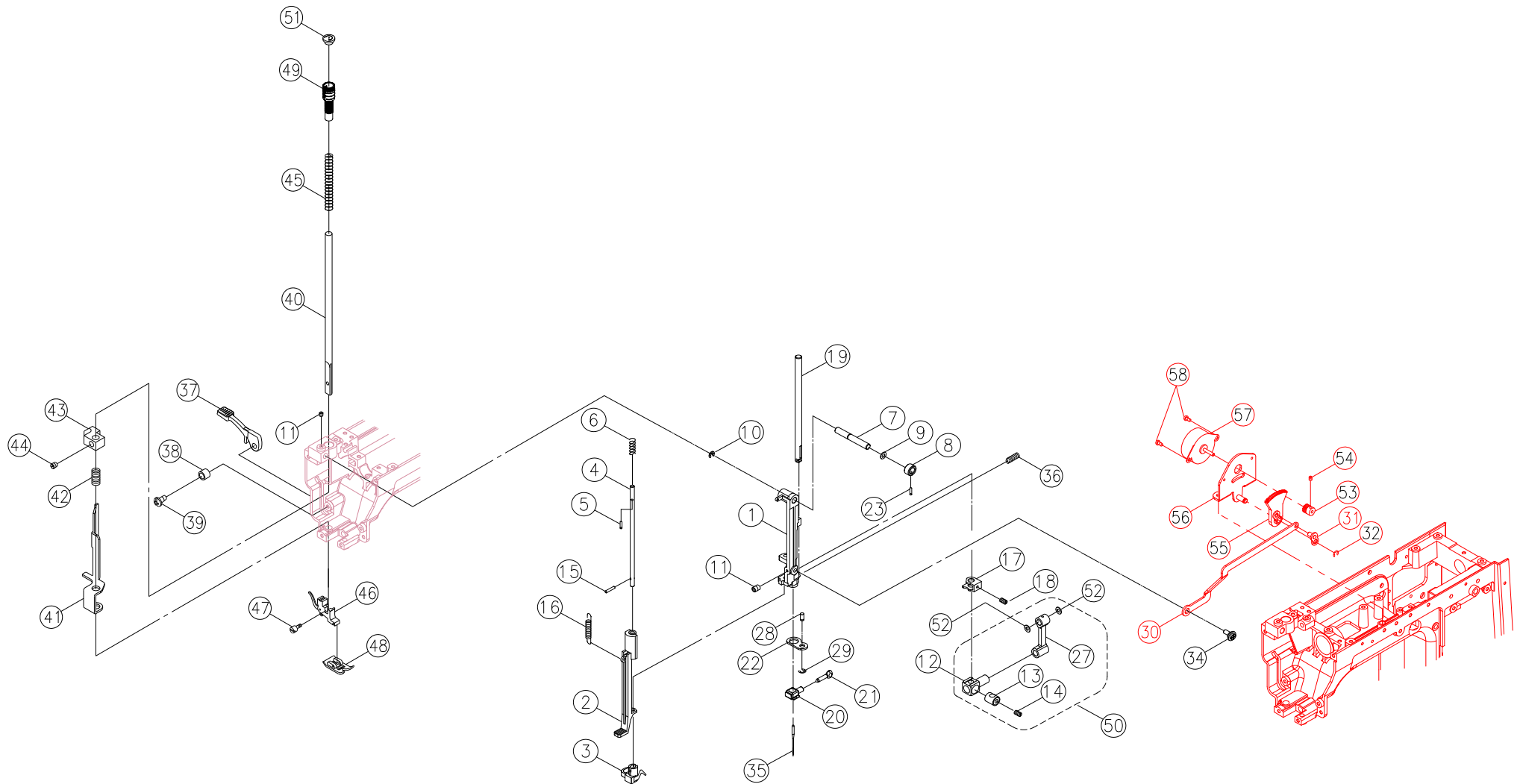
3. BOBBIN WINDER & THROAT PLATE COMPONENTS



