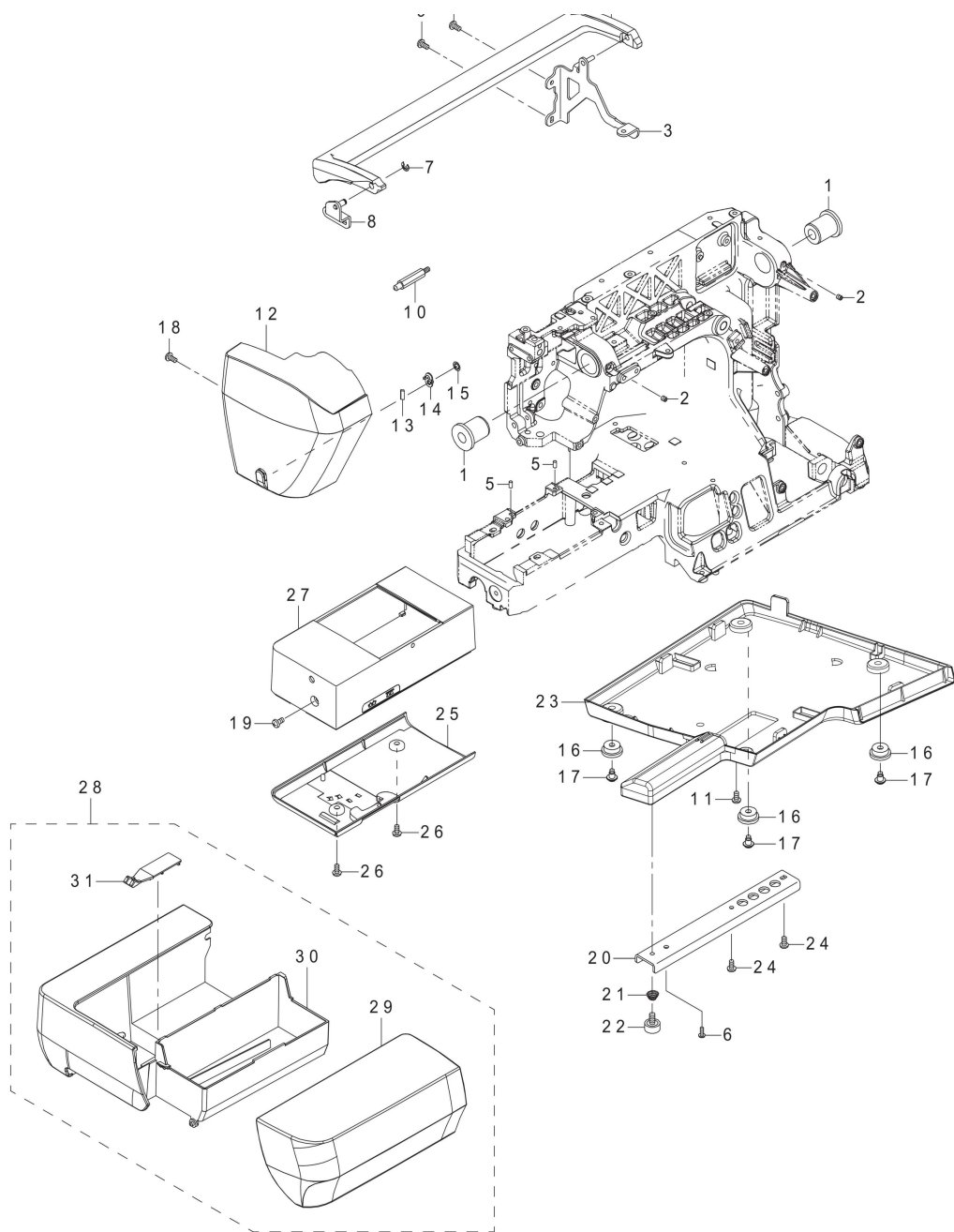


FY777 SPARE PARTS BOOK

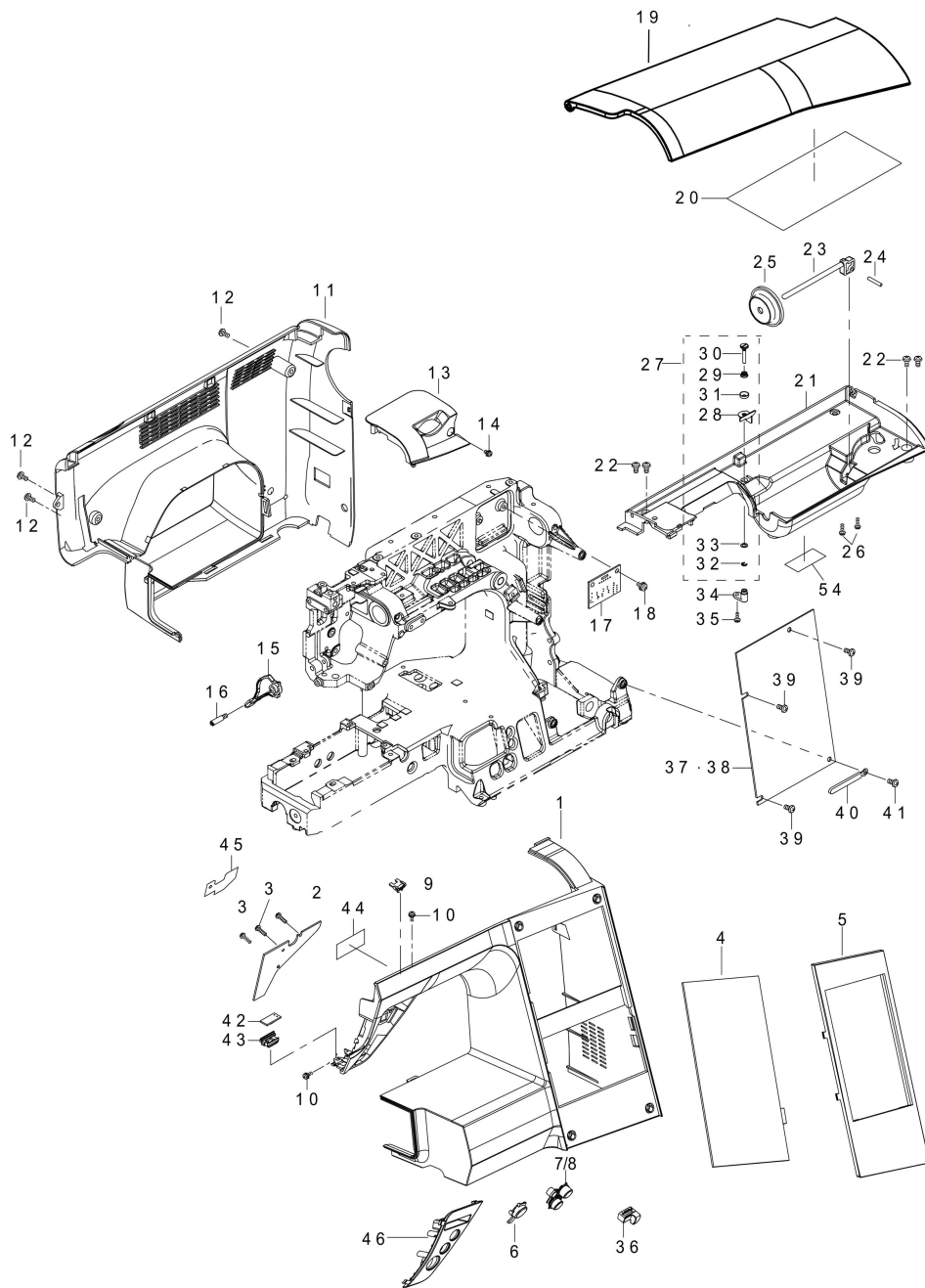




一. 罩壳部件 1.FRAME MISCELLANEOUS COVER COMPONENTS (1)

N0.	Drawing NO.	名称	Parts name	Qty.
1		上轴前轴套	ARM SHAFT FRONT BUSHING	1
2		固定螺钉GB77 M4×4	GB77 M4×4 FIXING SCREW	2
3		手柄支架组件（后）	HANDLE BRACKET GROUP (BACK)	1
4		手柄	HANDLE	1
5		针板定位销3×6	NEEDLE PLATE LOCATION PIN (3×6)	2
6		螺钉GB/T845 ST2.9×6.5	GB/T845 ST2.9×6.5 SCREW	1
7		开口挡圈GB/T896 4	GB/T896 4 SPLIT WASHER	1
8		手柄支架组件（前）	HANDLE BRACKET GROUP (FRONT)	1
9		螺钉GB/T818 M4×8	GB/T818 M4×8 SCREW	2
10		面罩导向轴	FRONT COVER GUIDING SHAFT	1
11		螺钉GB/T818 M4×8	GB/T818 M4×8 SCREW	1
12		面罩	FACE COVER	1
13		割线刀	THREAD CUTTER	1
14		割线刀架	THREAD CUTTER HOLDER	1
15		锁紧圈	CLAMP RING	1
16		橡胶垫圈	RUBBER WASHER	3
17		橡胶垫圈螺钉	RUBBER WASHER SCREW	3
18		螺钉GB/T818 M4×8	GB/T818 M4×8 SCREW	1
19		螺钉GB/T818 M4×8	GB/T818 M4×8 SCREW	1
20		加固板	STRENGTHENING PLATE	1
21		高度调节弹簧	ALTITUDE ADJUSTING SPRING	1
22		高度调节橡胶	ALTITUDE ADJUSTING RUBBER	1
23		底板	SOLEPLATE	1
24		螺钉GB/T818 M4×8	GB/T818 M4×8 SCREW	2
25		下盖板	LOWER COVER PLATE	1
26		螺钉GB/T818 M4×8	GB/T818 M4×8 SCREW	2
27		缝台罩	SEWING BED COVER	1
28		辅助床组件	AUXILIARY BED GROUP	1
29		辅助床罩	AUXILIARY BED COVER	
30		辅助床	AUXILIARY BED	
31		辅助床卡板	AUXILIARY BED CARD	1
32		机壳	SHELL	1
33		上轴后轴套	ARM SHAFT BACK BUSHING	1

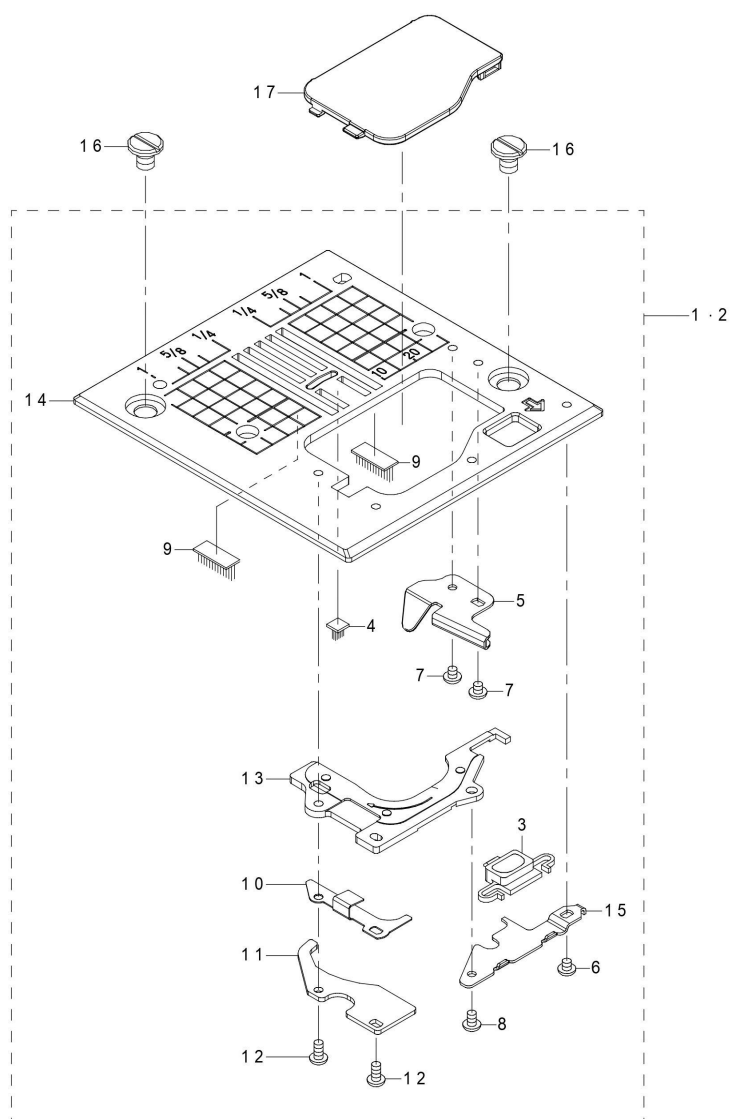
2. FRAME MISCELLANEOUS COVER COMPONENTS (2)



