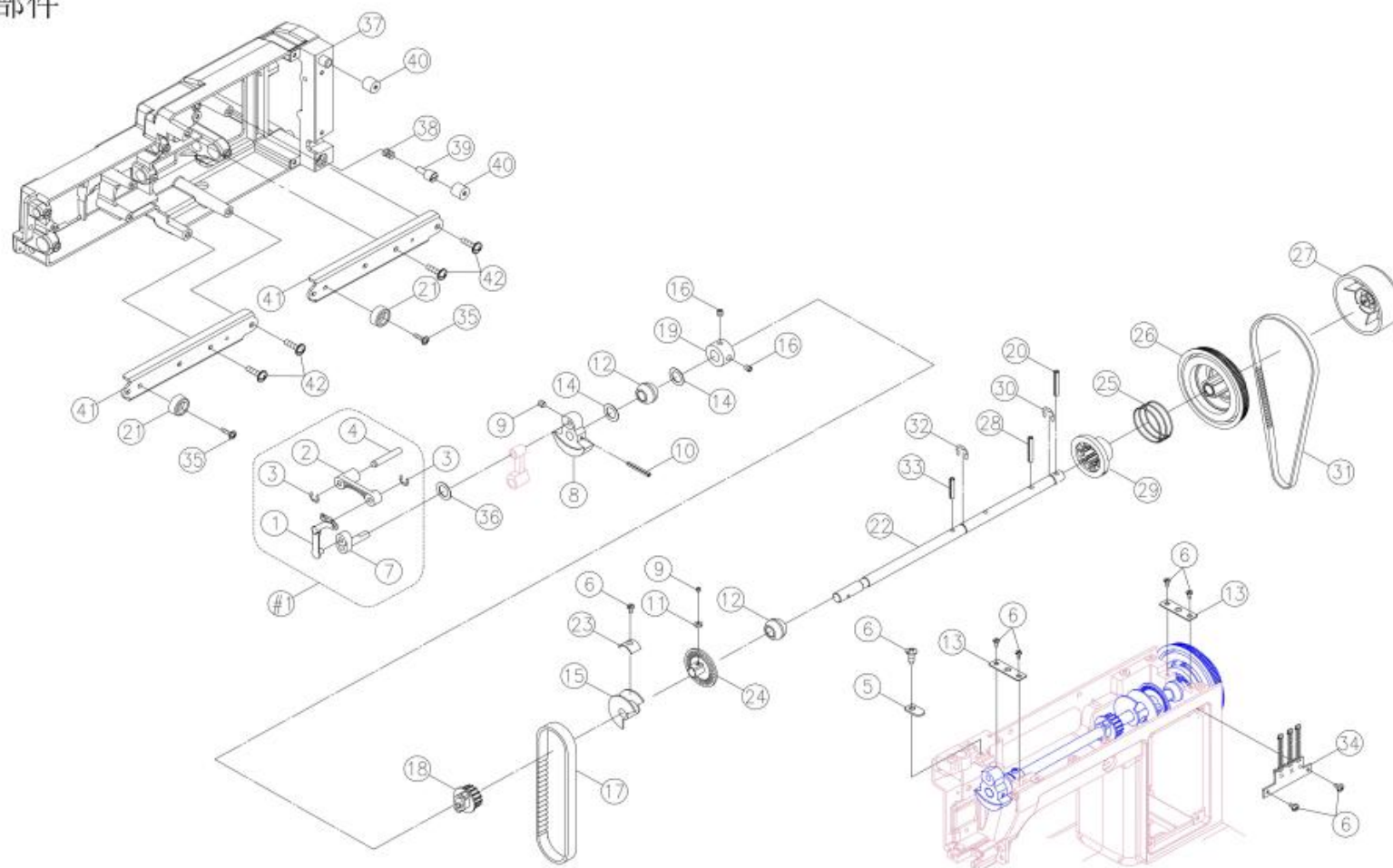


FY600 家用电脑缝纫机 零件图册

第一部件

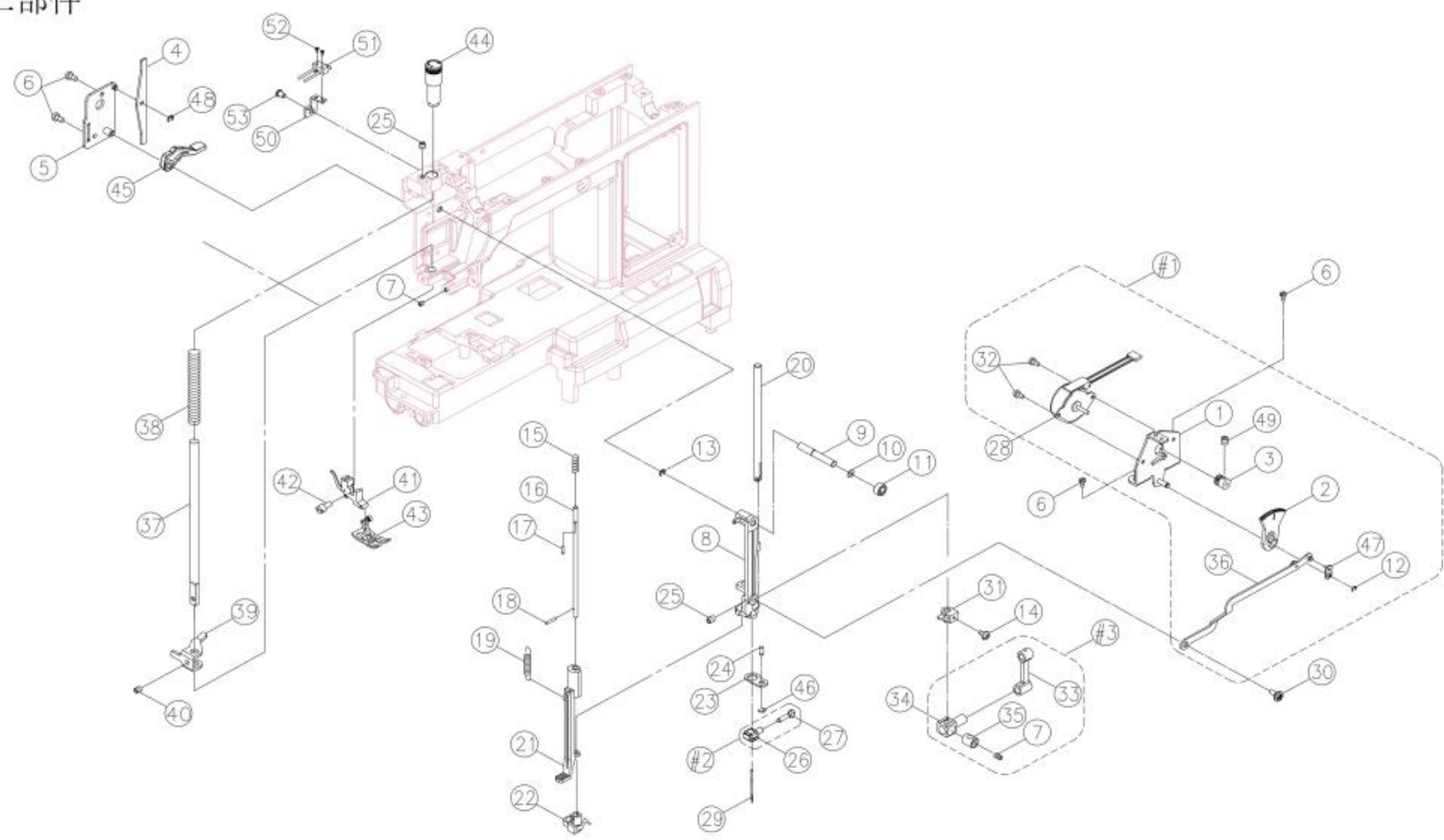


第一部件

序号	图号	产品名称
1	1-1	THREAD TAKE UP LEVER COMPLETE
2	1-2	THREAD TAKE UP LEVER SUPPORTER
3	1-3	E-RING
4	1-4	THREAD TAKE UP LEVER SUPPORT SHAFT
5	1-5	SET WASTER
6	1-6	SCREW
7	1-7	ARM SHAFT BALANCE PIN COMPLETE
8	1-8	ARM SHAFT BALANCE
9	1-9	SCREW
10	1-10	ARM SHAFT BALANCE PIN
11	1-11	NUT(M4 T=3)
12	1-12	ARM SHAFT BUSHING
13	1-13	ARM SHAFT BUSHING HOLDER PLATE
14	1-14	ENDURE ATTRITION WASHER
15	1-15	ROTARY SENSOR COLLAR
16	1-16	SCREW(M5x5C)
17	1-17	MOTOR DRIVE BELT
18	1-18	ARM SHAFT SPROCKET
19	1-19	ARM SHAFT COLLAR
20	1-20	SPRING PIN(ϕ 3x30)
21	1-21	FREE ARM BASE CUSHION RUBBER
22	1-22	ARM SHAFT
23	1-23	ARC WASHER
24	1-24	REVOLUTION CONTROL PANEL
25	1-25	ARM SHAFT CLUTCH ANNULUS SPRING
26	1-26	ARM SHAFT DRIVE BELT PULLEY
27	1-27	HAND WHEEL
28	1-28	SPRING PIN(ϕ 3x28)
29	1-29	ARM SHAFT COLLAR

序号	图号	产品名称
30	1-30	E-RING(ETW-8)
31	1-31	MOTOR DRIVE BELT
32	1-32	E-RING(ETW-9)
33	1-33	SPRING PIN(\$3x18)
34	1-34	PHOTO SENSOR PLATE
35	1-35	SCREW(M4x8)
36	1-36	ENDURE ATTRITION WASHER(ϕ 6.2x ϕ 12x0.25)
37	1-37	ARM
38	1-38	BASE PLATE ADJUSTMENT SCREW SPRING
39	1-39	BASE PLATE ADJUSTMENT SCREW
40	1-40	FREE ARM BASE CUSHION RUBBER
41	1-41	FREE ARM BASE CUSHION
42	1-42	SCREW(M5x10)
#1		THREAD TAKE UP LEVER COMPLETE