3. BOBBIN WINDER & THROAT PLATE COMPONENTS

N0.	Description	Remark	通用350	N0.	Description	Remark	通用350
3-1	Dial tension supporter plate cover	过线板	9-1	3-33	Needle plate cover	针板盖	9-33
3-2	Thread guide	过线勾	9-2	3-34	Needle plate cover open	针板盖开键	9-34
3-3	Set screw	过线板(下)螺丝	9-3	3-35	Set screw	螺丝(十字伞头)	9-35
3-4	Washer	垫圈	9-4	3-36	Needle plate spring	针板盖弹簧板	9-36
3-5	Dial tension spring	夹线挑线簧	9-5	3-37	Needle plate cover plate	针板盖固定板	9-37
3-6	Thread guide spring washer	CS扣环	9-6	3-38	Needle plate cover spring	针板盖弹片	9-38
3-7	Set screw	螺丝	9-7	3-39	Set screw	螺丝(自攻割尾)	9-39
3-8	Set screw	螺丝	9-8	3-40	Set screw	针板螺丝(皿弧)	9-40
3-9	Dial tension guide spring tube	夹线调节器套	9-9	3-41	Bobbin	梭线轮	9-41
3-10	Hand wheel bushing pin	弹簧销	9-10	3-42	Hand wheel bushing pin	弹簧销	7-2
3-11	Dial tension supporter plate	松线调节组	9-11	3-43	Bobbin winder frame plate complete	卷线器台组	7-28
3-12	Dial tension waft plate	浮动板	9-12	3-44	Bobbin winder crank complete	绕线器组	7-29
3-13	Dial tension disc(1)	上系调节器护线板(1)	9-13	3-45	E-Ring	E型卡	7-30
3-14	Dial tension disc	线调节盘系调子(皿)	9-14	3-46	Bobbin winder crank spring	绕线器弹簧	7-31
3-15	Dial tension spring regulator	上系调节器弹簧衬套	9-15	3-47	Set screw	螺丝	7-36
3-16	Dial tension spring	上系弹簧	9-16				
3-17	Dial tension regulator	上系调节器调整筒	9-17				
3-18	Dial tension spring plate	上线弹簧压板	9-18				
3-19	Dial tension knob	松线调节钮	9-19				
3-20	Washer	波型垫圈	9-20				
3-21	Washer	垫圈	9-21				
3-22	E-Ring	E型止环	9-22				
3-23	Set screw	螺丝	9-23				
3-24	Tension lever regulating plate	松线压板	9-24				
3-25	Shuttle hook complete	内釜组	9-25				
3-26	Rotary hook plate	内釜定位板(1)	9-26				
3-27	Rotary hook plate (2)	内釜定位板(2)	9-27				
3-28	Rotary hook plate spring (2)	梭定位板弹簧(2)	9-28				
3-29	Rotary hook plate spring (1)	梭定位板弹簧(1)	9-29				
3-30	Set screw	螺丝(伞头)	9-30				
3-31	Needle plate	针板	9-31				
3-32	Needle plate cover	针板盖固定台	9-32				