二. 罩壳部件 2. FRAME MISCELLANEOUS COVER COMPONENTS (2)

N0.	Drawing N0.	名称	Parts name	Qty.
1		前盖板	FRONT COVER PLATE	1
2		线路板	CIRCUIT BOARD	1
3		螺钉GB/T845 ST2.9×5	GB/T845 ST2.9×5 SCREW	3
4		显示屏	DISPLAY SCREEN	
5		显示屏安装架	DISPLAY RACK	
6		启动/停止按钮	START/STOP BUTTON	1
7		返缝按钮	REVERSE STITCH BUTTON	1
8		切线按钮	THREAD TRIMMING BUTTON	1
9		控制钮连接座	CONTROL KNOB LINK BASE	1
10		螺钉 GB/T818 M4×8	GB/T818 M4×8 SCREW	2
11		后盖板	BACK COVER PLATE	1
12		螺钉	SCREW	3
13		张力调节盖板	TENSION ADJUSTING COVER PLATE	1
14		螺钉 GB/T818 M3×6	GB/T818 M3×6 SCREW	1
15		抬压脚扳手	PRESSER FOOT LIFT WRENCH	1
16		抬压脚扳手轴	PRESSER FOOT LIFT WRENCH SHAFT	1
17		传感器电路板	PCB FOR SENSOR	1
18		螺钉GB/T818 M4×8	GB/T818 M4×8 SCREW	1
19		上盖板	UPPER COVER PLATE	1
20		线迹贴纸	THREAD TRACE STICKER	1
21	*	上盖	UPPER COVER	1
22		螺钉GB/T818 M4×8	GB/T818 M4×8 SCREW	4
23		线轴架	THREAD SHAFT HOLDER	1
24	*	线轴架销	THREAD SHAFT HOLDER PIN	1
25	*	线轴帽	SPOOL CAP	1
26		螺钉GB/T845 ST2.9×6.5	GB/T845 ST2.9×6.5 SCREW	2
27		绕线导向器组件	WINDING DIRECTOR GROUP	1
28		绕线导向器	WINDING DIRECTOR	
29		弹簧	SPRING	
30		绕线导向螺钉	WINDING DIRECTOR SCREW	
31		导线器盘	THREAD GUIDE DISC	
32		紧圈	CLAMP RING	
33		垫圈	WASHER	
34		导向器安装架	DIRECTOR MOUNTING BRACKET	1
35		螺丝GB/T845 ST2.9×9	GB/T845 ST2.9×9 SCREW	1
36		速度控制钮	SPEED CONTROL KNOB	1
37		线路板G110	G110 CIRCUIT BOARD	1
38		线路板G210	G210 CIRCUIT BOARD	1
39		螺钉GB/T818 M4×8	GB/T818 M4×8 SCREW	3
40		电线支架	WIRE HOLDER	1
41		螺钉GB/T818 M4×8	GB/T818 M4×8 SCREW	1
42		LED灯	LED LIGHT	1
43		LED灯罩	LED LIGHT COVER	1
44		导线带贴条	THREAD GUIDE STICKER	1
45		绝缘隔板	INSULATION DIVIDER	1
46		操作面板	OPERATION PANEL	1

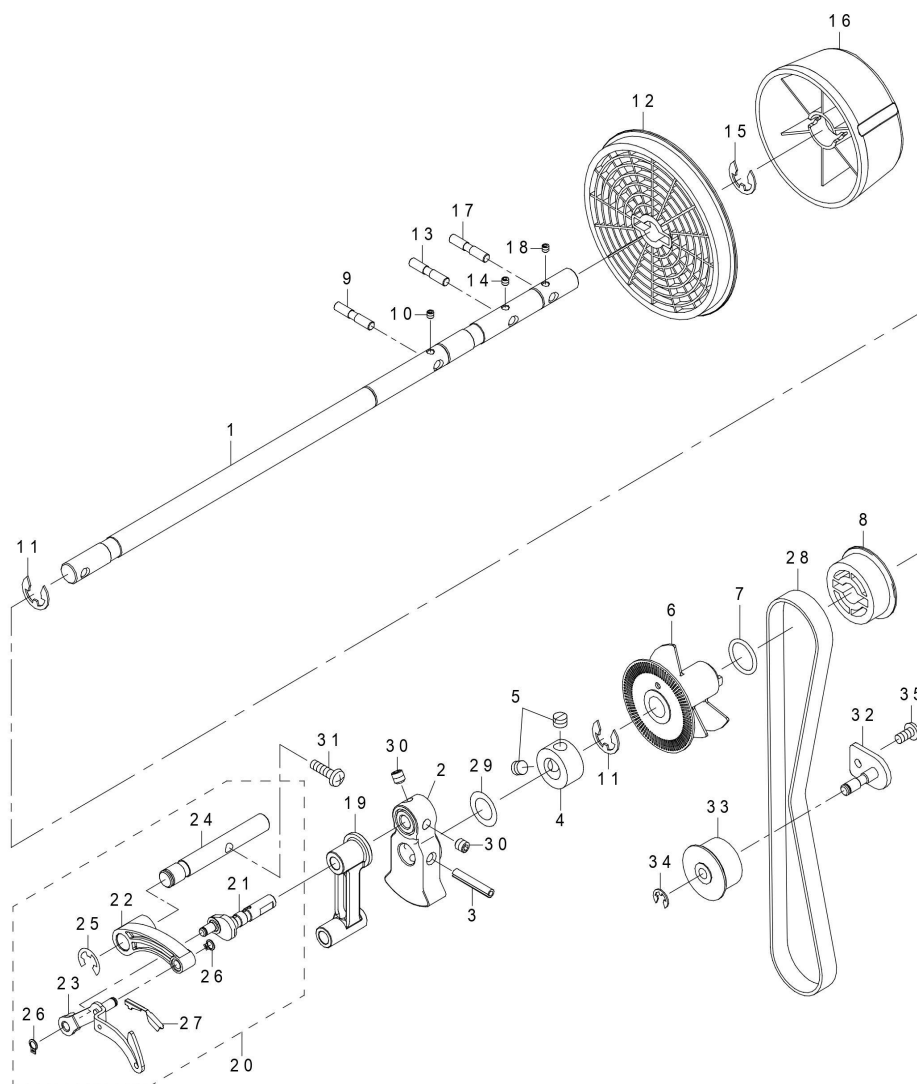
3. THROAT PLATE COMPONENTS



三. 针板部件 3. THROAT PLATE COMPONENTS

N0.	Drawing NO.	名称	Parts name	Qty.
1		针板G100	G100 NEEDLE PLATE	1
2		针板G210	G210 NEEDLE PLATE	1
3		旋梭盖开关钮	SHUTTLE COVER SWITCH KNOB	1
4		去尘刷（小）	DUSTING BRUSH(SMALL)	1
5		旋梭右定位板	RIGHT LOCATION PLATE FOR SHUTTLE	1
6		螺钉GB/T818 M2×2	GB/T818 M2×2 SCREW	1
7		螺钉GB/T818 M2×2	GB/T818 M2×2 SCREW	2
8		螺钉GB/T818 M2X0.4 L=3	GB/T818 M2X0.4 L=3 SCREW	1
9		去尘刷	DUSTING BRUSH	2
10		旋梭盖弹性压板	SHUTTLE COVER ELASTIC PRESSER PLATE	1
11		旋梭左定位板	LEFT LOCATION PLATE FOR SHUTTLE	1
12		螺丝钉GB/T818 M2×4	GB/T818 M2×4 SCREW	2
13		导线器	THREAD GUIDER	1
14		针板	NEEDLE PLATE	1
15		导线器压板	THREAD GUIDE PRESSER PLATE	1
16		针板螺钉	THREAD PLATE SCREW	2
17		旋梭盖	SHUTTLE COVER	1
18		割线刀片	THREAD CUT BLADE	1

