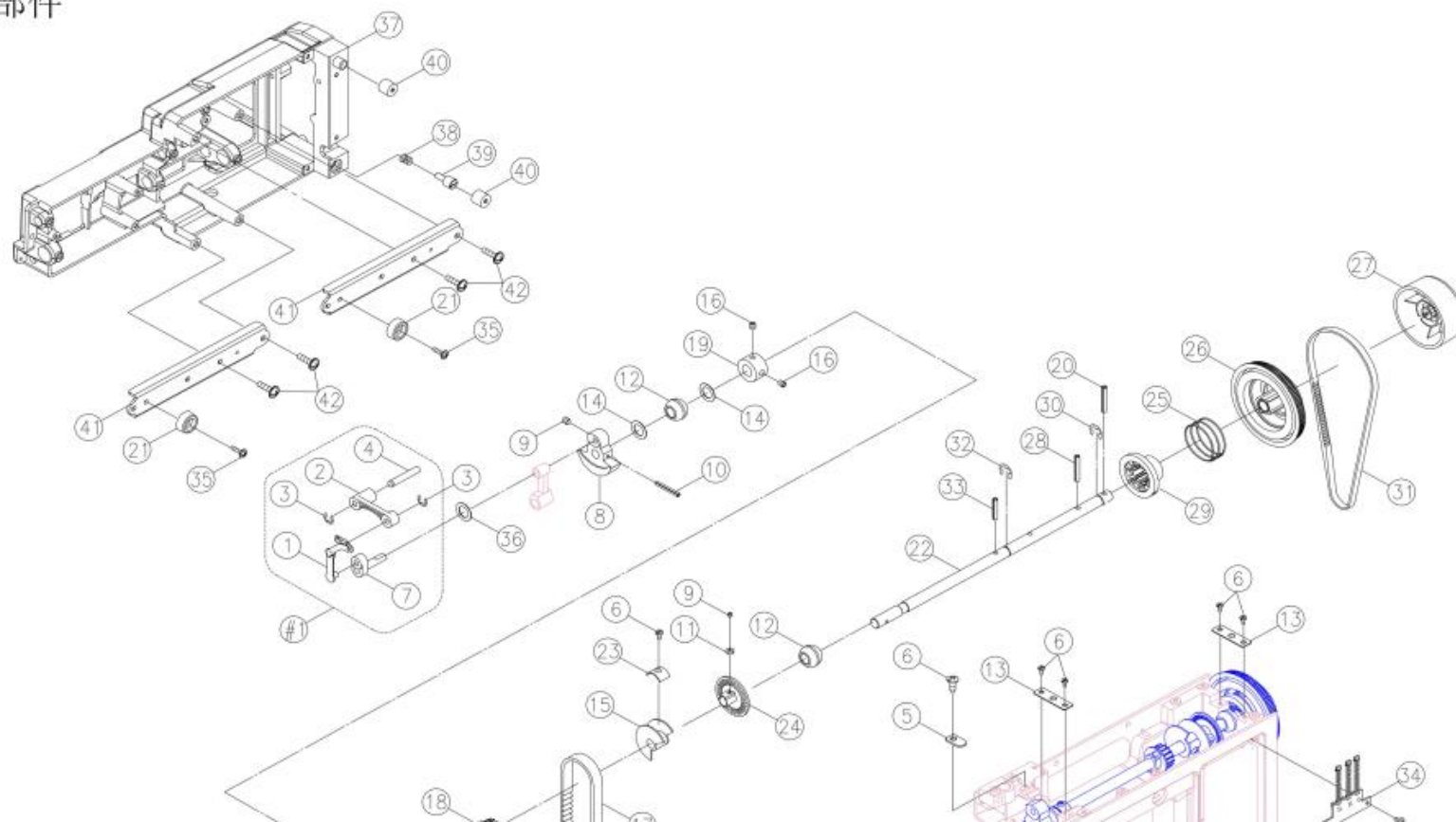


FY610 家用电脑缝纫机 零件图册

第一部件





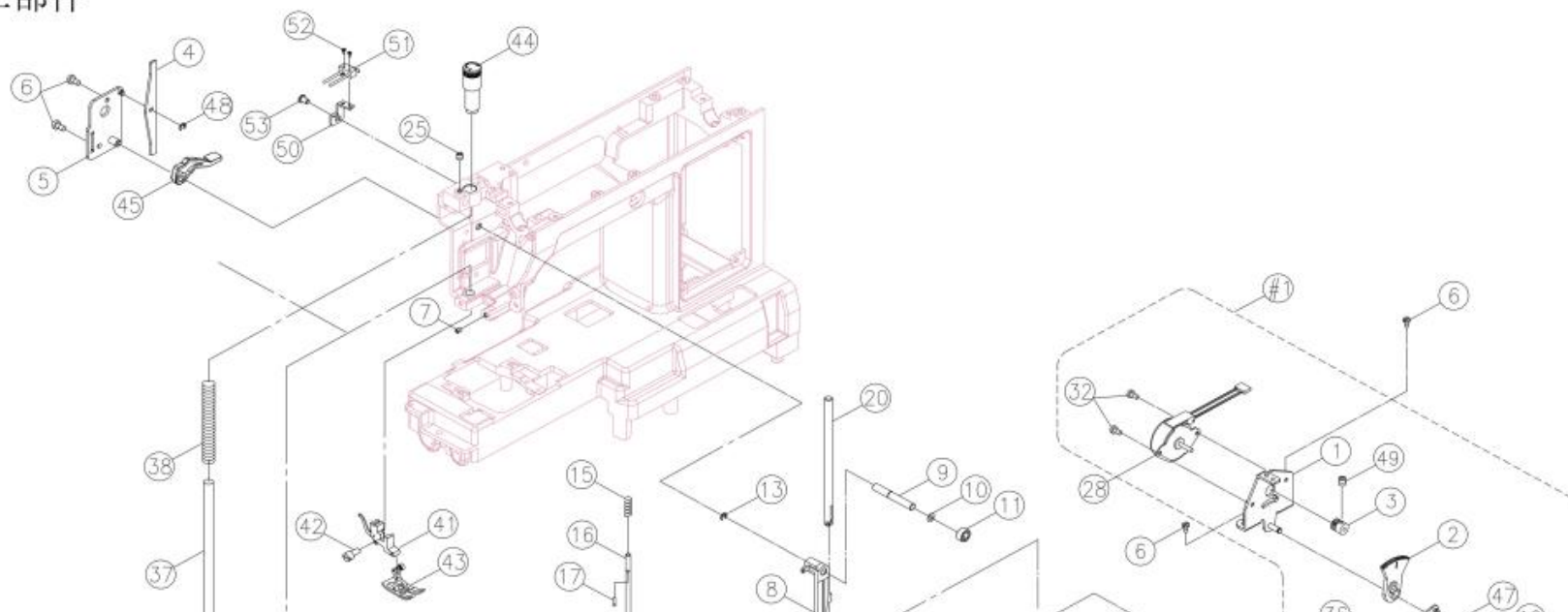
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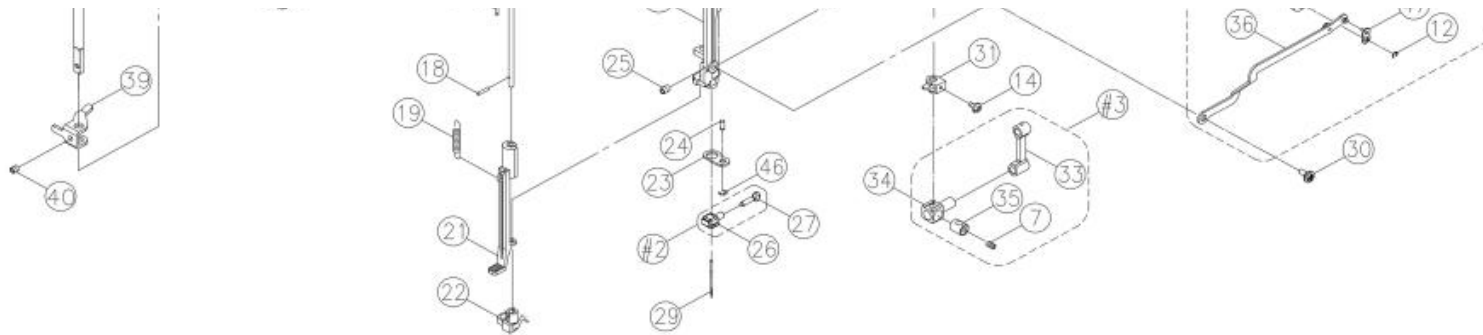
序号	图号	产品名称
1	1-1	THREAD TAKE UP LEVER COMPLETE
2	1-2	THREAD TAKE UP LEVER SUPPORTER
3	1-3	E-RING
4	1-4	THREAD TAKE UP LEVER SUPPORT SHAFT
5	1-5	SET WASTER
6	1-6	SCREW
7	1-7	ARM SHAFT BALANCE PIN COMPLETE
8	1-8	ARM SHAFT BALANCE
9	1-9	SCREW
10	1-10	ARM SHAFT BALANCE PIN
11	1-11	NUT(M4 T=3)
12	1-12	ARM SHAFT BUSHING
13	1-13	ARM SHAFT BUSHING HOLDER PLATE
14	1-14	ENDURE ATTRITION WASHER
15	1-15	ROTARY SENSOR COLLAR
16	1-16	SCREW(M5x5C)
17	1-17	MOTOR DRIVE BELT
18	1-18	ARM SHAFT SPROCKET
19	1-19	ARM SHAFT COLLAR
20	1-20	SPRING PIN(ϕ 3x30)
21	1-21	FREE ARM BASE CUSHION RUBBER
22	1-22	ARM SHAFT