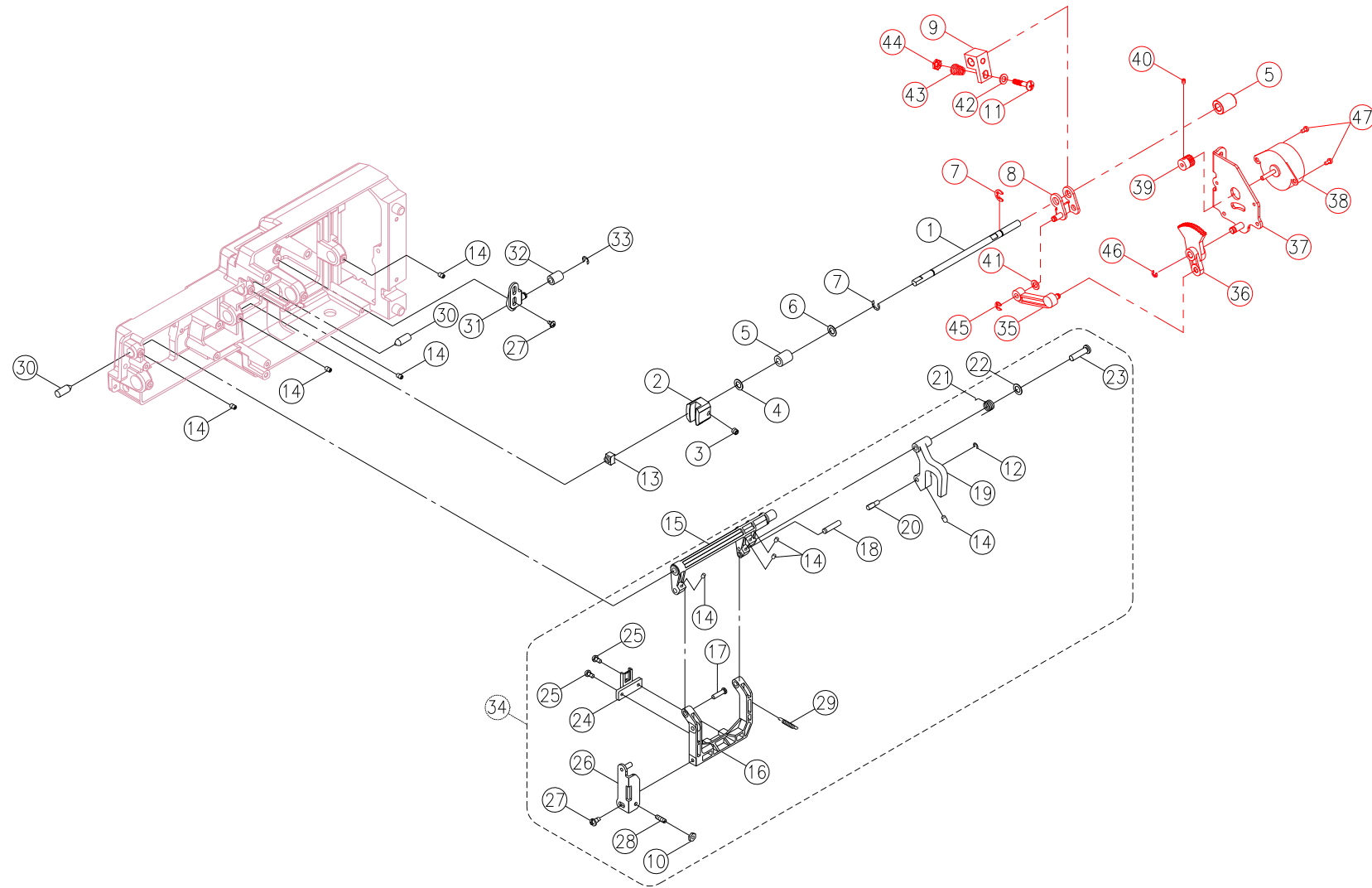
4. NEEDLE BAR & PRESSER BAR COMPONENT



4. NEEDLE BAR & PRESSER BAR COMPONENTS 针杆，压杆部件

NO.	Description	Remark	通用350	NO.	Description	Remark	通用350
4-1	Needle bar supporter	针棒支体		4-34	Needle bar driving rod pin	针杆拉杆偏心销	4-34
4-2	Auto thread lever	自动穿线器杆		4-35	Needle	机针	4-35
4-3	Auto threader	自动穿线器组		4-36	Needle bar supporter spring	摆动弹簧	4-36
4-4	Threading shaft	穿线器轴		4-37	Presser bar lifter lever	压脚板手	4-37
4-5	Pin	平行销		4-38	Presser bar lifter lever screw washer	押棒上下杆螺丝垫	4-38
4-6	Threading shaft spring	穿器轴弹簧		4-39	Set screw	螺丝	4-39
4-7	Needle bar supporter pin	针棒支体销		4-40	Presser bar	压杆	4-40
4-8	Collar	止环		4-41	Tension lever lifter	松线连杆	4-41
4-9	Washer	垫圈		4-42	Tension lever lifter spring	松线簧	4-42
4-10	E-Ring	E型卡		4-43	Presser bar bracket	压杆导架	4-43
4-11	Set screw	螺丝	4-11	4-44	Set screw	螺丝	4-44
4-12	Needle bar bracket (1)	针棒抱(1)	4-12	4-45	Presser bar spring	压杆弹簧	4-45