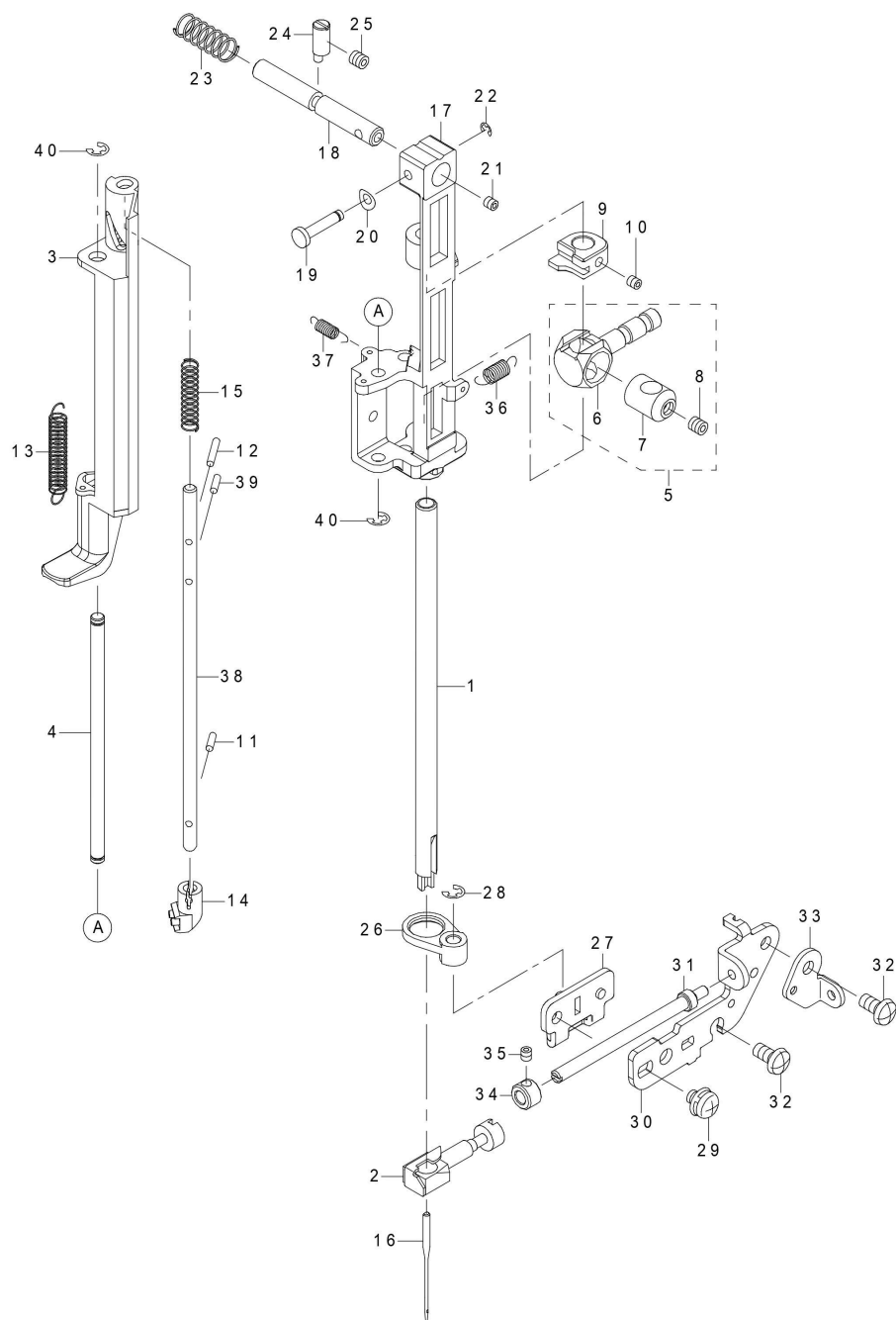
4. UPPER SHAFT & TAKE UP COMPONENTS



四.上轴部件 4. UPPER SHAFT&TAKE UP COMPONENTS

NO.	Drawing NO.	名称	Parts name	Qty.
1		上轴	ARM SHAFT	1
2		上轴平衡块	ARM SHAFT BALANCE WEIGHT	1
3		定位销4×20	LOCATION PIN(4×20)	1
4	*	上轴挡圈	ARM SHAFT CLOSING RING	1
5		螺钉GB/T77 M6×4	GB/T77 M6×4 SCREW	2
6		光栅	GRATING	1
7		橡胶圈	RUBBER RING	1
8		上轴同步带轮	ARM SHAFT SYNCHRONOUS BELT PULLEY	1
9		上轴同步带轮定位销	ARM SHAFT SYNCHRONOUS BELT PULLEY LOCATION PIN	1
10		螺钉GB/T77 M3×3	GB/T77 M3×3 SCREW	1
11		开口挡圈 8	SPLIT WASHER 8	2
12		电机带轮	MOTOR BELT PULLEY	1
13		电机带轮销	MOTOR BELT PULLEY PIN	1
14		螺钉GB/T77 M3×3	GB/T77 M3×3 SCREW	1
15		开口挡圈 8	SPLIT WASHER 8	1
16		手轮	HANDWHEEL	1
17		手轮定位销	HANDWHEEL LOCATION PIN	1
18		螺钉GB/T77 M3×3	GB/T77 M3×3 SCREW	1
19		针杆连杆	NEEDLE ROD LINK LEVER	1
20		挑线杆组件	THREAD TAKE UP LEVER GROUP	1
21		挑线曲柄	THREAD TAKE UP LEVER CRANK	1
22		挑线连杆	THREAD TAKE UP LINK LEVER	1
23		挑线杆组件	THREAD TAKE UP LEVER GROUP	1
24		挑线连杆销	THREAD TAKE UP LINK LEVER PIN	1
25		开口挡圈 6	SPLIT WASHER 6	1
26		轴用弹性挡圈 4	ELASTIC CLOSING RING 4 FOR SHAFT	2
27		挑线杆卡簧	THREAD TAKE UP LEVER CIRCLIP	1
28		上轴同步带	ARM SHAFT SYNCHRONOUS BELT	1
29		弹簧垫圈	SPRING WASHER	1
30		螺钉GB/T77 M5×5	GB/T77 M5×5 SCREW	2
31		螺钉GB/T818 M4×14	GB/T818 M4×14 SCREW	1
32		张紧轮支架	TENSION PULLEY HOLDER	1
33		张紧轮	TENSION PULLEY	1
34		开口挡圈	SPLIT WASHER	1
35		螺钉GB/T818 M4×8	GB/T818 M4×8 SCREW	1

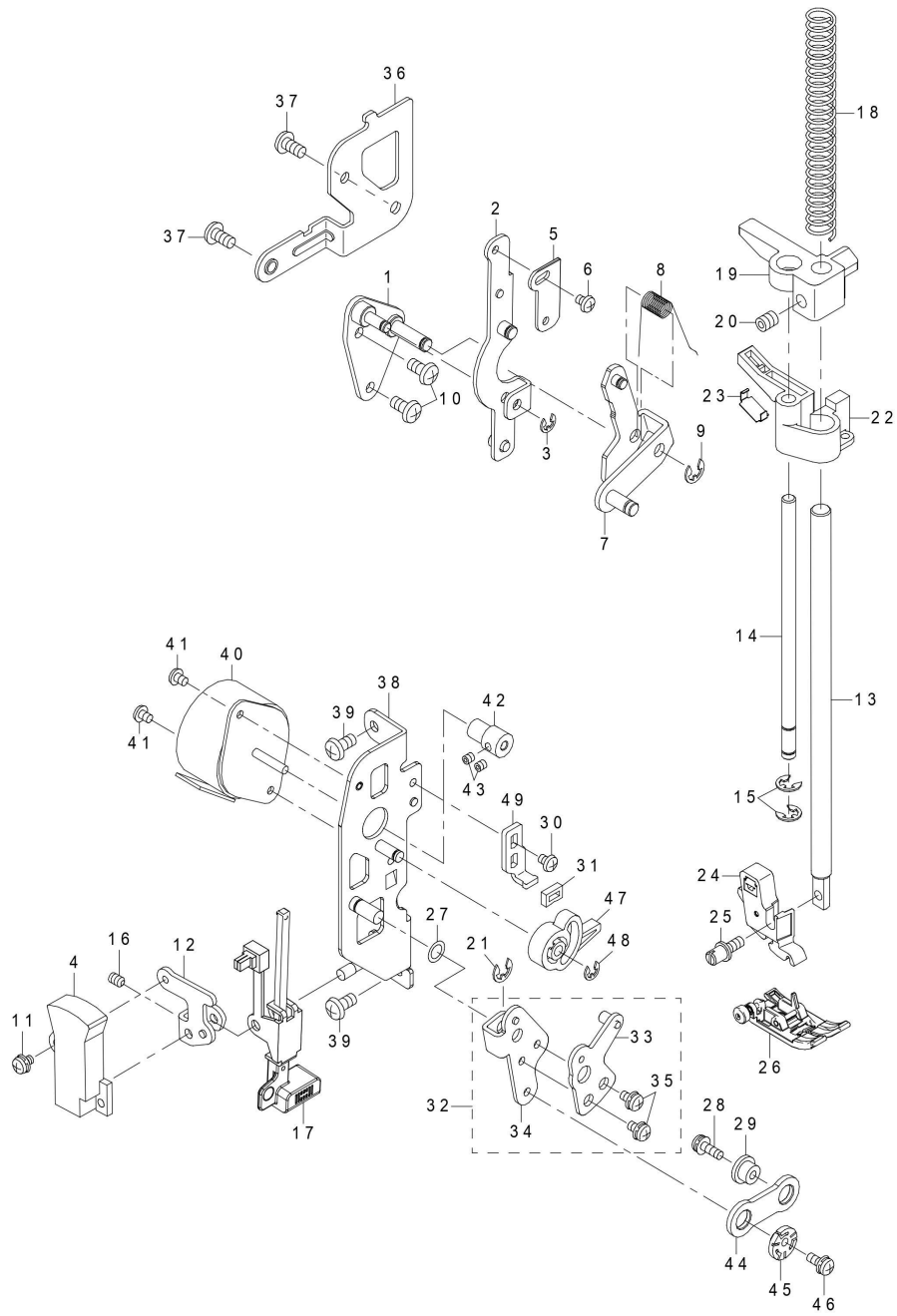
5. NEEDLE BAR & NEEDLE THREADER COMPONENTS



五. 针杆. 自动穿线部件 5. NEEDLE BAR&NEEDLE THRADER COMPONENTS

NO.	Drawing NO.	名称	Parts name	Qty.
1		针杆组件	NEEDLE LEVER GROUP	1
2		针夹组件	NEEDLE CLAMP GROUP	1
3		穿线扳手	THREADING WRENCH	1
4		穿线扳手杆	THREADING WRENCH LEVER	1
5		针杆连接轴组件	NEEDLE LEVER LINK SHAFT GROUP	1
6		针杆连接轴	NEEDLE LEVER LINK SHAFT	1
7		针杆连接销	NEEDLE LEVER LINK PIN	1
8		针杆连接销螺钉GB/T77 M4×4	GB/T77 M4×4 NEEDLE LEVER LINK PIN SCREW	1
9		针杆紧圈	NEEDLE LEVER CLAMP RING	1
10		针杆紧圈螺钉GB/T77 M3×3	GB/T77 M3×3 NEEDLE LEVER CLAMP RING SCREW	1
11		穿线器定位销	THREADER LOCATION PIN	1
12		穿线导向座销	THREAD GUIDE BASE PIN	1
13		穿线扳手拉簧	THREADING WRENCH TENSION SPRING	1
14		穿线器（组）	THREADER(GROUP)	1
15		穿线导向座弹簧	THREAD GUIDE BASE SPRING	1
16		机针	NEEDLE	1
17		针杆摆动架	NEEDLE LEVER SWINGING RACK	1
18		针杆摆动架支承轴	NEEDLE LEVER SWINGING RACK SUPPORTING SHAFT	1
19		针杆摆动架连接销	NEEDLE ROD SWINGING RACK LINK PIN	1
20		波形垫圈3.2×6.5×0.15	WAVEFORM WASHER	1
21		螺钉GB/T77 M3×3	GB/T77 M3×3 SCREW	1
22		开口挡圈 2	SPLIT WASHER 2	1
23		支承轴弹簧	SUPPORTING SHAFT SPRING	1
24		支承轴调节销	SUPPORTING SHAFT ADJUSTING PIN	1
25		螺钉GB/T77 M4×4	GB/T77 M4×4 SCREW	1
26		针杆摆动连接曲柄	NEEDLE LEVER OSCILLATING LINK CRANK	1
27		针杆摆动板组件	NEEDLE LEVER OSCILLATING PLATE GROUP	1
28		开口挡圈3	SPLIT WASHER 3	1
29		螺钉GB/T818 M4×6	GB/T818 M4×6 SCREW	1
30		摆动连接固定板	OSCILLATING LINK FIXING PLATE	1
31		摆动拉杆	OSCILLATING LEVER	1
32		螺钉GB/T818 M4×8	GB/T818 M4×8 SCREW	1
33		前面板托架	FRONT PLATE BRACKET	1
34	*	挡圈	CLOSING RING	1
35		螺钉GB/T77 M3×3	GB/T77 M3×3 SCREW	1
36		摆动架左右拉簧	SWINGING RACK LR TENSION SPRING	1
37		摆动架前后拉簧	SWINGING RACK FRONT-BACK TENSION SPRING	1
38		穿线杆	THREADING LEVER	1
39		弹簧销2×8	SPRING PIN (2×8)	1
40		开口挡圈3	SPLIT WASHER 3	1