第二部件

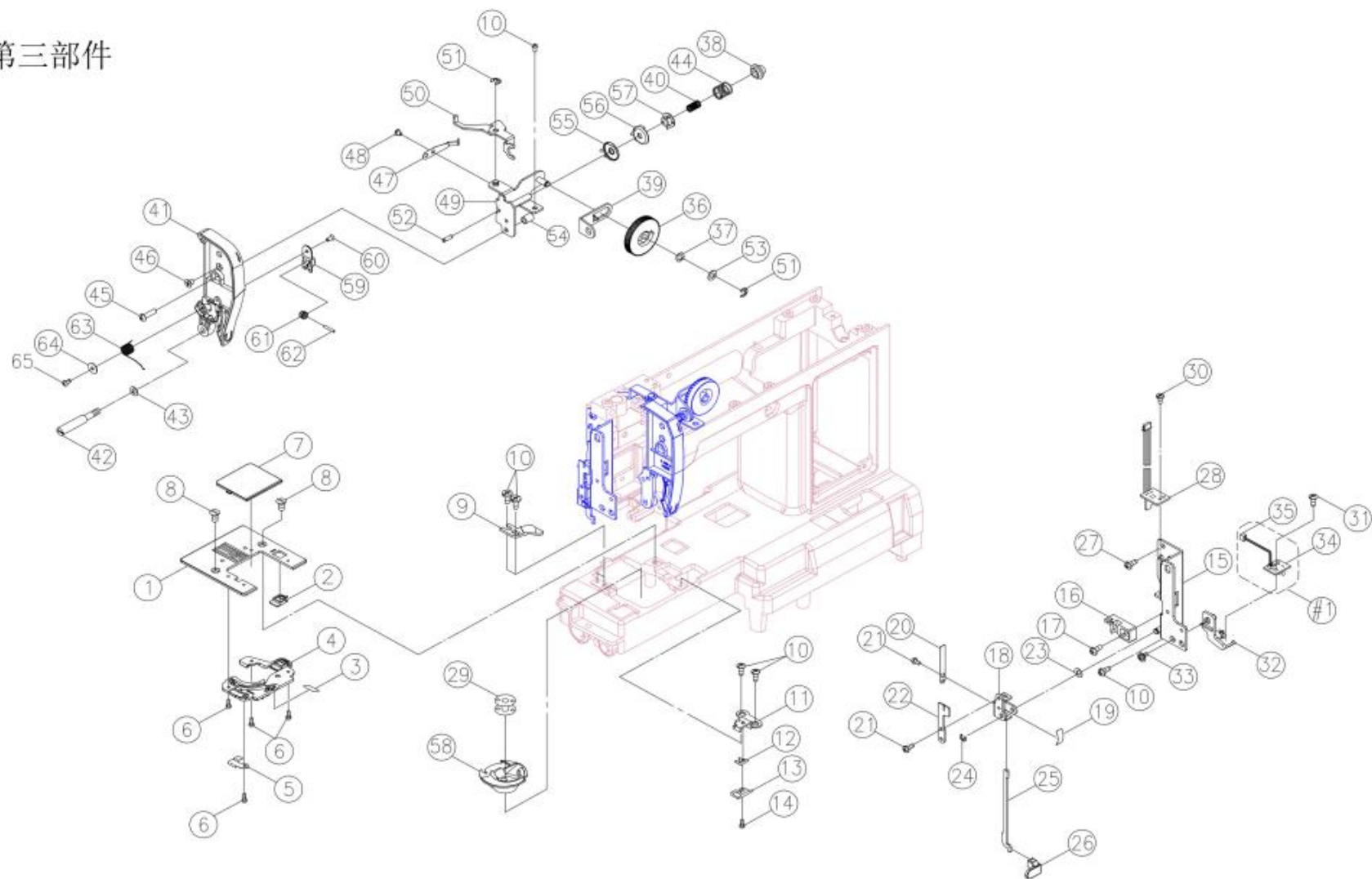


第二部件

序号	图号	产品名称
1	2-1	ZIGZAG PULSE MOTOR PLATE
2	2-2	ZIGZAG CRANK GEAR
3	2-3	PULSE MOTOR GEAR COMPLETE
4	2-4	TENSION LEVER LIFTER
5	2-5	CLAMP PLATE
6	2-6	SCREW(M4x8 A)
7	2-7	SCREW(M4x4C)
8	2-8	NEEDLE BAR SUPPORTER
9	2-9	NEEDLE BAR SUPPORTER PIN
10	2-10	WASHER(6.2x ϕ 12x0.5)
11	2-11	COLLAR
12	2-12	E-RING(ETW-4)
13	2-13	E-RING(ETW-5)
14	2-14	SCREW(M3x8A)
15	2-15	AUTO THREADER SHAFT SPRING
16	2-16	THREADING SHAFT
17	2-17	SPRING PIN(f2x14)
18	2-18	SPRING PIN(ϕ 2x6)
19	2-19	THREADER SHAFT SPRING
20	2-20	NEEDLE BAR
21	2-21	AUTO THREAD LEVER
22	2-22	AUTO THREADER
23	2-23	NEEDLE BAR SUPPORTER
24	2-24	NEEDLE BAR SUPPORTER PLATE PIN
25	2-25	SCREW(M4x5C)
26	2-26	NEEDLE CLAMP
27	2-27	NEEDLE CLAMP SET SCREW
28	2-28	PULSE MOTOR
29	2-29	NEEDLE(#14)
		阔度步进马达支持板
		阔度腕齿轮
		步进马达齿轮组
		松线传动板
		押棒导板
		螺丝
		螺丝
		针棒支体
		针棒支体销
		垫圈
		止环
		E型圈
		E型圈
		螺丝
		自动穿线器轴弹簧
		自动穿线器轴
		弹簧
		弹簧销 (2)
		自动穿线器杆弹簧
		针棒
		自动穿线器作动杆
		自动穿线器组
		针棒摇动板
		摇动板销
		螺丝
		针留
		针留螺丝
		步进马达
		机针 (#14)

序号	图号	产品名称
30	2-30	NEEDLE BAR DRIVING ROD PIN
31	2-31	THREADING STOPPER
32	2-32	SCREW(M3x5A)
33	2-33	NEEDLE BAR CRANK ROD
34	1)	NEEDLE BAR BRACKET(1)
35	2-35	NEEDLE BAR BRACKET(2)
36	2-36	NEEDLE BAR DRIVING ROD
37	2-37	PRESSER BAR
38	2-38	PRESSER BAR SPRING
39	2-39	PRESSER BAR BRACKET
40	2-40	SCREW(M4x6C)
41	2-41	SHANK COMPLETE
42	2-42	SCREW(9/64x40x7.5)
43	2-43	ZIGZAG PRESSER FOOT(T)
44	2-44	PRESSER BAR REGULATING SCREW COMPLETE
45	2-45	PRESSER BAR LIFTER LEVER
46	2-46	E-RING(ETW-4)
47	2-47	NEEDLE BAR DRIVING ROD PLATE
48	2-48	E-RING(ETW-3)
49	2-49	SCREW(M3x3C)
50	2-50	MICRO SWITCH PLATE
51	2-51	PRESSER BAR LEVER MICRO SWITCH
52	2-52	SCREW (M2x7.5)
53	2-53	SCREW(M4x6 B)
#1		ZIGZAG PULSE MOTOR PLATE COMPLETE
#2		NEEDLE CLAMP COMPLETE
#3		NEEDLE BAR CRANK ROD COMPLETE
		针棒引棒偏心销
		自动穿线器停止器
		螺丝
		针棒运动杆
		针棒抱 (1)
		针棒抱 (2)
		针棒引棒
		押棒
		押棒弹簧
		押棒固定导架
		螺丝
		押布脚上座组
		押布脚螺丝
		万能押布脚(T)
		押棒调节螺丝
		押棒上下杆
		E型圈
		针板引棒压板
		E型圈
		螺丝
		微动开关支持板
		微动开关组(压布脚)
		螺丝
		螺丝
		阔度步进马达支持板组
		针留组
		针棒连杆组