4-13	Needle bar bracket (2)	针棒抱(2)	4-13	4-46	Shank complete	主压脚座	4-46
4-14	Set screw	螺丝	4-14	4-47	Set screw	押布脚螺丝	4-47
4-15	Spring pin	弹簧销		4-48	Zigzag presser foot	主压脚片	4-48
4-16	Spring	弹簧		4-49	Presser bar regulating screw	压杆调节螺丝	4-49
4-17	Threading stopper	自动穿线器停止器		4-50	Needle bar bracket complete	针棒抱组	4-50
4-18	Set screw	螺丝		4-51	Cap	帽	4-51
4-19	Needle bar	针棒	4-19	4-52	Spacer	垫片	4-52
4-20	Needle clamp	针留	4-20	4-53	Stepping motor gear set	步进马达齿轮组	
4-21	Needle clamp set screw	针留螺丝	4-21	4-54	Set screw	螺丝	
4-22	Needle bar supporter	针杆摆动板	4-22	4-55	Width wrist gear	阔度腕齿轮	
4-23	Set screw	螺丝		4-56	Width stepping motor support board	阔度步进马达支持板	
				4-57	Stepping motor	步进马达	
				4-58	Set screw	螺丝	
4-27	Needle bar crank rod	针杆连杆	4-27				
4-28	Needle bar supporter plate pin	抬牙连杆销	4-28				
4-29	E-Ring	E型卡	4-29				
4-30	Needle bar guide bar	针棒引棒					
4-31	Needle bar guide bar presser board	针板引棒压板					
4-32	E-Ring	E型卡					