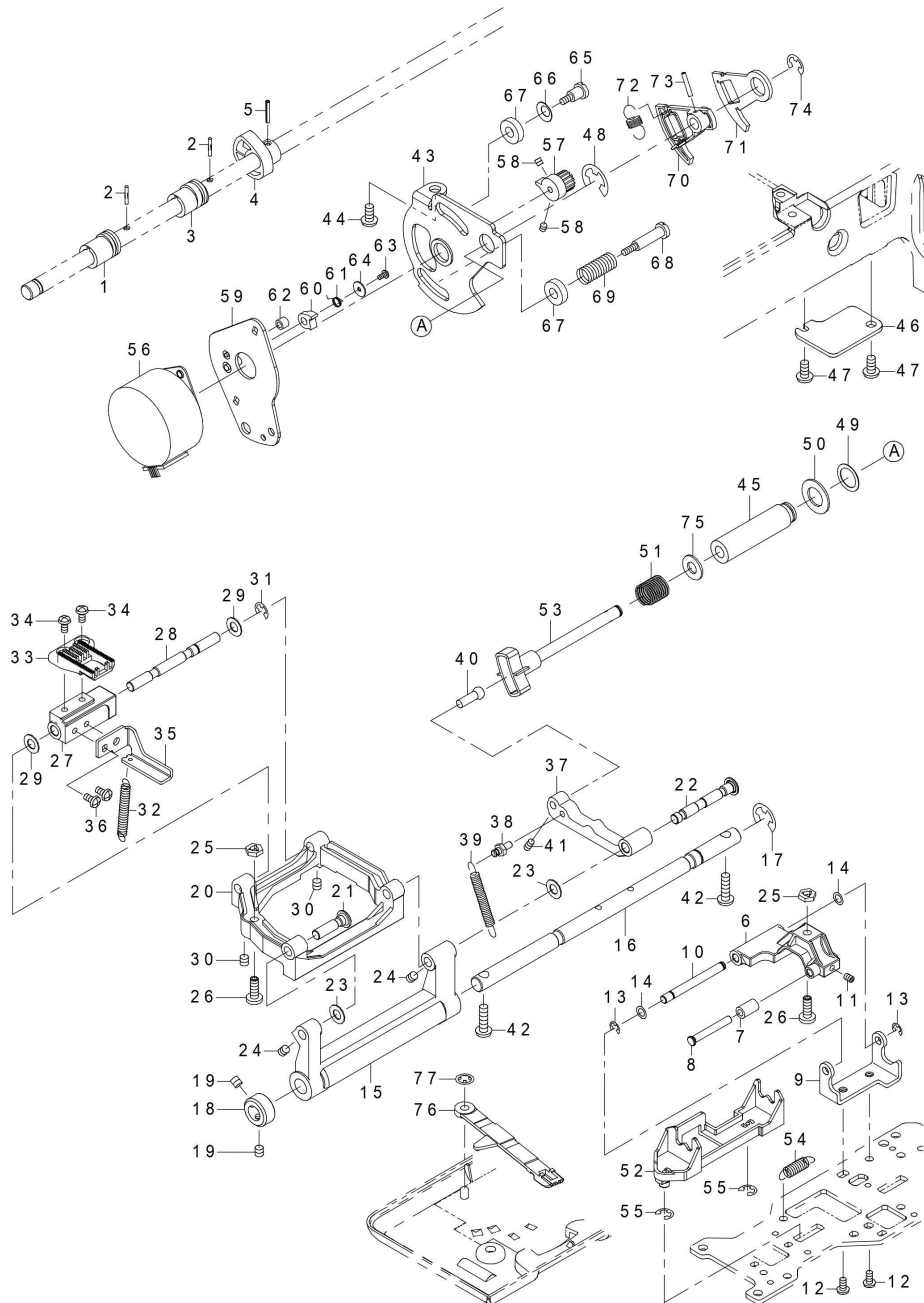
6. PRESSER MECHANISM & NEEDLE THROWING COMPONENTS



六. 压杆部件 6. PRESSER MECHANISM& NEEDLE THROWING COMPONENTS

NO.	Drawing NO.	名称	Parts name	Qty.
1		抬压脚摆动架板组件	PRESSER FOOT LIFT SWINGING RACK PLATE GROUP	1
2		松线连杆组件	THREAD SLACK LINK LEVER GROUP	1
3		开口挡圈3	SPLIT WASHER	1
4	*	叶片开关	LEAF SWITCH	1
5		松线连杆调节板	THREAD SLACK LINK LEVER ADJUSTING PLATE	1
6		螺钉GB/T818 M3×4	GB/T818 M3×4 SCREW	1
7		抬压脚摆动架组件	PRESSER FOOT LIFT SWINGING RACK PLATE GROUP	1
8		摆动架扭簧	SWINGING RACK TORSION SPRING	1
9		开口挡圈 4	SPLIT WASHER 4	1
10		螺钉	SCREW	2
11		螺钉GB/T818 M3×5	GB/T818 M3×5 SCREW	1
12		叶片开关安装架	LEAF SW MOUNTING BRACKET	1
13		压杆	PRESSER LEVER	1
14		压杆导向杆	PRESSER LEVER GUIDE ROD	1
15		开口挡圈 4	SPLIT WASHER 4	2
16		螺钉GB/T77 M4X0.7 L=6	GB/T77 M4X0.7 L=6 SCREW	1
17		锁眼扳手（组件）	BUTTONHOLE WRENCH(GROUP)	1
18		压杆簧	PRESSER LEVER SPRING	1
19		压杆导架（上）	PRESSER LEVER GUIDE HOLDER (UPPPER)	1
20		螺钉GB/T77 M5×6	GB/T77 M5×6 SCREW	1
21		开口挡圈 4	SPLIT WASHER 4	1
22		压杆导架（下）	PRESSER LEVER GUIDE BRACKET (LOWER)	1
23		压杆导架包片	PRESSER LEVER GUIDE BRACKET COVER PLATE	1
24		压脚柄	PRESSER FOOT HANDLE	1
25		压脚螺钉	PRESSER FOOT SCREW	1
26		压脚	PRESSER FOOT	1
27		垫圈	WASHER	1
28		螺钉GB/T818 M3×10	GB/T818 M3×10 SCREW	1
29		连接板轴套	LINK PLATE BUSHING	1
30		螺钉GB/T818 M3×4	GB/T818 M3×4 SCREW	1
31		摆动限位橡胶	OSCILLATING STOPPER RUBBER	1
32		摆动架	SWINGING RACK	1
33				
34				
35				
36		后盖安装连接板	REAR COVER MOUNTING LINK PLATE	1
37		螺钉GB/T818 M4×6	GB/T818 M4×6 SCREW	2
38		压杆支架组件	PRESSER LEVER HOLDER GROUP	1
39		螺钉GB/T818 M4×6	GB/T818 M4×6 SCREW	2
40		摆针电机	CYCLOID NEEDLE MOTOR	1
41		螺钉GB/T818 M3×4	GB/T818 M3×4 SCREW	2
42		电机齿轮	MOTOR GEAR	1
43		螺钉GB/T77 M3×3	GB/T77 M3×3 SCREW	2
44		摆动架连接板	SWINGING RACK LINK PLATE	1
45		塑料垫圈	PLASTC WASHER	1
46		螺钉GB/T818 M3X8	GB/T818 M3X8 SCREW	1
47		摆动齿	SWINGING TOOTH	1
48		开口挡圈 4	SPLIT WASHER 4	1
49		摆动齿定位板	OSCILLATING TOOTH LOCATION PLATE	1

7. FEED MECHANISM COMPONENTS



七. 送料部件 7. FEED MECHANISM COMPONENTS

NO.	Drawing NO.	名称	Parts name	Qty.
1		偏心轴套	ECCENTRIC BUSHING	1
2		弹簧销2×8	SPRING PIN(2×8)	2
3		偏心轴套	ECCENTRIC BUSHING	1
4		凸轮	CAM	1
5		弹簧销2×12	SPRING PIN(2×12)	1
6		送料牙调节曲柄	FEED DOG ADJUSTING CRANK	1
7		调节曲柄轴套	ADJUSTING CRANK BUSHING	1
8		调节曲柄轴	ADJUSTING CRANK SHAFT	1
9		调节曲柄底座	ADJUSTING CRANK BASE	1
10		调节曲柄连接轴	ADJUSTING CRANK LINK SHAFT	1
11		固定螺钉GB/T77 M3×4	GB/T77 M3×4 FIXING SCREW	1
12		螺钉GB/T818 M3X6	GB/T818 M3X6 SCREW	2
13		开口挡圈3	SPLIT WASHER 3	2
14		垫圈	WASHER	2
15		送料架	FEED HOLDER	1
16		送料轴	FEED SHAFT	1
17		开口挡圈 7	SPLIT WASHER 7	1
18	*	挡圈	CLOSING RING	1
19		固定螺钉GB/T77 M4×4	GB/T77 M4×4 FIXING SCREW	2
20		牙架座	TEETH HOLDER BASE	1
21		送料摆动左销	FEED OSCILLATING PIN(LEFT)	1
22		送料摆动右销	FEED OSCILLATING PIN(RIGHT)	1
23		垫圈	WASHER	2
24		固定螺钉GB/T77 M4×4	GB/T77 M4×4 FIXING SCREW	2
25		螺母M4	M4 NUT	2
26		调节螺钉GB/T818 M4×14	GB/T818 M4×14 ADJUSTING SCREW	1
27		牙架	TOOTH HOLDER	1
28		牙架销	TOOTH HOLDER PIN	1
29		垫圈	WASHER	2
30		固定螺钉GB/T77 M4×4	GB/T77 M4×4 FIXING SCREW	2
31		开口挡圈 4	SPLIT WASHER 4	1
32		送料杆弹簧	FEED LEVER SPRING	1
33		送料牙	FEED DOG	1
34		送料牙螺钉GB/T818 M3X6	GB/T818 M3X6 FEED DOG SCREW	2
35		送料杆	FEED LEVER	1
36		螺钉GB/T818 M3X6	GB/T818 M3X6 SCREW	2
37		送料摆动曲柄	FEED OSCILLATING CRANK	1
38		弹簧拉销	SPRING TENSION PIN	1
39		拉簧	TENSION SPRING	1
40		送料摆动滑杆	FEED OSCILLATING SLIDE BAR	1
41		固定螺钉GB/T77 M4×4	GB/T77 M4×4 SCREW	1
42		螺钉GB/T818 M4×14	GB/T818 M4×14 SCREW	2
43		送料电机安装架	FEED MOTOR MOUNTING BRACKET	1
44		螺钉GB/T818 M4×8	GB/T818 M4×8 SCREW	1
45		送料轴套	FEED BUSHING	1
46		送料轴套压板	FEED BUSHING PRESSER PLATE	1
47		螺钉GB/T818 M4×8	GB/T818 M4×8 SCREW	2
48		开口挡圈	SPLIT WASHER	1
49		波形垫圈	WAVEFORM WASHER	1
50		垫圈	WASHER	1
51		弹簧	SPRING	1
52		落牙座	DROP TEETH BASE	1
53		送料摆动轴	FEED OSCILLATING SHAFT	1
54	*	拉簧	TENSION SPRING	1
55		开口挡圈 4	SPLIT WASHER 4	2
56		送料电机	FEED MOTOR	1
57		送料电机齿轮	FEED MOTOR GEAR	1
58		螺钉GB/T77 M3×3	GB/T77 M3×3 SCREW	2
59		送料电机连接板	FEED MOTOR LINK PLATE	1
60		限位块	STOP BLOCK	1

61		扭簧	TORSION SPRING	1
62		橡胶套	RUBBER RING	1
63		螺钉GB/T845 ST2.9×5	GB/T845 ST2.9×5 SCREW	1
64		垫圈	WASHER	1
65		轴位螺钉	AXIAL SCREW	1
66		弹性垫圈	ELASTIC WASHER	1
67		垫圈	WASHER	2
68		轴位螺钉	AXIAL SCREW	1
69		弹簧	SPRING	1
70		进料摆动齿轮	FEED OSCILLATING GEAR	1
71		摆动齿压板	OSCILLATING TEETH PRESSER PLATE	1
72		拉簧	TENSION SPRING	1
73		弹簧销2×12	SPRING PIN (2×12)	1
74		开口挡圈	SPLIT WASHER	1
75		垫圈6.2×13×1	WASHER (6.2×13×1)	1
76		下送料扭（落牙扳手）	LOWER FEED KNOB (DROP TEETH WRENCH)	1
77		卡圈	COLLAR	1