第三部件

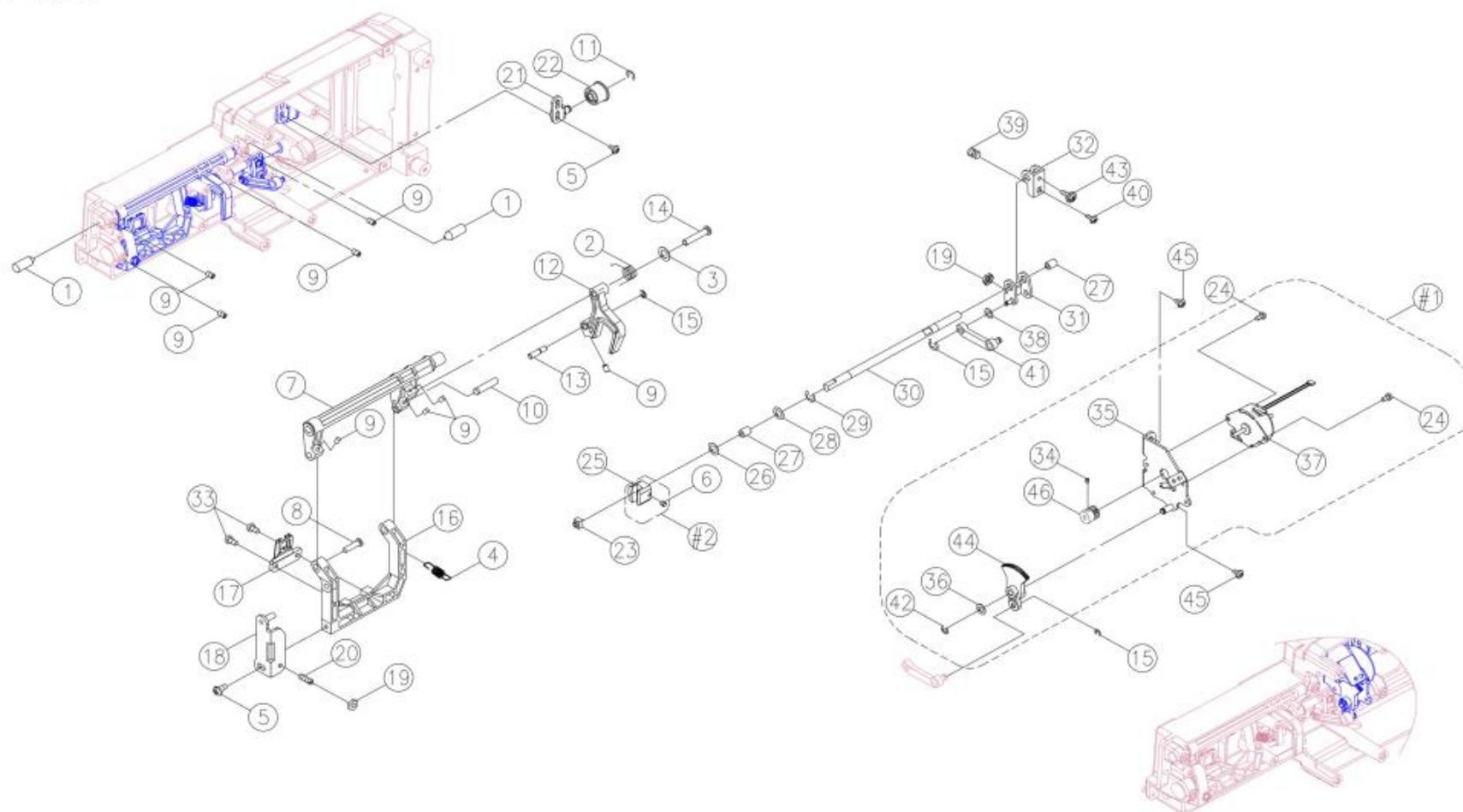


第三部件

序号	图号	产品名称
1	3-1	NEEDLE PLATE
2	3-2	NEEDLE PLATE COVER OPEN
3	3-3	THREAD CUTTER
4	3-4	NEEDLE PLATE SUPPORTER
5	3-5	NEEDLE PLATE SPRING
6	3-6	SCREW(M2X3)
7	3-7	NEEDLE PLATE COVER
8	3-8	SCREW(M4x6D)
9	3-9	ROTARY HOOK PLATE
10	3-10	SCREW(M4x6B)
11	3-11	ROTARY HOOK PLATE(2)
12	3-12	ROTARY HOOK PLATE SPRING(2)
13	3-13	ROTARY HOOK PLATE SPRING(1)
14	3-14	SCREW(M2x2.5)
15	3-15	BH LEVER PLATE
16	3-16	BH MOVEMENT CRANK
17	3-17	SCREW(M3x6A)
18	3-18	BH LEVER CRANK
19	3-19	BH SPRING PLATE
20	3-20	BH LEVER CRANK SPRING
21	3-21	SCREW(M3x5B)
22	3-22	PHOTO PLATE
23	3-23	WASHER(\$ 5.2x10x0.2)
24	3-24	E-RING(ETW-3)
25	3-25	BH LEVER
26	3-26	BH LEVER BUTTON
27	3-27	SCREW(M4x8A)
28	3-28	PHOTO SENSOR PLATE(BH)
29	3-29	BOBBIN
30	3-30	SCREW(M3x5A)
31	3-31	SCREW(M3x6B)
32	3-32	LED HOLDER
33	3-33	SCREW(M3x5)

序号	图号	产品名称
34	3-34	LED LIGHT LAMP
35	3-35	LED LAMP LINE
36	3-36	DIAL TENSION KNOB
37	3-37	WASHER(WW-5)
38	3-38	DIAL TENSION REGULATOR
39	3-39	DIAL TENSION SPRING PLATE
40	3-40	SPRING
41	3-41	DIAL TENSION SUPPORTER PLATE COVER
42	3-42	SCREW(M4)
43	3-43	WASHER(f4.1x\$8x1)
44	3-44	DIAL TENSION SPRING
45	3-45	SCREW(M4x15B)
46	3-46	SCREW(M4x6D)
47	3-47	DIAL TENSION KNOB PLATE
48	3-48	SCREW(M3x4 B)
49	3-49	DIAL TENSION SUPPORTER PLATE
50	3-50	DIAL TENSION WAFT PLATE
51	3-51	E-RING (ETW-4)
52	3-52	SPRING PIN(\$ 3x10)
53	3-53	WASHER(5.2x010x0.5)
54	3-54	DIAL TENSION GUIDE SPRING TUBE
55	3-55	DIAL TENSION DISC(1)
56	3-56	DIAL TENSION DISC
57	3-57	DIAL TENSION SPRING REGULATOR
58	3-58	SHUTTLE HOOK COMPLETE
59	3-59	THREAD GUIDE ROLLER SUPPORTER
60	3-60	SET SCREW(M3x6)
61	3-61	THREAD GUIDE ROLLER
62	3-62	THREAD GUIDE ROLLER PIN
63	3-63	THREAD GUIDE SPRING
64	3-64	WASHER(3.2x10.5x0.5)
65	3-65	SET SCREW (M3x6B)
#1		LED LIGHT LAMP COMPLETE