序号	图号	产品名称
30	1-30	E-RING(ETW-8)
31	1-31	MOTOR DRIVE BELT
32	1-32	E-RING(ETW-9)
33	1-33	SPRING PIN(\$3x18)
34	1-34	PHOTO SENSOR PLATE
35	1-35	SCREW(M4x8)
36	1-36	ENDURE ATTRITION WASHER(ϕ 6.2x ϕ 12x0.25)
37	1-37	ARM
38	1-38	BASE PLATE ADJUSTMENT SCREW SPRING
39	1-39	BASE PLATE ADJUSTMENT SCREW
40	1-40	FREE ARM BASE CUSHION RUBBER
41	1-41	FREE ARM BASE CUSHION
42	1-42	SCREW(M5x10)
#1		THREAD TAKE UP LEVER COMPLETE

23	1-23	ARC WASHER	检出套固定板
24	1-24	REVOLUTION CONTROL PANEL	回转控制板
25	1-25	ARM SHAFT CLUTCH ANNULUS SPRING	离合弹簧
26	1-26	ARM SHAFT DRIVE BELT PULLEY	上轴驱动皮带轮
27	1-27	HAND WHEEL	飞轮
28	1-28	SPRING PIN(ϕ 3x28)	弹簧销
29	1-29	ARM SHAFT COLLAR	离合套