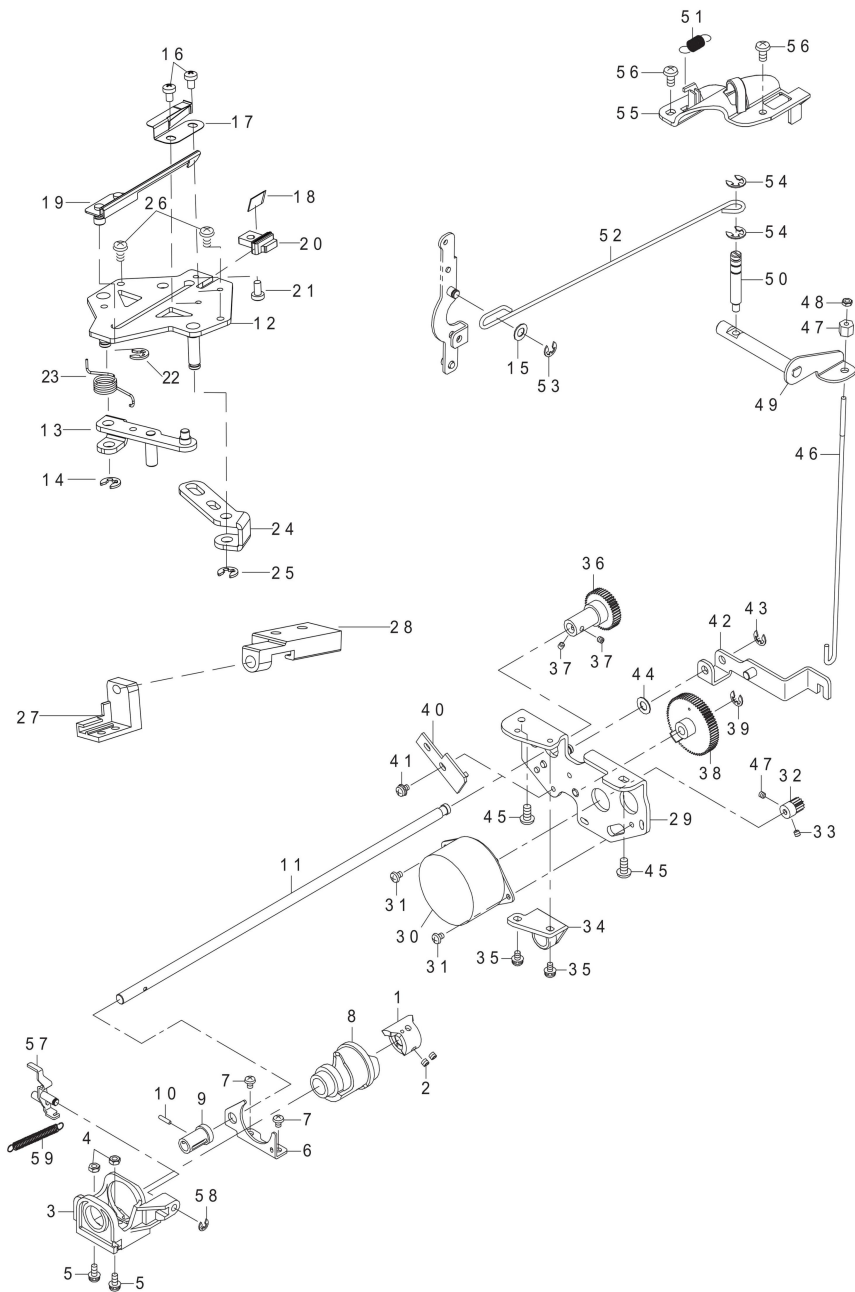
This exploded view diagram illustrates the assembly of a mechanical device, possibly a pump or motor. The main assembly is shown with dashed lines indicating sub-assemblies. The components are numbered as follows:

- Top Section:** 47 (Nut), 16 (Gasket), 23 (Gasket), 18 (Bracket), 19 (Bracket), 20 (Bracket), 22 (Bracket), 21 (Bracket), 17 (Bracket).
- Central Section:** 24 (Bracket), 31 (Shaft), 33 (Gasket), 32 (Gasket), 29 (Bracket), 28 (Bracket), 26 (Bracket), 25 (Bracket), 30 (Bracket), 27 (Bracket).
- Right Section:** 37 (Bracket), 42 (Bracket), 38 (Bracket), 39 (Bracket), 40 (Bracket), 41 (Bracket).
- Bottom Section:** 1 (Shaft), 2 (Bracket), 3 (Bracket), 4 (Bracket), 5 (Bracket), 10 (Bracket), 11 (Bracket), 49 (Bracket), 44 (Bracket), 48 (Bracket), 7 (Bracket), 6 (Bracket), 45 (Bracket), 13 (Bracket), 34 (Bracket), 36 (Bracket), 12 (Bracket), 46 (Bracket), 14 (Bracket), 43 (Bracket), 35 (Bracket).

八. 下轴. 旋梭部件 LOWER SHAFT& HOOK COMPONENTS

NO.	Drawing NO.	名称	Parts name	Qty.
1		下轴	LOWER SHAFT	1
2		下轴后轴套	LOWER SHAFT BACK BUSHING	1
3		开口挡圈 7	SPLIT WASHER 7	1
4	*	挡圈	CLOSING RING	1
5		螺钉GB/T77 M4×4	GB/T77 M4×4 SCREW	2
6		下轴摆梭传动齿	LOWER SHAFT SHUTTLE DRIVE GEAR	1
7		螺钉M4×4	M4×4 SCREW	2
8		下轴支架	LOWER SHAFT HOLDER	1
9		螺钉	SCREW	2
10		下轴同步带轮	LOWER SHAFT SYNCHRONOUS BELT PULLEY	1
11		螺钉GB/T77 M4×4	GB/T77 M4×4 SCREW	2
12		摆梭支座底板	SHUTTLE SUPPORT SOLEPLATE	1
13		摆梭支座	SHUTTLE SUPPORT	1
14		螺钉GB/T818 M4×8	GB/T818 M4×8 SCREW	2
15		摆梭组件	SHUTTLE GROUP	1
16		摆梭芯组件	SHUTTLE CORE GROUP	1
17		梭芯罩	SHUTTLE CORE COVER	1
18	*	摆梭导线器	SHUTTLE THREAD GUIDE	1
19		调整弹簧A	ADJUSTING SPRING A	1
20		调整弹簧B	ADJUSTING SPRING B	1
21		调整螺钉	ADJUSTING SCREW	1
22		螺钉	SCREW	1
23	*	垫圈	WASHER	1
24		梭床组件	HOOK BED GROUP	1
25		梭床体组件	HOOK BED BODY GROUP	1
26		钩针防护	CROCHET PROTECTION	1
27		螺钉M2×3	M2×3 SCREW	1
28		梭床底板	HOOK BED SOLEPLATE	1
29		螺钉M2×3	M2×3 SCREW	1
30		梭床体	HOOK BED BODY	1
31		梭床销	HOOK BED PIN	1
32		6.2×9.5×0.5垫圈	WASHER(6.2×9.5×0.5)	1
33	*	磁性垫圈	MAGNETIC WASHER	1
34		螺钉GB/T77 M4×4	GB/T77 M4×4 SCREW	1
35		螺钉GB/T818 M3×6	GB/T818 M3×6 SCREW	2
36		螺钉GB/T818 M4×8	GB/T818 M4×8 SCREW	4
37		摆梭旋转阻器组件	SHUTTLE REVOLVING RHEOSTAT GROUP	1
38		摆梭选择阻器	SHUTTLE SELECTOR RHEOSTAT	1
39		阻器弹簧	RHEOSTAT SPRING	1
40		弹簧支架	SPRING HOLDER	1
41		螺钉GB/T818 M2×3	GB/T818 M2×3 SCREW	1
42		螺钉GB/T818 M4×6	GB/T818 M4×6 SCREW	1
43		剪线轴挡板	THREAD TRIMMING SHAFT DAMPER	1
44		螺钉GB/T818 M4×6	GB/T818 M4×6 SCREW	2
45		6.2×9.5×0.5垫圈	WASHER(6.2×9.5×0.5)	1
46		螺钉GB/T818 M3X6	GB/T818 M3X6 SCREW	2
47		梭芯	SHUTTLE CORE	1
48		下轴前轴套	LOWER SHAFT FRONT BUSHING	1
49		下轴轴套压板	LOWER SHAFT BUSHING PRESSER PLATE	2

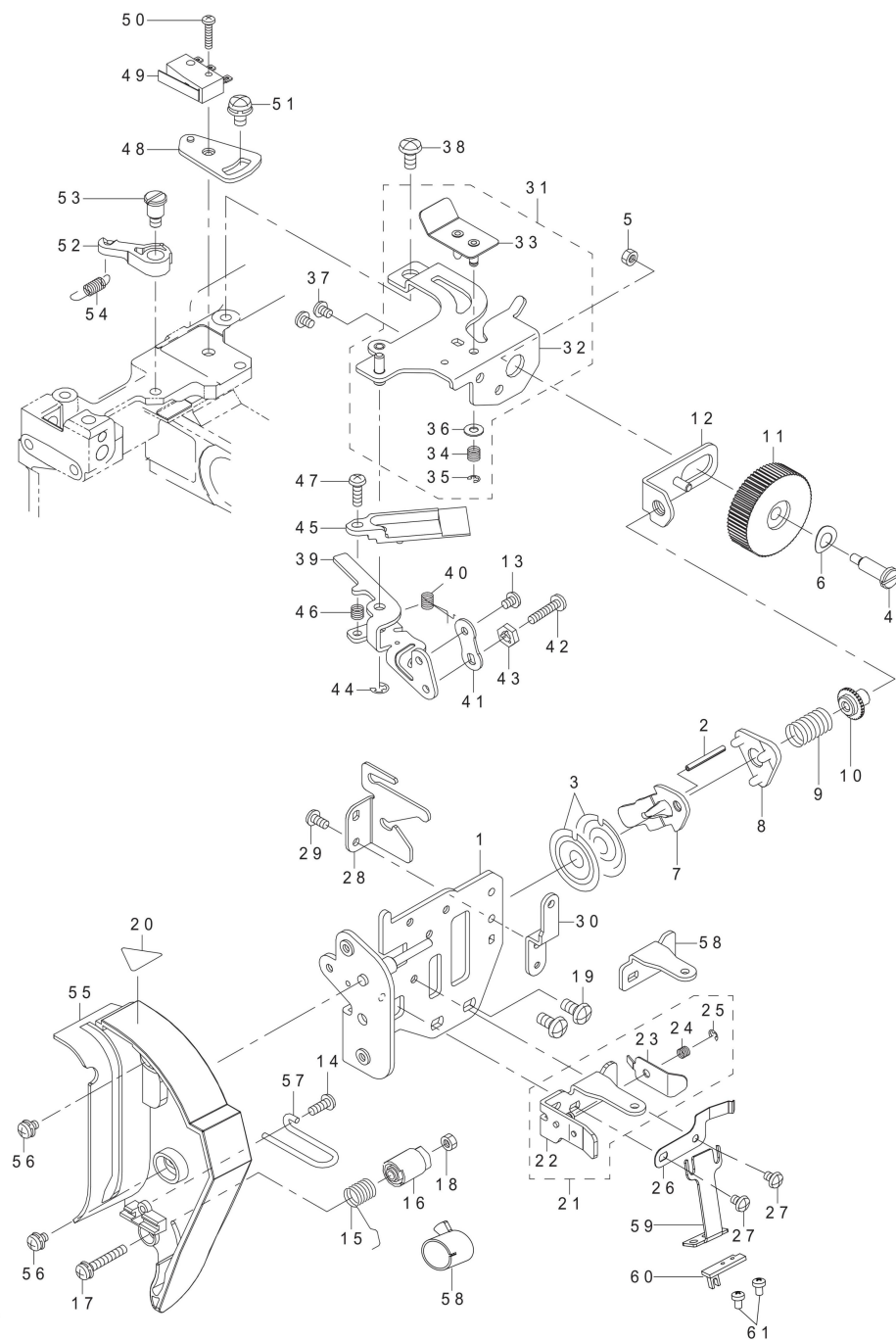
9. THREAD TRIMMER COMPONENTS (FOR G210)