第四部件

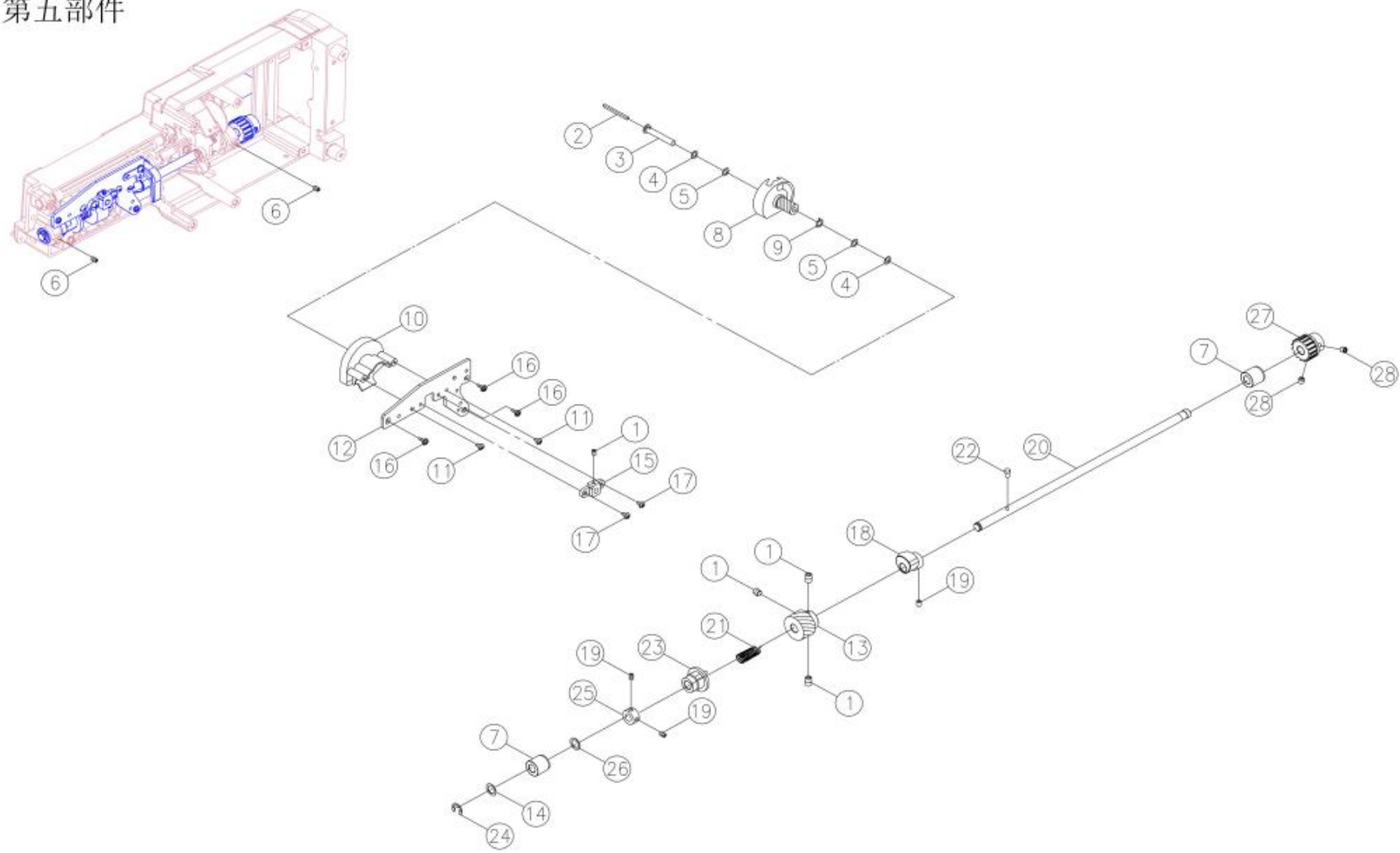


第四部件

序号	图号	产品名称
1	4-1	FEED CRANK SHAFT 锥形销
2	4-2	FEED ROCK CRANK SPRING 水平传送腕弹簧
3	4-3	WASHER(ϕ 5.2x ϕ 12x1) 垫圈
4	4-4	FEED DOG SPRING 送布齿台弹簧
5	4-5	SCREW(M4x8 A) 螺丝
6	4-6	SCREW(M4x4C) 螺丝
7	4-7	FEED ROCK SHAFT 水平传送轴
8	4-8	FEED DOG SHAFT 送布齿台轴
9	4-9	SCREW(M4x6C) 螺丝
10	4-10	FEED ROCK FRAME SHAFT(2) 水平传送土台轴 (2)
11	4-11	E-RING(ETW-4) E型圈
12	4-12	FEED ROCK CRANK 水平传送腕
13	4-13	REGULATING BLOCK SHAFT 调节器滑轨轴
14	4-14	FEED ROCK SHAFT 水平传送腕轴
15	4-15	E-RING(ETW-3) E型圈
16	4-16	FEED DOG SUPPORTER 送布齿台
17	4-17	FEED DOG 送布齿
18	4-18	FEED LIFTING ROCK CRANK 上下传送腕
19	4-19	ADJUSTING NUT(ALN-4) 调整固定螺帽
20	4-20	SCREW(M4x0.7 L9) 调整螺丝
21	4-21	BELT ADJUSTING PLATE 皮带调节板
22	4-22	BELT ADJUSTING PLATE PULLEY 皮带调节轮
23	4-23	FEED REGULATING BLOCK 传送调节器滑轨
24	4-24	SCREW(M3x5A) 螺丝
25	4-25	FEED REGULATING 传送调节器
26	4-26	ENDURE ATTRITION WASHER(ϕ 6.7x ϕ 11.8x0.5) 耐磨垫圈
27	4-27	FEED ROCK BUSHING 传送调节轴套
28	4-28	WASHER(f6.7x ϕ 12x1) 垫圈
29	4-29	E-RING(ETW-5) E型圈

序号	图号	产品名称
30	4-30	FEED REGULATING SHAFT 传送调节器轴
31	4-31	FEED REGULATING CRANK 传送调节腕(2)
32	4-32	FEED CRANK 传送调节腕(1)
33	4-33	SCREW(M3.5x8A) 螺丝
34	4-34	SCREW(M3x3C) 螺丝
35	4-35	PULSE SUPPORT PLATE COMPLETE 传送步进马达支持板组
36	4-36	WASHER(ϕ 5.2x ϕ 10x0.5) 垫圈
37	4-37	PULSE MOTOR COMPLETE 步进马达(含导线)
38	4-38	WASHER(ϕ 4.2x ϕ 8x0.8) 垫圈
39	4-39	FEED REGULATING CRANK SPRING 传送调整腕弹簧
40	4-40	SCREW(M4x18) 传送调整腕螺丝
41	4-41	FEED ROCK ROD 传送连杆
42	4-42	E-RING(ETW-4) E型圈
43	4-43	SCREW(M3x12) 螺丝(含华司)
44	4-44	FEED ROCK CRANK GEAR 传送腕齿轮
45	4-45	SCREW(M3x6A) 螺丝
46	4-46	PULSE MOTOR GEAR COMPLETE 步进马达齿轮组
#1		PULSE SUPPORT PLATE COMPLETE 传送步进马达支持板组
#2		FEED REGULATING COMPLETE 传送调节器组