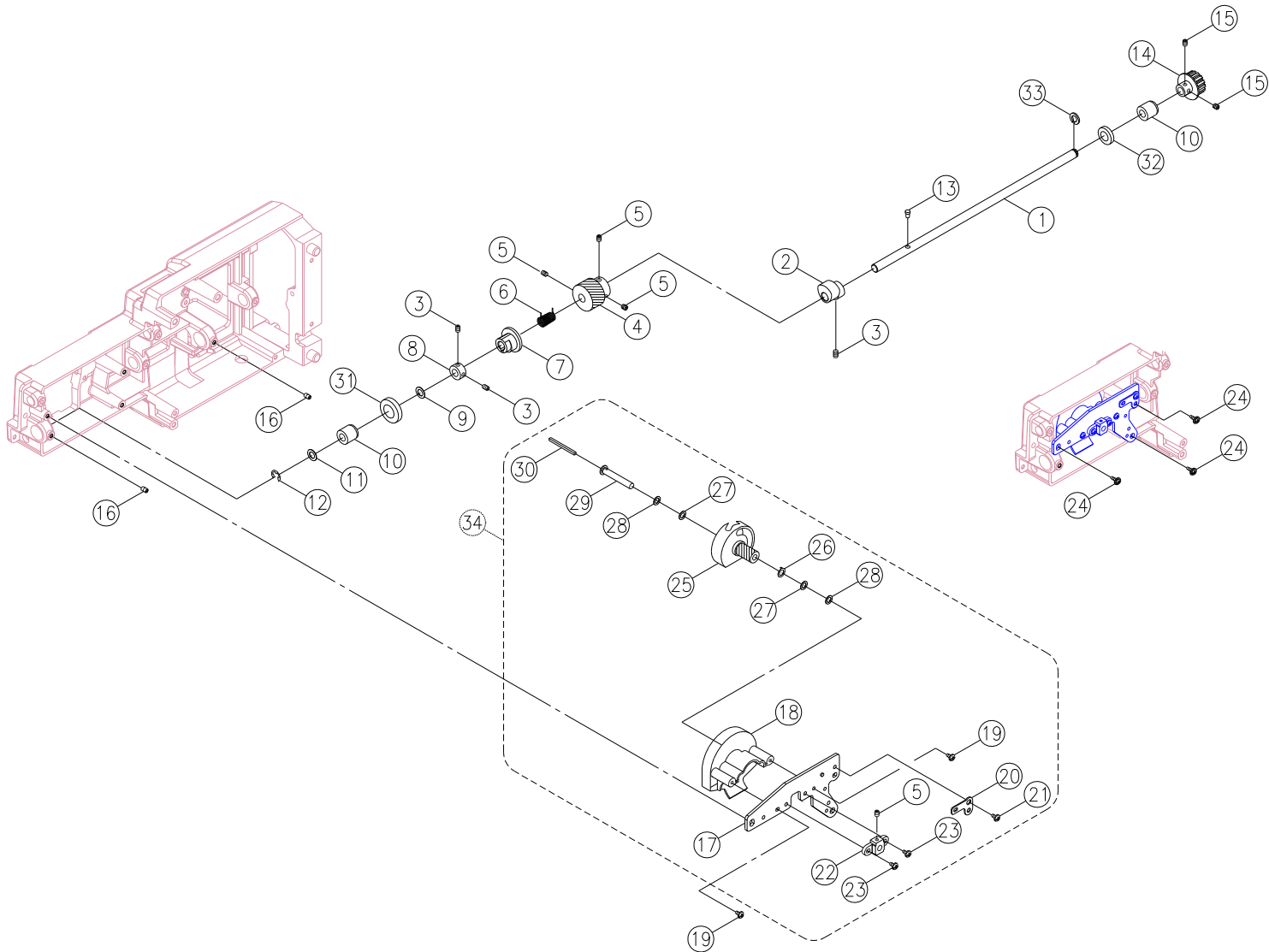
5. FEED MECHANISM COMPONENTS



5. FEED MECHANISM COMPONENTS

N0.	Description	Remark	通用350	N0.	Description	Remark	通用350
5-1	Feed regulating shaft	针距调节器轴	5-1	5-33	E-Ring	E型卡	5-33
5-2	Feed regulating	针距调节器	5-2	5-34	Feed rock shaft complete	水平传送轴组	5-34
5-3	Set screw	螺丝	5-3	5-35	Transport lever	传送连杆	
5-4	Washer	耐磨垫圈	5-4	5-36	Transport wrist gear	传送腕齿轮	
5-5	Feed rock bushing	针距调节轴套 2只	5-5	5-37	Transport stepping motor support board	传送步进马达支持板组	
5-6	Washer	垫圈	5-6	5-38	Stepping motor	步进马达	
5-7	E-Ring	E型卡	5-7	5-39	Stepping motor gear set	步进马达齿轮组	
5-8	Transport adjustment wrist	传送调节腕(2)		5-40	Set screw	螺丝	
5-9	Transport adjustment wrist	传送调节腕(1)		5-41	Washer	垫圈	
5-10	Adjusting nut	调节固定螺帽	5-10	5-42	Washer	垫圈	
5-11	Set screw	螺丝		5-43	Transport adjustment wrist spring	传送调整腕弹簧	
5-12	E-Ring	E型卡	5-12	5-44	Nut	螺帽	
5-13	Feed regulating block	针距调节器滑块	5-13	5-45	E-Ring	E型卡	
5-14	Set screw	螺丝	5-14	5-46	E-Ring	E型卡	
5-15	Feed rock shaft	水平传送轴	5-15	5-47	Set screw	螺丝	
5-16	Feed dog supporter	送布齿台	5-16				
5-17	Feed dog shaft	送布齿台轴	5-17				
5-18	Feed rock frame shaft (2)	水平传送土台轴(2)	5-18				
5-19	Feed rock crank	水平传送腕	5-19				
5-20	Regulating block shaft	传送调节器滑块轴	5-20				
5-21	Feed rock crank spring	水平传送腕弹簧	5-21				
5-22	Washer	垫圈	5-22				
5-23	Feed rock shaft	水平传送腕轴	5-23				
5-24	Feed dog	送料牙	5-24				
5-25	Set screw	元柱头螺丝 3.5*8 2	5-25				
5-26	Feed lifting rock crank	针距上下连杆	5-26				
5-27	Set screw	螺丝	5-27				
5-28	Set screw	调整螺丝	5-28				
5-29	Feed dog spring	送布牙弹簧	5-29				
5-30	Feed crank shaft	顶尖销 2只	5-30				
5-31	Belt adjusting plate	皮带调节器	5-31				
5-32	Timing belt adjusting roller	皮带调节套	5-32				