第二部件





3 / 21

第二部件

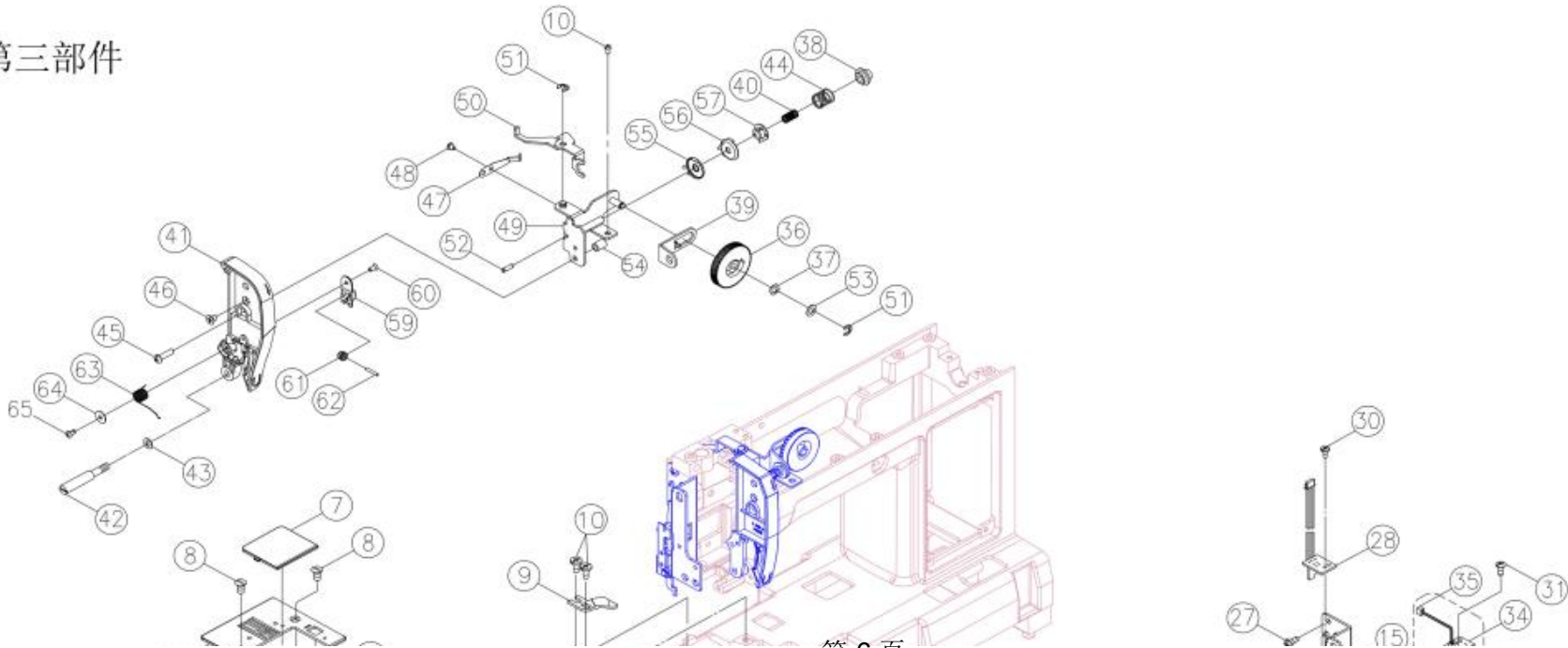
序号	图号	产品名称
1	2-1	ZIGZAG PULSE MOTOR PLATE 阔度步进马达支持板
2	2-2	ZIGZAG CRANK GEAR 阔度腕齿轮
3	2-3	PULSE MOTOR GEAR COMPLETE 步进马达齿轮组
4	2-4	TENSION LEVER LIFTER 松线传动板
5	2-5	CLAMP PLATE 押棒导板
6	2-6	SCREW(M4x8 A) 螺丝
7	2-7	SCREW(M4x4C) 螺丝
8	2-8	NEEDLE BAR SUPPORTER 针棒支体
9	2-9	NEEDLE BAR SUPPORTER PIN 针棒支体销
10	2-10	WASHER(6.2x ϕ 12x0.5) 垫圈
11	2-11	COLLAR 止环
12	2-12	E-RING(ETW-4) E型圈
13	2-13	E-RING(ETW-5) E型圈
14	2-14	SCREW(M3x8A) 螺丝