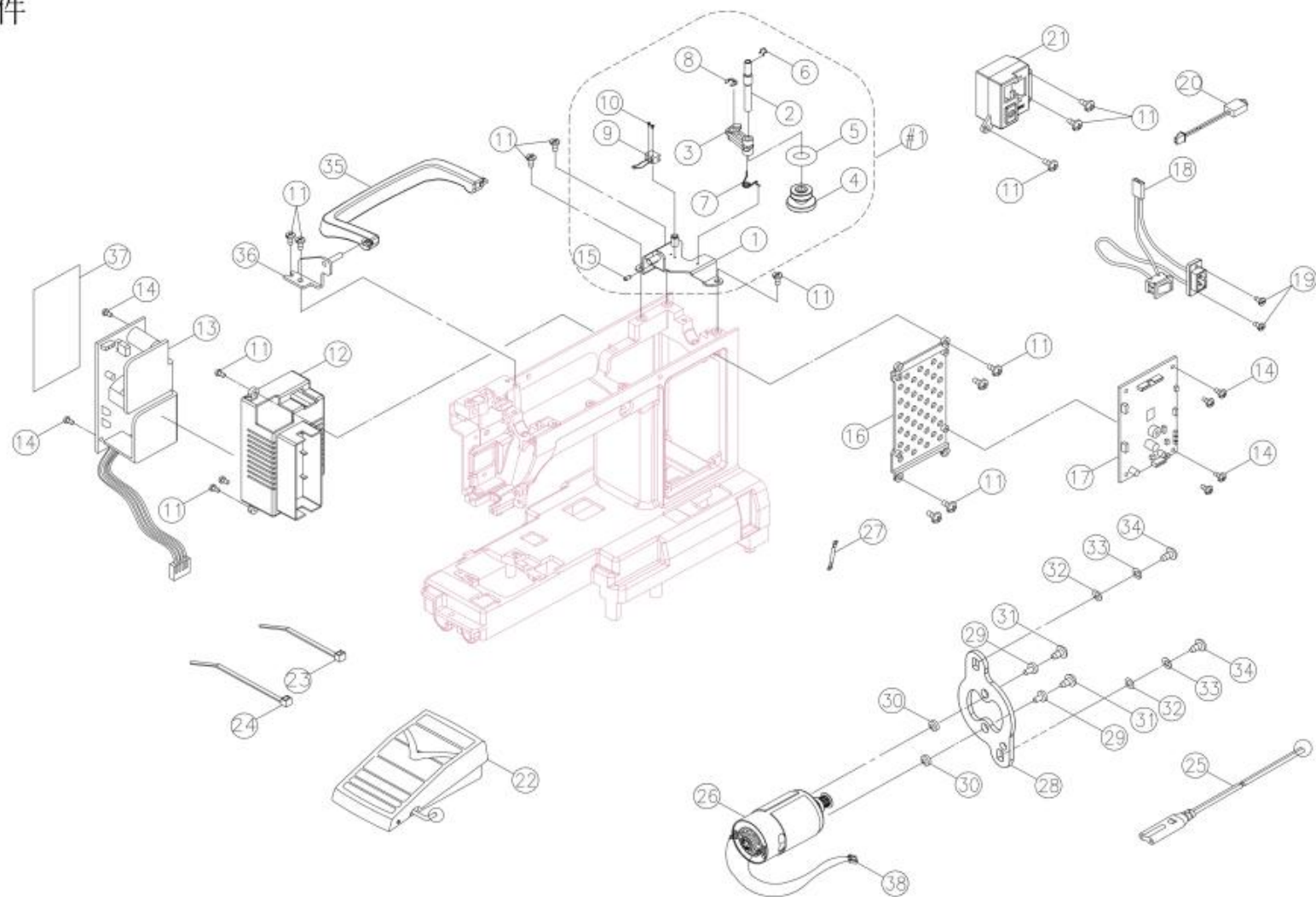
第五部件



第五部件

序号	图号	产品名称
1	5-1	SCREW(M4*5C) 螺丝
2	5-2	BOBBIN SHAFT OIL CLOTH 梭轴油棉
3	5-3	BOBBIN SHAFT 梭轴
4	5-4	BOBBIN SHAFT WASHER (2) 梭轴垫圈 (2)
5	5-5	ENDURE ATTRITION WASHER(ϕ 6.2x ϕ 9.6x0.5) 耐磨垫圈
6	5-6	SCREW(M4x6C) 螺丝
7	5-7	LOWER SHAFT BUSHING 下轴轴套
8	5-8	SHUTTLE HOOK HOLDER 外釜组
9	5-9	BOBBIN SHAFT WASHER(3) 梭轴垫圈 (3)
10	5-10	SHUTTLE HOOK COVER 梭轴护盖
11	5-11	SCREW(M3x12) 螺丝 (自攻尖尾)
12	5-12	ROTARY HOOK HOLDER 梭支持板
13	5-13	LOWER SHAFT GEAR 下轴齿轮
14	5-14	WASHER(f8.2x ϕ 12x0.5) 垫圈
15	5-15	ROTARY HOOK SUPPORTER 梭支持台
16	5-16	SCREW(M4x8) 螺丝 (华司头)
17	5-17	SCREW(M4x8A) 螺丝
18	5-18	FEED ROCK CAM 水平传送凸轮
19	5-19	SCREW(M4x4C) 螺丝
20	5-20	LOWER SHAFT 下轴
21	5-21	LOWER SHAFT SPRING 下轴弹簧
22	5-22	FEED LIFTING ROCK COM PIN 上下传送凸轮销
23	5-23	FEED LIFTING ROCK CAM 上下传送凸轮
24	5-24	E-RING(ETW-6) E型止环
25	5-25	LOWER SHAFT COLLAR 下轴止环
26	5-26	ENDURE ATTRITION WASHER(f8.2x ϕ 12x0.5) 耐磨垫圈
27	5-27	LOWER SHAFT BELT PULLEY 下轴皮带轮
28	5-28	SCREW(M5x5C) 螺丝