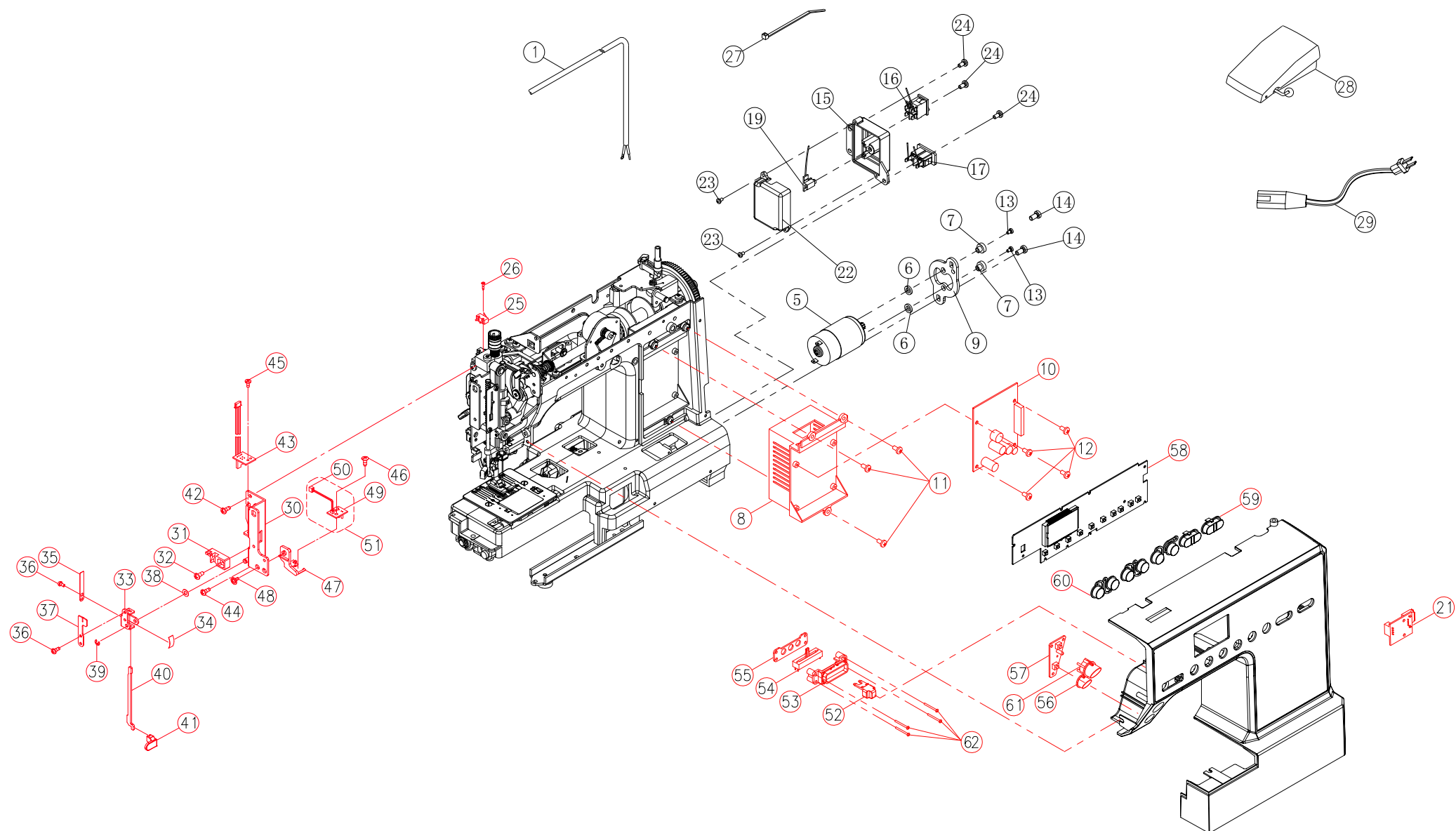
6. LOWER SHAFT COMPONENTS



6. LOWER SHAFT COMPONENTS

N0.	Description	Remark	通用350	N0.	Description	Remark	通用350
6-1	Lower shaft	下轴	6-1	6-33	C-Ring	C型卡扣	6-33
6-2	Feed rock cam	水准传送凸轮	6-2	6-34	Rotary hook holder complete	梭支持板组	6-34
6-3	Set screw	螺丝	6-3				
6-4	Lower shaft gear	下轴齿轮	6-4				
6-5	Set screw	螺丝	6-5				
6-6	Lower shaft spring	落牙弹簧	6-6				
6-7	Feed lifting rock cam	上下传送凸轮	6-7				
6-8	Lower shaft collar	下轴挡圈	6-8				
6-9	Endure attrition washer	耐磨整圈	6-9				
6-10	Lower shaft bushing	下轴轴套 2只	6-10				
6-11	Washer	垫圈	6-11				
6-12	E-Ring	E型卡	6-12				
6-13	Feed lifting rock com pin	针距凸轮销	6-13				
6-14	Lower shaft belt pulley	下轴同步带轮	6-14				
6-15	Set screw	下轴皮带轮螺丝	6-15				
6-16	Set screw	螺丝	6-16				
6-17	Rotary hook holder	梭支持板	6-17				
6-18	Needle plate cover	梭保护盖	6-18				
6-19	Set screw	螺丝	6-19				
6-20	Rotary hook holder positioned plate	水平釜固定组	6-20				
6-21	Set screw	螺丝	6-21				
6-22	Rotary hook supporter	梭支持台	6-22				
6-23	Set screw	螺丝	6-23				
6-24	Set screw	螺丝(华司头)	6-24				
6-25	Shuttle hook holder	外釜组	6-25				
6-26	Bobbin shaft washer (3)	外釜铜垫片带止动	6-26				
6-27	Endure attrition washer	耐磨垫圈	6-27				
6-28	Bobbin shaft washer (2)	外釜铜平垫片	6-28				
6-29	Bobbin shaft	外釜轴	6-29				
6-30	Bobbin shaft oil cloth	梭轴油棉	6-30				
6-31	Felt seal	羊毛毡 30*2.5*2.5	6-31				
6-32	Felt seal	羊毛毡 12.7*18.7*3.5	6-32				

7. POWER SUPPLY & MAIN MOTOR COMPONENTS



7. POWER SUPPLY & MAIN MOTOR COMPONENTS

NO.	Description	Remark	通用350	NO.	Description	Remark	通用350
7-1	Lamp holder complete	电灯线组	8-1	7-34	BH spring board	BH弹簧板	