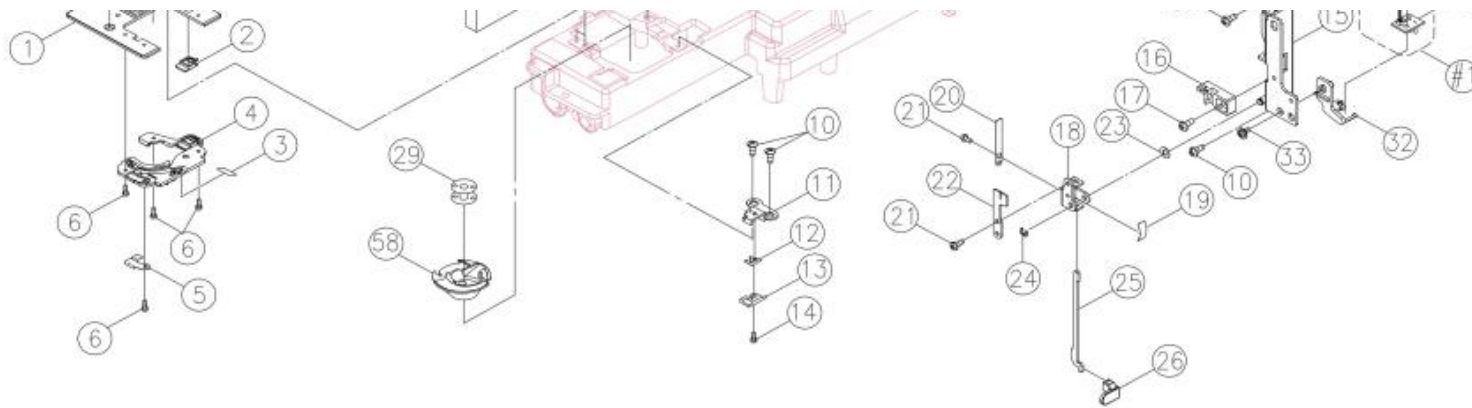
序号	图号	产品名称
30	2-30	NEEDLE BAR DRIVING ROD PIN 针棒引棒偏心销
31	2-31	THREADING STOPPER 自动穿线器停止器
32	2-32	SCREW(M3x5A) 螺丝
33	2-33	NEEDLE BAR CRANK ROD 针棒运动杆
34	1)	NEEDLE BAR BRACKET(1) 针棒抱 (1)
35	2-35	NEEDLE BAR BRACKET(2) 针棒抱 (2)
36	2-36	NEEDLE BAR DRIVING ROD 针棒引棒
37	2-37	PRESSER BAR 押棒
38	2-38	PRESSER BAR SPRING 押棒弹簧
39	2-39	PRESSER BAR BRACKET 押棒固定导架
40	2-40	SCREW(M4x6C) 螺丝
41	2-41	SHANK COMPLETE 押布脚上座组
42	2-42	SCREW(9/64x40x7.5) 押布脚螺丝
43	2-43	ZIGZAG PRESSER FOOT(T) 万能押布脚(T)

15	2-15	AUTO THREADER SHAFT SPRING	自动穿线器轴弹簧
16	2-16	THREADING SHAFT	自动穿线器轴
17	2-17	SPRING PIN(f2x14)	弹簧
18	2-18	SPRING PIN(ϕ 2x6)	弹簧销 (2)
19	2-19	THREADER SHAFT SPRING	自动穿线器杆弹簧
20	2-20	NEEDLE BAR	针棒
21	2-21	AUTO THREAD LEVER	自动穿线器作动杆
22	2-22	AUTO THREADER	自动穿线器组
23	2-23	NEEDLE BAR SUPPORTER	针棒摇动板
24	2-24	NEEDLE BAR SUPPORTER PLATE PIN	摇动板销
25	2-25	SCREW(M4x5C)	螺丝
26	2-26	NEEDLE CLAMP	针留
27	2-27	NEEDLE CLAMP SET SCREW	针留螺丝
28	2-28	PULSE MOTOR	步进马达
29	2-29	NEEDLE(#14)	机针 (#14)

44	2-44	PRESSER BAR REGULATING SCREW COMPLETE	押棒调节螺丝
45	2-45	PRESSER BAR LIFTER LEVER	押棒上下杆
46	2-46	E-RING(ETW-4)	E型圈
47	2-47	NEEDLE BAR DRIVING ROD PLATE	针板引棒压板
48	2-48	E-RING(ETW-3)	E型圈
49	2-49	SCREW(M3x3C)	螺丝
50	2-50	MICRO SWITCH PLATE	微动开关支持板
51	2-51	PRESSER BAR LEVER MICRO SWITCH	微动开关组 (压布脚)
52	2-52	SCREW (M2x7.5)	螺丝
53	2-53	SCREW(M4x6 B)	螺丝
#1		ZIGZAG PULSE MOTOR PLATE COMPLETE	阔度步进马达支持板组
#2		NEEDLE CLAMP COMPLETE	针留组
#3		NEEDLE BAR CRANK ROD COMPLETE	针棒连杆组