第六部件

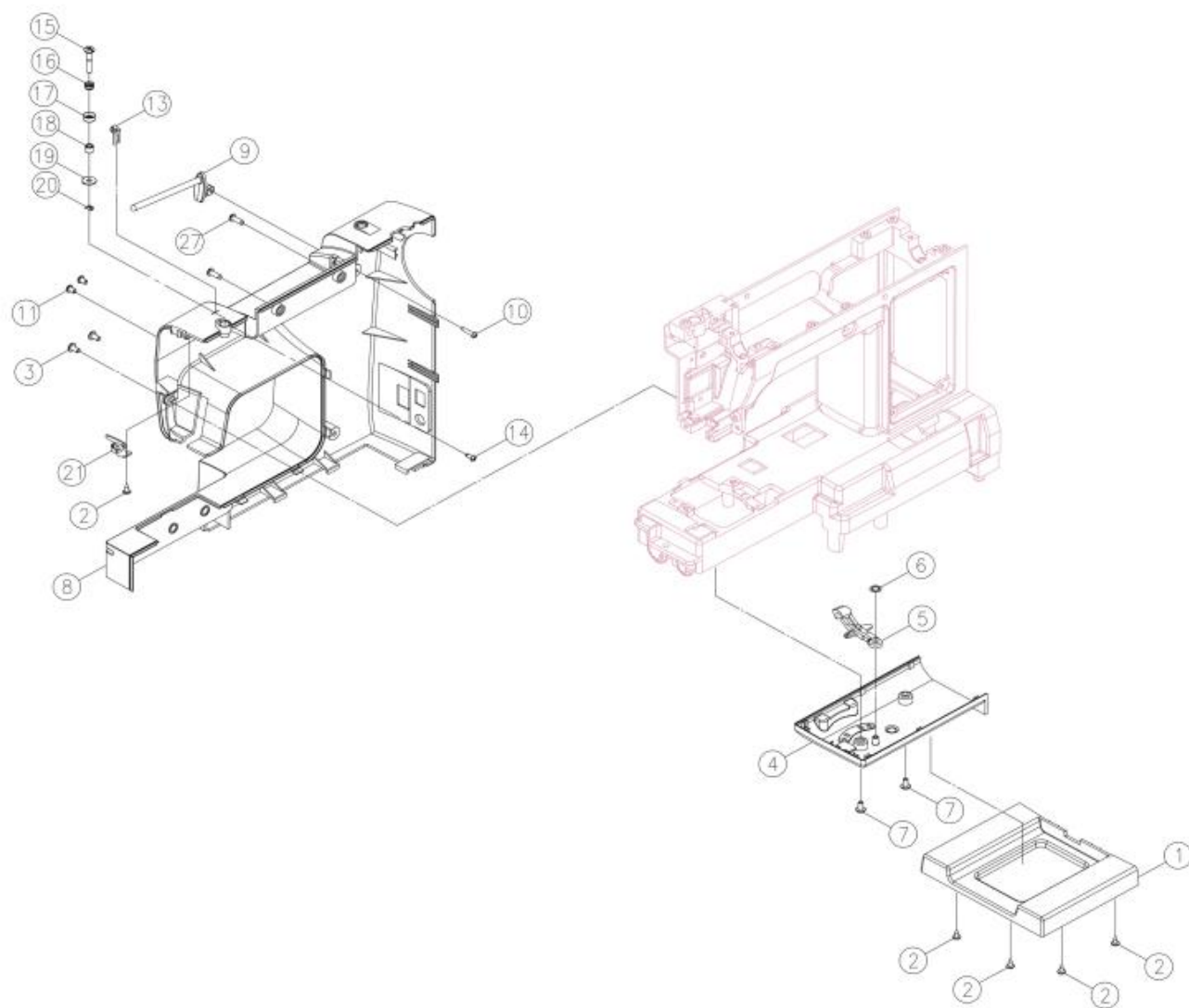


第六部件

序号	图号	产品名称
1	6-1	BOBBIN WINDER PLATE
2	6-2	BOBBIN WINDER CRANK
3	6-3	BOBBIN WINDER CRANK
4	6-4	BOBBIN WINDER PULLEY
5	6-5	BOBBIN WINDER RUBBER PULLEY
6	6-6	BOBBIN WINDER CRANK SPRING
7	6-7	BOBBIN WINDER CRANK SPRING
8	6-8	E-RING(ETW-5)
9	6-9	MICRO SWITCH
10	6-10	SCREW(M2x0.4x7.5)
11	6-11	SCREW(M4x8A)
12	6-12	HF TRANSFORMER BOX
13	6-13	HF TRANSFORMER COMPLETE
14	6-14	SCREW(M3x8.5)
15	6-15	SPRING PIN(3x8)
16	6-16	FRAME OF MAIN CIRCUIT BOARD
17	6-17	MAIN CIRCUIT BOARD
18	6-18	SWITCH RECEPTACLE ASS'Y
19	6-19	SET SCREW (M3x12B)
20	6-20	CONTROLLER RECEPTACLE
21	6-21	RECEPTACLE HOLDER
22	6-22	FOOT CONTROLLER(C-9000)
23	6-23	CORD CLIP(L=12)
24	6-24	CORD CLIP(L=20)
25	6-25	POWER CORD
26	6-26	DC MOTOR COMPLETE
27	6-27	GROUND CONNECTION
28	6-28	MOTOR BRACKET

序号	图号	产品名称
29	6-29	INSULATION SPACER
30	6-30	INSULATION SPACER
31	6-31	SCREW(M3x10)
32	6-32	WASHER(f5.4x ϕ 10x0.9)
33	6-33	SPRING WASHER(ϕ 5.1x9.2x1.3)
34	6-34	SCREW(M5x12)
35	6-35	HANDLE
36	6-36	ARM TOP COVER PLATE COMPLETE
37	6-37	SMPS INSULATING SLICE
38	6-38	DC MOTOR LEAD CORD
#1		BOBBIN WINDER COMPLETE