				7-35	BH lever actuator wrist spring	BH杆作动腕弹簧	
				7-36	Screw	螺丝	
				7-37	BH photoelectric board	BH光电板	
7-5	Motor	电机		7-38	Washer	垫圈	
7-6	Insulation pat	绝缘垫		7-39	E-ring	E型卡	
7-7	Insulation sleeve	绝缘衬套		7-40	BH lever	BH杆	
7-8	2-in-1 plastic box	二合一塑料盒		7-41	BH lever dial	BH杆钮	
7-9	Motor bracket	电机固定板		7-42	Screw	螺丝	
7-10	Main base board	主基板		7-43	Photoelectric switch board	光电开关板 (BH)	
7-11	Plastic box screw	塑料盒螺丝		7-44	Screw	螺丝	
7-12	Main base board fix screw	主基板固定螺丝		7-45	Screw	螺丝	
7-13	Screw	螺丝		7-46	Screw	螺丝	
7-14	Set screw	马达组螺丝		7-47	LED light stand	LED灯架	
7-15	Receptacle holder	插座支架	8-15	7-48	Screw	螺丝	
7-16	Switch ass'y	开关组	8-16	7-49	LED light board	LED照明灯板	
7-17	Receptacle	插座	8-17	7-50	LED light cable	LED照明灯连接线	
				7-51	LED light board set	LED照明灯板组	
7-19	Foot controller seat	脚控器座	8-19	7-52	Speed adjustment dial	速度调节钮	
				7-53	Speed adjustment fix seat	速度调节固定座	
7-21	USB circuit board	USB电路板		7-54	Speed adjuster	调速器	
7-22	Receptacle holder cover	插座支架盖	8-22	7-55	Speed adjustmet fix seat back cover	速度调节固定座后盖	
7-23	Set screw	螺丝	8-23	7-56	Reverse stitch button	倒缝键	
7-24	Set screw	螺丝	8-24	7-57	Circuit board	电路板1	
7-25	Micro switch set	微动开关组		7-58	Circuit board	电路板2	
7-26	Screw	螺丝		7-59	Double key	双键	
7-27	Cord clip	锁式轧带	8-27	7-60	Single key	单键	
7-28	Foot controller	控制器	8-28	7-61	On/Off button	启动/停止键	
7-29	Power cord	电源线	8-29	7-62	Set screw	螺丝	
7-30	BH lever table	BH杆台板					
7-31	BH lever restraint table	BH杆限制台					
7-32	Screw	螺丝					
7-33	BH lever actuator lever wrist	BH杆作动杆腕					