第三部件





5 / 21

第三部件

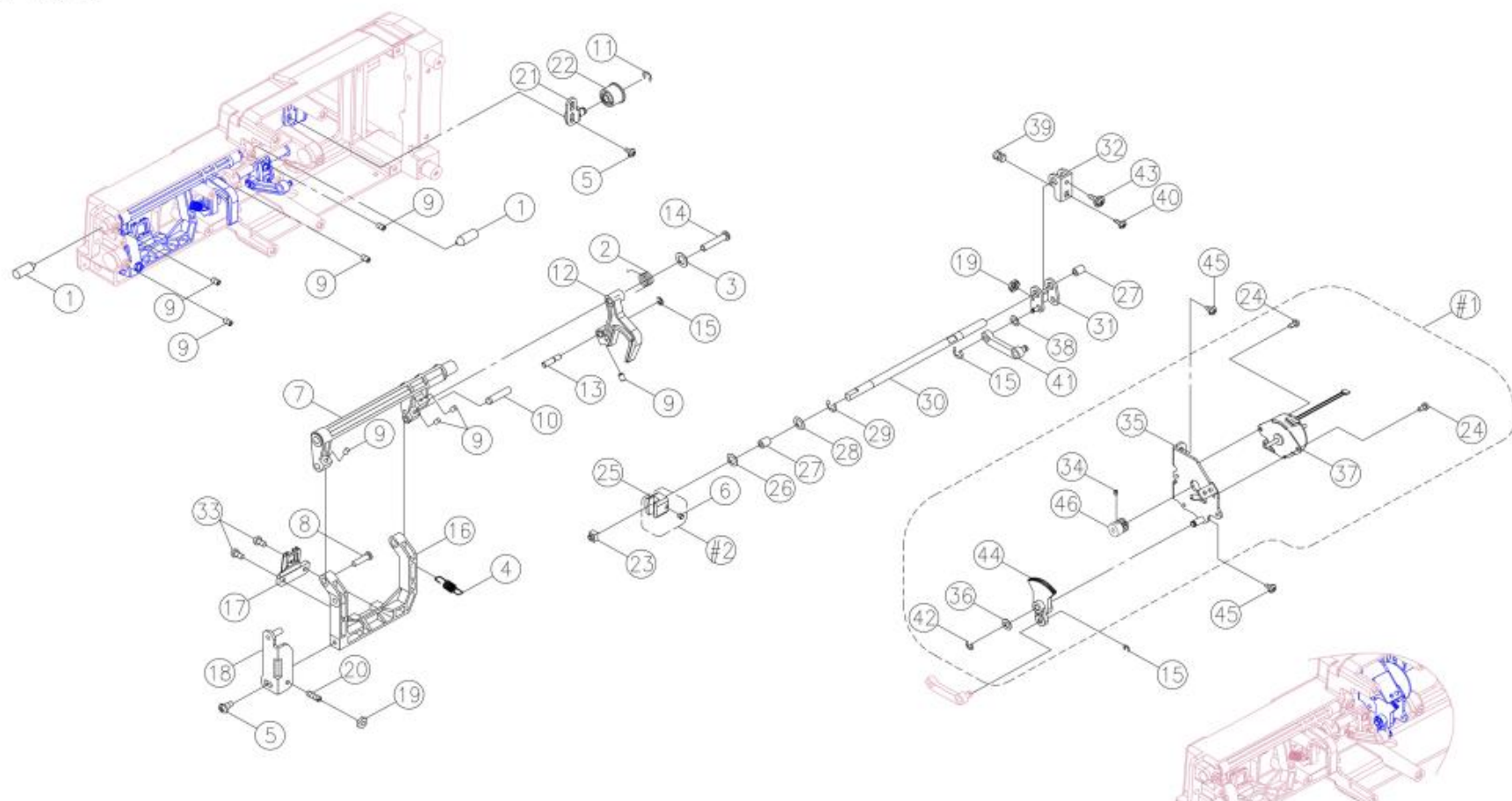
序号	图号	产品名称
1	3-1	NEEDLE PLATE
2	3-2	NEEDLE PLATE COVER OPEN
3	3-3	THREAD CUTTER
4	3-4	NEEDLE PLATE SUPPORTER
5	3-5	NEEDLE PLATE SPRING
6	3-6	SCREW(M2X3)
7	3-7	NEEDLE PLATE COVER
8	3-8	SCREW(M4x6D)
9	3-9	ROTARY HOOK PLATE
10	3-10	SCREW(M4x6B)
11	3-11	ROTARY HOOK PLATE(2)
12	3-12	ROTARY HOOK PLATE SPRING(2)
13	3-13	ROTARY HOOK PLATE SPRING(1)
14	3-14	SCREW(M2x2.5)