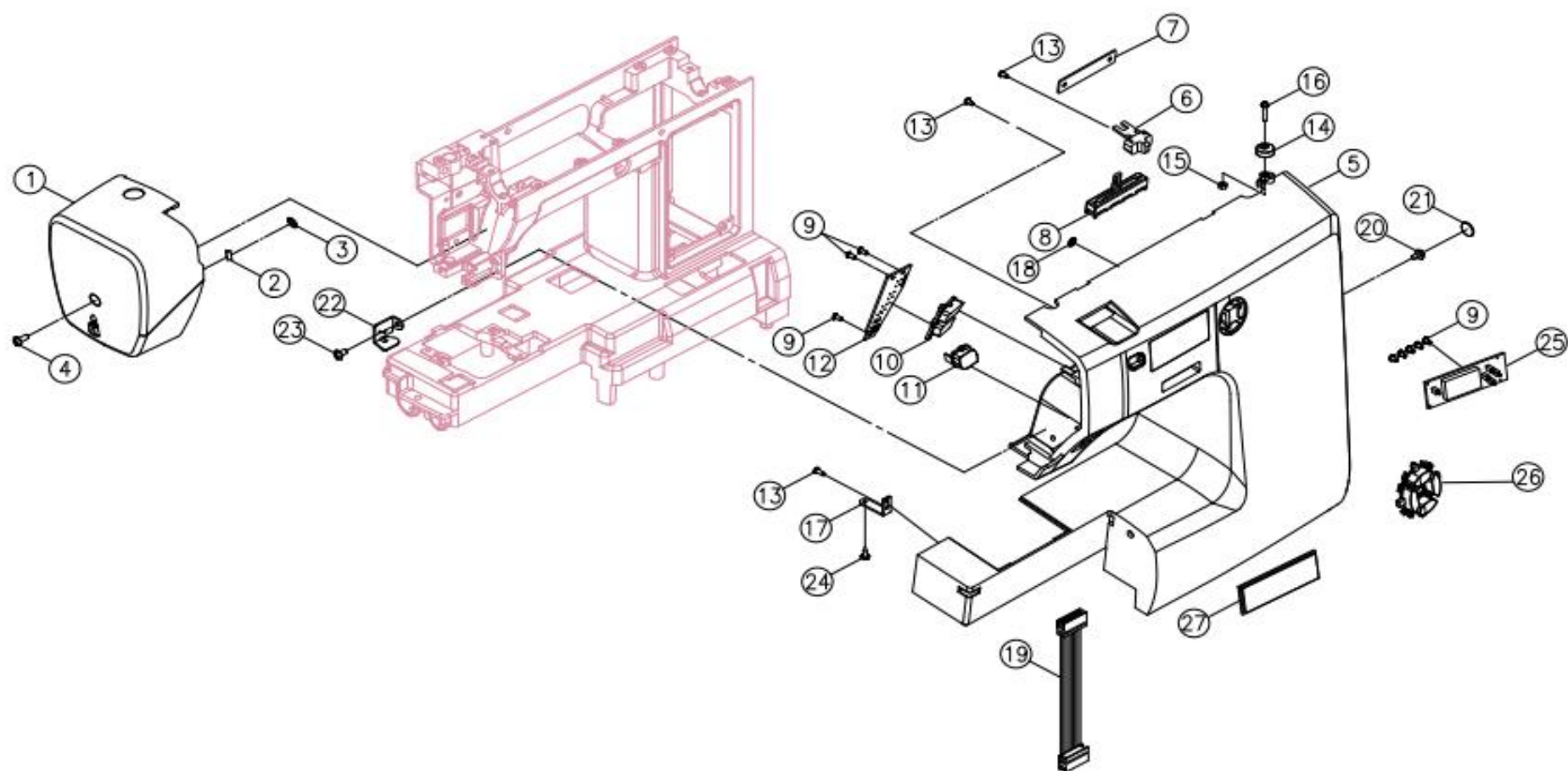
第七部件



第七部件

序号	图号	产品名称
1	7-1	FREE ARM FOOT BUSH 底盘脚盖
2	7-2	SCREW(M3x8.5) 螺丝（自攻尖尾）
3	7-3	SCREW(M4x8A) 螺丝
4	7-4	FREE ARM BASE 底盘盖
5	7-5	TOOTH LEVER ARM 齿升降杆
6	7-6	CS-RING(CSTW-5) CS扣环
7	7-7	SCREW(M4x12B) 螺丝
8	7-8	BACK COVER 上臂后盖
9	7-9	SPOOL ROD 线轮杆台
10	7-10	SCREW(M3x16.7B) 螺丝
11	7-11	SCREW(M4x6B) 螺丝
12	7-12	SCREW(M4x12B) 螺丝（自攻割尾）
13	7-13	THREAD GUIDE 中间导板
14	7-14	SCREW(M3x8) 螺丝
15	7-15	BOBBIN WINDER THREAD GUIDE ADJUSTING 卷线导板螺丝
16	7-16	SPRING 支持弹簧
17	7-17	BOBBIN WINDER SPRING DISC 导线弹簧座
18	7-18	BOBBIN WINDER THREAD GUIDE 卷线导板
19	7-19	SPACER 卷线导板衬套
20	7-20	E-RING(ETW-3) E型止轮
21	7-21	THREAD GUIDE COMPLETE 上线导板组

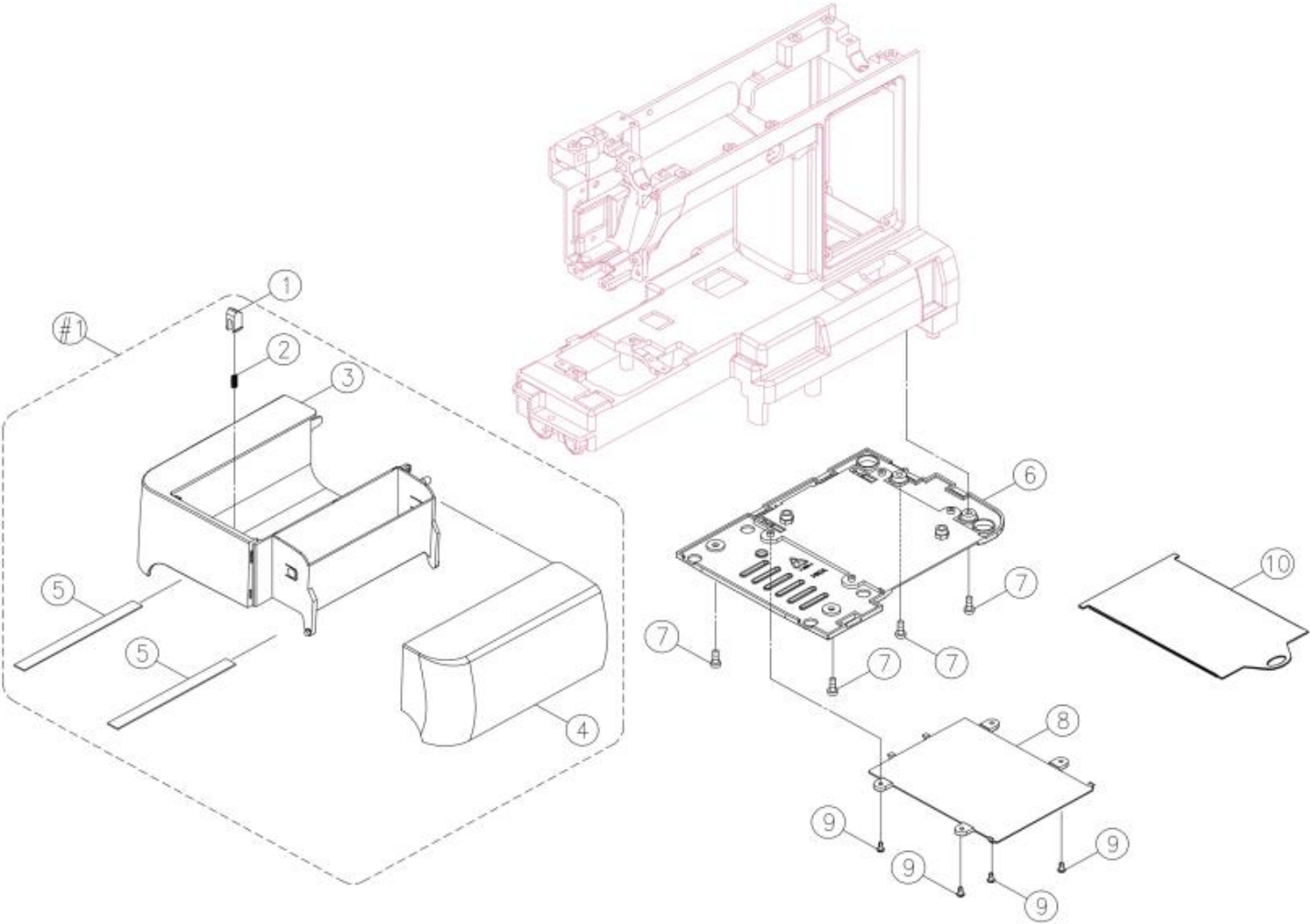
第八部件



第八部件

序号	图号		
1	8-1	face plate	面板
2	8-2	blade	刀片
3	8-3		CS扣环
4	8-4	face plate screw	面板螺丝
5	8-5		上臂前盖
6	8-6	speed adjust dial	速度调节钮
7	8-7	speed adjust dial base	速度调节器固定座