九. 剪线部件 9. THREAD TRIMMER COMPONENTS

NO.	Drawing NO.	名称	Parts name	Qty.
1		剪线凸轮	THREAD TRIMMING CAM	1
2		螺钉GB/T77 M3×3	GB/T77 M3×3 SCREW	2
3		驱动凸轮座	DRIVE CAM BASE	1
4		螺母 M3	M3 NUT	2
5		螺钉GB/T818 M3X8	GB/T818 M3X8 SCREW	2
6		驱动凸轮托架	DRIVE CAM BRACKET	1
7		螺钉GB/T818 M3X6	GB/T818 M3X6 SCREW	2
8		驱动凸轮	DRIVE CAM	1
9		凸轮主动齿轮	CAM DRIVE GEAR	1
10		弹簧销2×8	SPRING PIN(2×8)	1
11		剪线凸轮轴	THREAD TRIMMING CAM SHAFT	1
12		剪线刀底座组件	THREAD TRIMMING CUTTER BOTTOM BASE GROUP	1
13		摆动架	SWINGING RACK	1
14		开口挡圈 4	SPLIT WASHER 4	1
15		垫圈	WASHER	1
16		螺钉GB/T818 M3X3	GB/T818 M3X3 SCREW	2
17		勾线器辅助板	ASSISTANT BOARD FOR DRAWING	1
18		割线刀	THREAD CUTTER	1
19		勾线器	THREAD HOOKER	1
20		割线刀底座	CUTTER BASE	1
21		螺钉GB/T818 M3X5	GB/T818 M3X5 SCREW	1
22		开口挡圈 4	SPLIT WASHER 4	1
23		弹簧	SPRING	1
24		支撑座	SUPPOET BASE	1
25		开口挡圈 4	SPLIT WASHER 4	1
26		螺钉GB/T818 M4X8	GB/T818 M4X8 SCREW	2
27		底线报警固定座1	BOTTOM LINE ALARM HOLDER 1	1
28		底线报警固定座2	BOTTOM LINE ALARM HOLDER 2	1
29		剪线电机支架	THREAD TRIMMING MOTOR HOLDER	1
30		剪线电机	THREAD TRIMMING MOTOR	1
31		螺钉GB/T818 M3×6	GB/T818 M3×6 SCREW	2
32		剪线电机齿轮	THREAD TRIMMING MOTOR GEAR	1
33		螺钉M3×3	M3×3 SCREW	2
34		凸轮驱动轮支架	CAM DRIVE WHEEL HOLDER	1
35		螺钉M3×6	M3×6 SCREW	2
36		右凸轮主动齿轮	RIGHT CAM DRIVING GEAR	1
37		螺钉GB/T77 M3×3	GB/T77 M3×3 SCREW	2
38		抬压脚传动齿	PRESSER FOOT LIFT DRIVE GEAR	1
39		开口挡圈 4	SPLIT WASHER 4	1
40		电路板	CIRCUIT BOARD	1
41		螺钉GB/T818 M3×5	GB/T818 M3×5 SCREW	1
42		抬压脚摆臂	PRESSER FOOT LIFT OSCILLATING ARM	1
43		开口挡圈 4	SPLIT WASHER 4	1
44		垫圈	WASHER	1
45		螺钉GB/T818 M4X8	GB/T818 M4X8 SCREW	2
46		抬压脚拉杆	PRESSER FOOT LIFT LEVER	1
47		螺母	NUT	1
48		螺母M2.6	M2.6 NUT	1
49		拉杆连接轴	LEVER LINK SHAFT	1
50		拉杆传动销	LEVER DRIVE PIN	1
51		拉簧	TENSION SPRING	1
52	*	抬压脚上拉杆	PRESSER FOOT LIFT UPPER LEVER	1
53		开口挡圈 4	SPLIT WASHER 4	1
54		开口挡圈	SPLIT WASHER	2
55		导线器	THREAD GUIDER	1
56		螺钉GB/T818 M3X6	GB/T818 M3X6 SCREW	2
57		剪线凸轮拉杆	THREAD TRIMMING CAM LEVER	1
58		开口挡圈 3	SPLIT WASHER 3	1
59		拉簧	TENSION SPRING	1

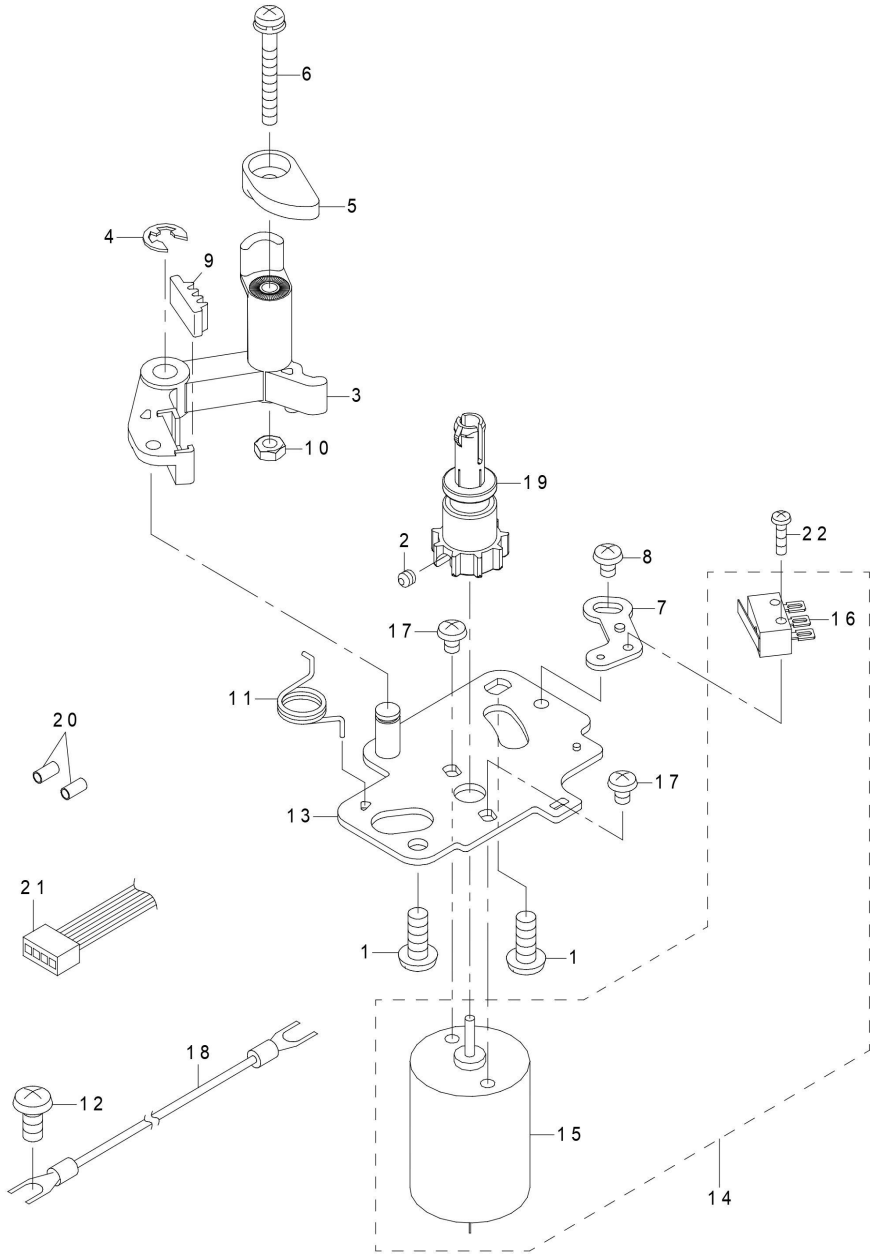
10. THREAD TENSION COMPONENTS



十. 夹线部件 10. THREAD TENSION COMPONENTS

NO.	Drawing NO.	名称	Parts name	Qty.
1		夹线器座	THREAD CLAMPER BASE	1
2		弹簧销 2×18	SPRING PIN(2×18)	1
3		夹线板	THREAD CLAMPING PLATE	2
4		调节盘螺钉	ADJUSTMENT DISC SCREW	1
5		螺母M3	M3 NUT	1
6		波形垫片	WAVEFORM GASKET	1
7		松线板	THREAD SLACK PLATE	1
8		夹线板固定架	THREAD CLAMP MOUNTING BRACKET	1
9		夹线弹簧	THREAD CLAMP SPRING	1
10		夹线调节螺母	THREAD CLAMP ADJUSTING NUT	1
11		夹线张力调节盘	THREAD CLAMP TENSION ADJUSTING DISC	1
12		夹线张力调节板	THREAD CLAMP TENSION ADJUSTING PLATE	1
13		螺钉GB/T818 M3 L=4	GB/T818 M3 L=4 SCREW	1
14		螺丝GB/T845 ST2.9×8	GB/T845 ST2.9×8 SCREW	1
15		挑线簧	THREAD TAKE UP SPRING	1
16		挑线簧座	THREAD TAKE UP SPRING SEAT	1
17		挑线簧座螺钉GB/T818 M3×20	GB/T818 M3×20 THREAD TAKE UP SPRING SEAT SCREW	1
18		螺母M3	M3 NUT	1
19		螺钉GB/T818 M4×8	GB/T818 M4×8 SCREW	2
20		注意标志	CARE MARK	1
21		夹线张力支架组件	THREAD CLAMP TENSION HOLDER GROUP	1
22		夹线张力支架	THREAD CLAMP TENSION HOLDER	1
23		夹线张力夹板	THREAD CLAMP TENSION CLAMP PLATE	1
24		弹簧	SPRING	1
25		开口挡圈 2	SPLIT WASHER 2	1
26		夹线张力调节板	THREAD CLAMP TENSION ADJUSTING PLATE	1
27		螺钉GB/T818 M3X6	GB/T818 M3X6 SCREW	2
28		过线板支架	BOBBIN WINDER TENSION DISC HOLDER	1
29		螺钉GB/T818 M3X6	GB/T818 M3X6 SCREW	1
30		张力盖支架	TENSION COVER HOLDER	1
31		松线支架组件	THREAD SLACK BRACKET GROUP	1
32		松线支架	THREAD SLACK HOLDER	1
33		松线压板	THREAD SLACK PRESSER PLATE	1
34		弹簧	SPRING	1
35		开口挡圈 2	SPLIT WASHER 2	1
36		垫圈	WASHER	1
37		螺钉GB/T818 M3×4	GB/T818 M3×4 SCREW	2
38		螺钉GB/T818 M4×8	GB/T818 M4×8 SCREW	1
39		松线杆	THREAD SLACK LEVER	1
40		扭簧	TORSION SPRING	1
41		松线调节板	THREAD SLACK ADJUSTING PLATE	1
42		螺钉GB/T818 M3×14	GB/T818 M3×14 SCREW	1
43		螺母 M3	M3 NUT	1
44		开口挡圈 3	SPLIT WASHER 3	1
45		松线调节座	THREAD SLACK ADJUSTING BASE	1
46		弹簧	SPRING	1
47		螺钉GB/T818 M3×10	GB/T818 M3×10 SCREW	1
48		联动开关安装板	LINKAGE SWITCH MOUNTING PLATE	1
49		联动开关	LINKAGE SWITCH	1
50		螺钉GB/T845 ST2.2×9.5	GB/T845 ST2.2×9.5 SCREW	1
51		螺钉GB/T818 M4×6	GB/T818 M4×6 SCREW	1
52		松线调节曲柄	THREAD SLACK ADJUSTING CRANK	1
53		轴位螺钉	AXIAL SCREW	1
54		拉簧	TENSION SPRING	1
55		夹线面板盖板	THREAD CLAMP PANEL COVER PLATE	1
56		螺钉GB/T818 M3×5	GB/T818 M3×5 SCREW	2
57		拦线勾	THREAD GUARD HOOK	1
58		面线报警光栅	SURFACE LINE ALARM GRATING	1
59		面线报警支架	FACE LINE ALARM BRACKET	1
60		面线报警感应器	SURFACE LINE ALARM SENSOR	1
61		螺钉GB/T818 M3×3	GB/T818 M3×3 SCREW	2