8	8-8	speed regulator	调速器
9	8-9	screw	螺丝（自攻割尾）
10	8-10	function button	功能按钮
11	8-11	start button	启动按钮
12	8-12	pcb for on/off button	按键开关电路板组
13	8-13	screw	螺丝（自攻割尾）
14	8-14	winder shaft	卷线轮固定轴
15	8-15	nut	螺帽
16	8-16	screw	螺丝
17	8-17	front plate fixing plate	前盖固定板
18	8-18		CS扣环
19	8-19	flat cable	排线
20	8-20	screw	螺丝（华司头）
21	8-21	decorative plate	作业孔饰板
22	8-22		上臂上线导向板
23	8-23	screw	螺丝（自攻割尾）
24	8-24	patter selector button	模样选择按键板(含LCD显示)
25	8-25	front plate decorative plate	前盖饰板
26	8-26	LCD protection cover	LCD护盖
27	8-27		

第九部件



第九部件

序号	图号		产品名称
1	9-1	SEWING TABLE BODY GUIDE	辅助板勾
2	9-2	SEWING TABLE BODY GUIDE SPRING	辅助板勾弹簧
3	9-3	SEWING TABLE BODY	辅助板本体
4	9-4	SEWING TABLE BODY COVER	辅助板盖
5	9-5	SEWING TABLE BODY FELT	辅助板防油垫
6	9-6	CORD REEL COVER	底板盖
7	9-7	SCREW(M4x8A)	螺丝
8	9-8	PATTERN COVER	模样显示板盖
9	9-9	SCREW(M3x6B)	螺丝（自攻割尾）
10	9-10	PATTERN PLATE	模样显示板
#1		SEWING TABLE COMPLETE	辅助板组