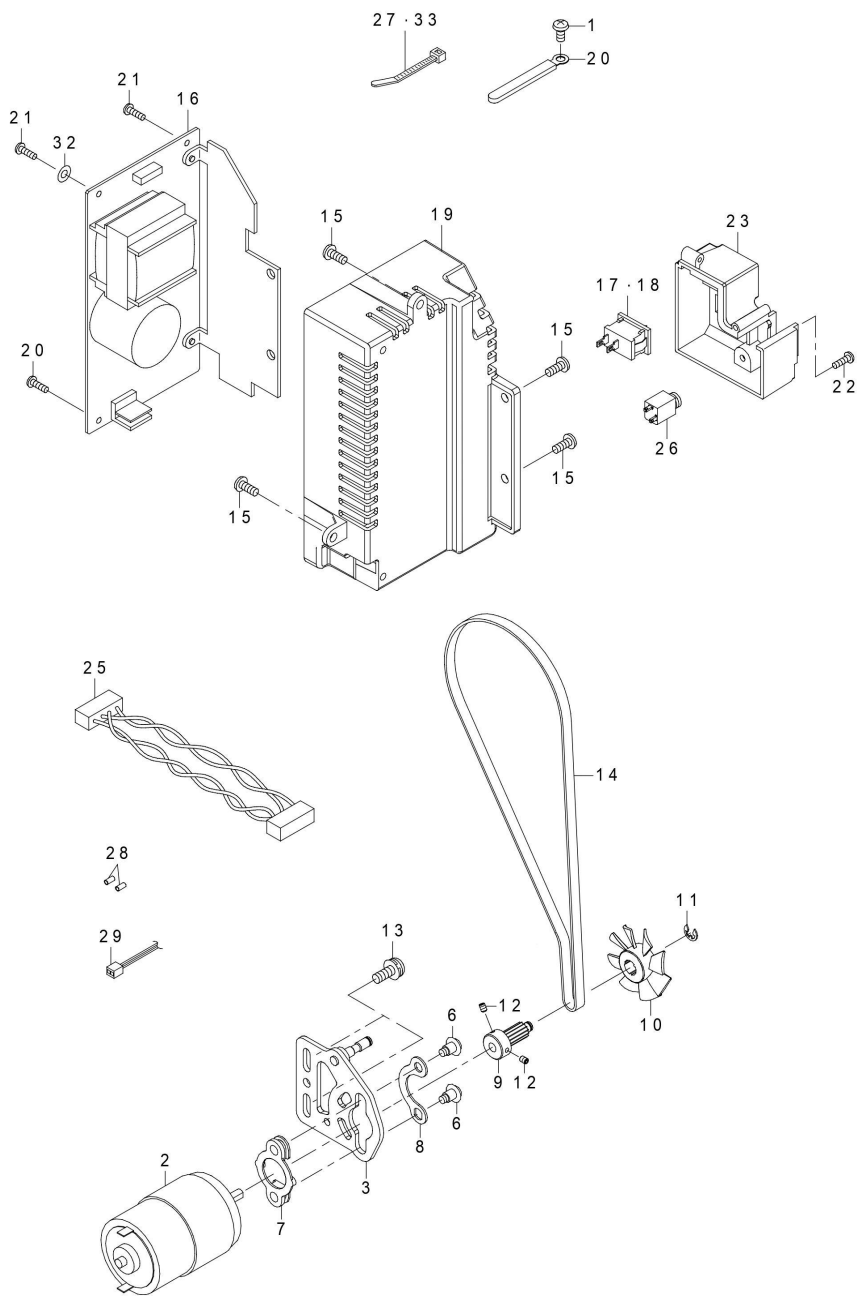
11. BOBBIN WINDER COMPONENTS



十一. 绕线部件 11. BOBBIN WINDER COMPONENTS

N0.	Drawing N0.	名称	Parts name	Qty.
1		螺钉	SCREW	2
2		螺钉GB/T77 M3×3	GB/T77 M3×3 SCREW	1
3		绕线轴座	WINDING SEAT	1
4		开口挡圈 4	SPLIT WASHER 4	1
5		满线调节轮	FULL- ADJUSTING PULLEY	1
6		螺钉GB/T818 M3×25	GB/T818 M3×25 SCREW	1
7		满线联动开关安装板	FULL THREAD LINKAGE SWITCH MOUNTING PLATE	1
8		螺钉GB/T818 M3X6	GB/T818 M3X6 SCREW	1
9		绕线轴座齿条	WINDING SEAT GEAR RACK	1
10		螺母M3	M3 NUT	1
11		扭簧	TORSION SPRING	1
12		螺钉	SCREW	1
13		绕线器固定架	WINDER FIXED MOUNT	1
14		绕线电控组合	WINDING ELECTRONIC CONTROL GROUP	1
15		绕线电机	WINDING MOTOR	1
16		绕线联动开关	WINDING LINKAGE SWITCH	1
17		螺钉GB/T818 M3×4	GB/T818 M3×4 SCREW	2
18		连接电源线	POWER CABLES	1
19		绕线轴	WINDING SHAFT	1
20		管子	TUBE	2
21		电机导线	MOTOR CABLE	1
22		螺钉GB/T818 M2×8	GB/T818 M2×8	2

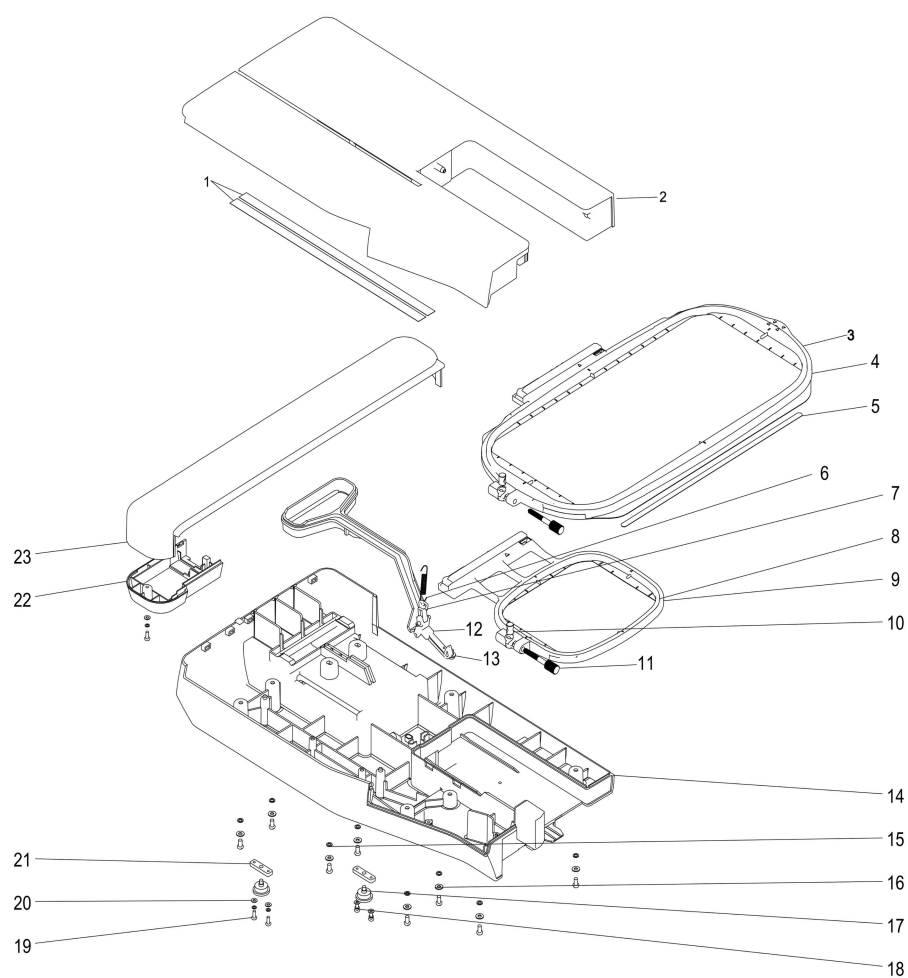
12. POWER SUPPLY & MAIN MOTOR COMPONENTS



十二. 电控部件 12. POWER SUPPLY& MAIN MOTOR COMPONENTS

N0.	Drawing NO.	名称	Parts name	Qty.
1		螺钉GB/T818 M4×6	GB/T818 M4×6 SCREW	1
2		主电机	MAIN MOTOR	1
3		主电机固定板	MIAN MOTOR FIXING PLATE	1
6		螺钉	SCREW	2
7		主电机垫块	MAIN MOTOR PAD	1
8		主电机固定调节板	MAIN MOTOR FIXING ADJUSTING PLATE	1
9		主电机带轮	MIAN MOTOR BELT PULLEY	1
10		主电机风扇	MIAN MOTOR FAN	1
11		开口挡圈 4	SPLIT WASHER 4	1
12		固定螺钉GB/T77 M4×4	GB/T77 M4×4 FIXING SCREW	2
13		螺钉GB/T818 M5×10	GB/T818 M5×10 SCREW	2
14		主电机同步带	MAIN MOTOR SYNCHRONOUS BELT	1
15		螺钉GB/T818 M4×10	GB/T818 M4×10 SCREW	4
16		电源组件	POWER GROUP	1
17		开关	ON/OFF SWITCH	1
18		插座	RECEPTACLE	1
19		开关电源盒	POWER BOX	1
20		电线夹	CABLE CLIP	1
21		螺钉GB/T845 ST2.9×6.5	GB/T845 ST2.9×6.5 SCREW	2
22		螺钉GB/T845 ST2.9×6.5	GB/T845 ST2.9×6.5 SCREW	1
23		电源插座盒	POWER RECEPTACLE BOX	1
25		导线	CABLE	1
26		控制器插孔	CONTROLLER SOCKET	1
27		绑带	BINDING TAPE	1
28		管子	TUBE	1
29		主电机引线	MAIN MOTOR LEAD WIRE	1
32		垫圈M4	M4 WASHER	1
33		绑带	BINDING TAPE	1

13. EMBROIDERY TABLE COVER PARTS

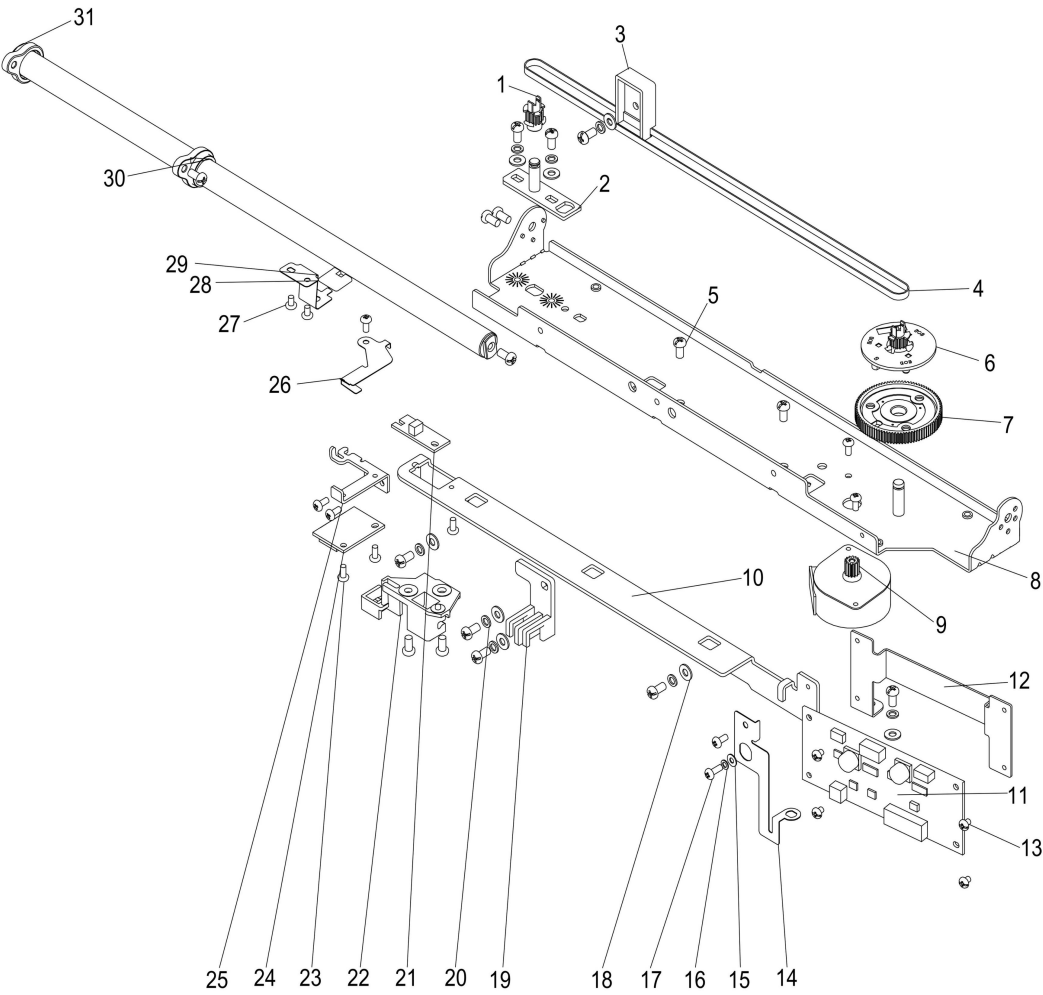


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十三. 绣台外罩部件 13. EMBROIDERY TABLE COVER PARTS

N0.	Drawing NO.	名称	Parts name	Qty.
1		上盖贴纸	COVER STICKER	2
2		刺绣机上盖	COVER OF EMBROIDRY MACHINE	1
3		大绣花框	LARGE EMBROIDERY FRAME	1
4		大绣花框(外)	LARGE EMBROIDERY FRAME (OUTSIDE)	1
5		绣花框橡胶条	EMBROIDERY FRAME RUBBER STRIP	1
6		刺绣机拉手弹簧	HANDLE SPRING OF EMBROIDERY MACHINE	1
7		大拉手	BIG HANDLE	1
8		小绣花框	SMALL EMBROIDERY FRAME	1
9		小绣花框(外)	SMALL EMBROIDERY FRAME (OUTSIDE)	1
10		绣花框螺母	EMBROIDERED FRAME NUT	2
11		绣花框锁紧螺钉	EMBROIDERY FRAME LOCKING SCREW	2
12		大拉手卡扣	BIG HANDLE LATCH	1
13		螺钉GB/T818 M4×8	GB/T818 M4×8 SCREW	9
14		刺绣机下盖	LOWER COVER OF EMBROIDERY MACHINE	1
15		弹性垫圈M4	ELASTIC WASHER M4	9
16		平垫圈M4	FLAT WASHER M4	9
17		地脚螺钉	FOOT SCREW	2
18		弹性垫圈M3	ELASTIC WASHER M3	5
19		螺钉GB/T818 M3×8	GB/T818 M3×8 SCREW	5
20		平垫圈M3	FLAT WASHER M3	5
21		地脚垫	FLOOR MAT	2
22		Y导向下盖	Y GUIDE LOWER COVER	1
23		Y导向上盖	Y-ORIENTED UPPER COVER	1

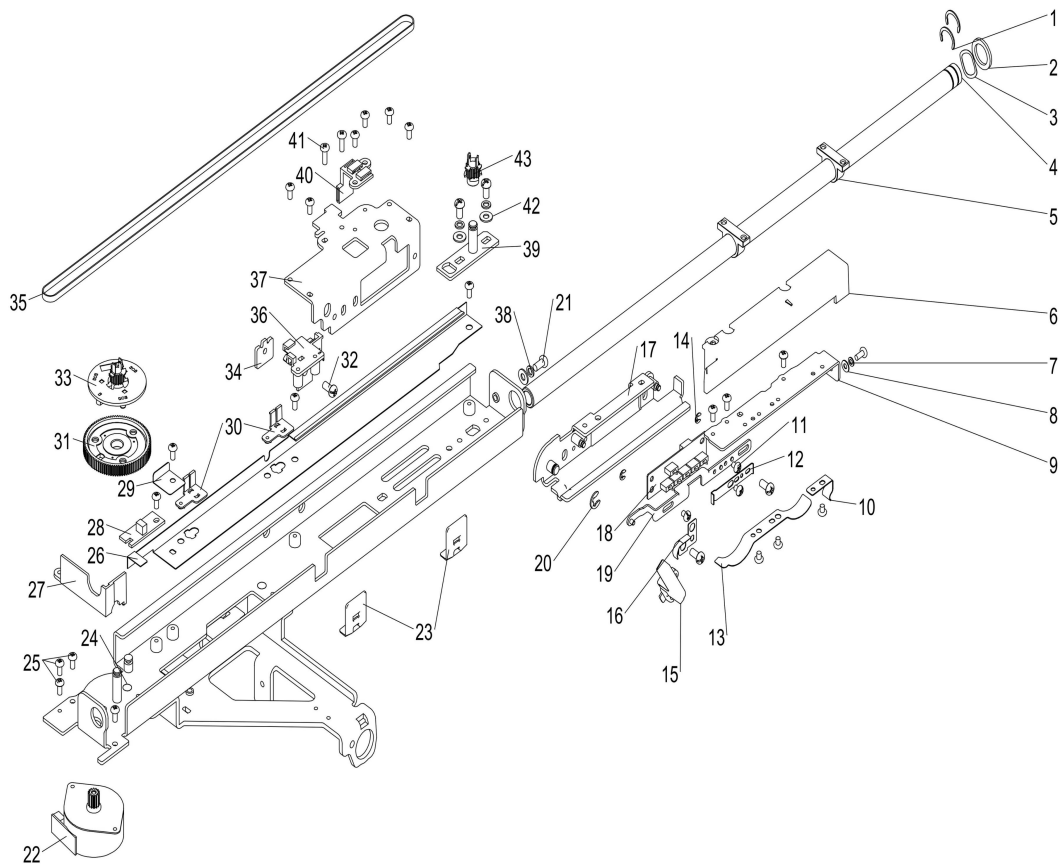
14. EMBROIDERY TABLE X DIRECTION PARTS



十四. 绣台X向部件 14. EMBROIDERY TABLE X DIRECTION PARTS

N0.	Drawing NO.	名称	Parts name	Qty.
1		皮带轮	BELT SHEAVE	1
2		带轮支架组	WHEEL BRACKET SET	1
3		X向皮带压板	X BELT PRESS PLATE	1
4		下皮带	LOWER BELT	1
5		螺钉 GB/T818 M4×8	GB/T818 M4×8 SCREW	16
6		X轴连接齿轮	X AXIS CONNECTS GEARS	1
7		X轴齿轮	X-AXIS GEAR	1
8		X向导向支架组	X-ORIENTED BRACKET SET	1
9		X向电机	X-DIRECTION MACHINE	1
10		X向副板	X-ORIENTED AUXILIARY PLATE	1
11		X向电路板	X-CIRCUIT BOARD	1
12		X向电路板支架	X-ORIENTED BOARD HOLDER	1
13		螺钉 GB/T818 M3×4	GB/T818 M3×4 SCREW	4
14		X向挡板	X-BAFFLE	1
15		平垫圈M3	FLAT WASHER M3	1
16		弹性垫圈M3	ELASTIC WASHER M3	1
17		螺钉 GB/T818 M3×8	GB/T818 M3×8 SCREW	1
18		平垫圈M4	FLAT WASHER M4	8
19		X向卡扣	X BUCKLE	1
20		弹性垫圈M4	ELASTIC WASHER M4	8
21		X向感应器	X-DIRECTION INDUCTOR	1
22		X向感应滑块	X DIRECTION SENSING SLIDER	1
23		螺钉 GB/T818 M3×6	GB/T818 M3×6 SCREW	9
24		X向线路板B	X DIRECTION BOARD B	1
25		X向支架	X-BRACKET	1
26		X向卡槽	X CARD SLOT	1
27		螺钉 GB/T818 M3×5	GB/T818 M3×5 SCREW	2
28		X向皮带挡板	X-DIRECTION BELT BAFFLE	1
29		X向皮带挡板固定板	X-DIRECTION BELT BAFFLE FIXING PLATE	1
30		X向支架抽套	X PULL THE SLEEVE TO THE SUPPORT	2
31		X向导向轴	X-ORIENTED AXIS	1

15. EMBROIDERY TABLE Y DIRECTION PARTS



十五. 绣台Y向零件 15. EMBROIDERY TABLE Y DIRECTION PARTS

N0.	Drawing NO.	名称	Parts name	Qty.
1		开口挡圈12×1	OPEN STOP RING 12×1	2
2		Y向垫圈	Y-DIRECTION WASHER	1
3		波型垫圈	WAVE WASHER	1
4		Y向导向轴	Y-ORIENTED AXIS	1
5		Y向导向轴套	Y-DIRECTION GUIDE SLEEVE	2
6		Y向盖板	Y-PLATE	1
7		弹性垫圈M3	ELASTIC WASHER M3	1
8		平垫圈M3	FLAT WASHER M3	1
9		Y向连接板副板	Y-DIRECTION CONNECTING BOARD AUXILIARY BOARD	1
10		Y向卡槽板	Y-CARD SLOT PLATE	1
11		螺钉 GB/T818 M3×4	GB/T818 M3×4 SCREW	6
12		Y向挡板B	Y-BAFFLE (B)	1
13		Y向卡槽板B	Y CARD SLOT B	1
14		开口挡圈2.5×0.4	OPEN RETAINING RING 2.5×0.4	2
15		Y向锁紧扳手	Y-LOCK WRENCH	1
16		Y向挡板	Y-BAFFLE	1
17		Y向连接板	Y-ORIENTED CONNECTING PLATE	1
18		绣花框电路板	EMBROIDERED FRAME CIRCUIT BOARD	1
19		Y向连接板C	Y TO CONNECT BOARD C	1
20		开口挡圈5×0.85	OPEN BAFFLE RING 5×0.85	1
21		螺钉 GB/T818 M4×8	GB/T818 M4×8 SCREW	5
22		X向电机	X-DIRECTION MACHINE	1
23		Y向卡扣B	Y-WAY BUCKLE(B)	2
24		支架	BRACKET	1
25		螺钉 GB/T818 M3×6	GB/T818 M3×6 SCREW	18
26		Y向副板	Y-ORIENTED AUXILIARY PLATE	1
27		Y向电机端挡板	Y TO THE MOTOR END BAFFLE	1
28		X向感应器	X-DIRECTION INDUCTOR	1
29		塑料片	EVA SHEET	1
30		Y向卡扣	Y-WAY BUCKLE	2
31		X轴齿轮	X-AXIS GEAR	1
32		螺钉 GB/T818 M4×6	GB/T818 M4×6 SCREW	2
33		X轴连接齿轮	X AXIS CONNECTS GEARS	1
34		Y向皮带挡板	Y-WAY BELT BAFFLE	1
35		上皮带	BELT UP	2
36		Y向感应板	Y-DIRECTION INDUCTION PLATE	1
37		Y连接支架	Y CONNECTING BRACKET	1
38		弹性垫圈M4	ELASTIC WASHER M4	3
39		带轮支架组	WHEEL BRACKET SET	1
40		Y向卡线槽	Y-WAY CABLE SLOTS	1
41		螺钉 GB/T818 M3×9	GB/T818 M3×9 SCREW	2
42		平垫圈M4	FLAT WASHER M4	3
43		皮带轮	BELT SHEAVE	1