序号	图号	产品名称
34	3-34	LED LIGHT LAMP
35	3-35	LED LAMP LINE
36	3-36	DIAL TENSION KNOB
37	3-37	WASHER(WW-5)
38	3-38	DIAL TENSION REGULATOR
39	3-39	DIAL TENSION SPRING PLATE
40	3-40	SPRING
41	3-41	DIAL TENSION SUPPORTER PLATE COVER
42	3-42	SCREW(M4)
43	3-43	WASHER(f4.1x\$8x1)
44	3-44	DIAL TENSION SPRING
45	3-45	SCREW(M4x15B)
46	3-46	SCREW(M4x6D)
47	3-47	DIAL TENSION KNOB PLATE

15	3-15	BH LEVER PLATE	BH杆台板
16	3-16	BH MOVEMENT CRANK	BH杆限制台
17	3-17	SCREW(M3x6A)	螺丝
18	3-18	BH LEVER CRANK	BH杆作动杆腕
19	3-19	BH SPRING PLATE	BH弹簧板
20	3-20	BH LEVER CRANK SPRING	BH杆作动腕弹簧
21	3-21	SCREW(M3x5B)	螺丝
22	3-22	PHOTO PLATE	BH光电板
23	3-23	WASHER(ϕ 5.2x10x0.2)	垫圈
24	3-24	E-RING(ETW-3)	E型止轮
25	3-25	BH LEVER	BH杆
26	3-26	BH LEVER BUTTON	BH杆钮
27	3-27	SCREW(M4x8A)	螺丝
28	3-28	PHOTO SENSOR PLATE(BH)	光电开关板 (BH)
29	3-29	BOBBIN	梭线轮
30	3-30	SCREW(M3x5A)	螺丝
31	3-31	SCREW(M3x6B)	螺丝 (自攻割尾)
32	3-32	LED HOLDER	LED灯架
33	3-33	SCREW(M3x5)	螺丝 (自攻含华司)

48	3-48	SCREW(M3x4 B)	端子固定螺丝
49	3-49	DIAL TENSION SUPPORTER PLATE	上线调节器本台组
50	3-50	DIAL TENSION WAFT PLATE	浮动板
51	3-51	E-RING (ETW-4)	E型止轮
52	3-52	SPRING PIN(ϕ 3x10)	弹簧销
53	3-53	WASHER(5.2x010x0.5)	垫圈
54	3-54	DIAL TENSION GUIDE SPRING TUBE	上系调节器垫环
55	3-55	DIAL TENSION DISC(1)	上系调节器护线板
56	3-56	DIAL TENSION DISC	线调节盘系调子
57	3-57	DIAL TENSION SPRING REGULATOR	上系调节器弹簧衬套
58	3-58	SHUTTLE HOOK COMPLETE	内釜组
59	3-59	THREAD GUIDE ROLLER SUPPORTER	导线转子支持板
60	3-60	SET SCREW(M3x6)	螺丝
61	3-61	THREAD GUIDE ROLLER	导线转子
62	3-62	THREAD GUIDE ROLLER PIN	导线转子销
63	3-63	THREAD GUIDE SPRING	上线弹簧
64	3-64	WASHER(3.2x10.5x0.5)	垫圈
65	3-65	SET SCREW (M3x6B)	螺丝 (自攻割尾)
#1		LED LIGHT LAMP COMPLETE	LED照明灯板组

第四部件





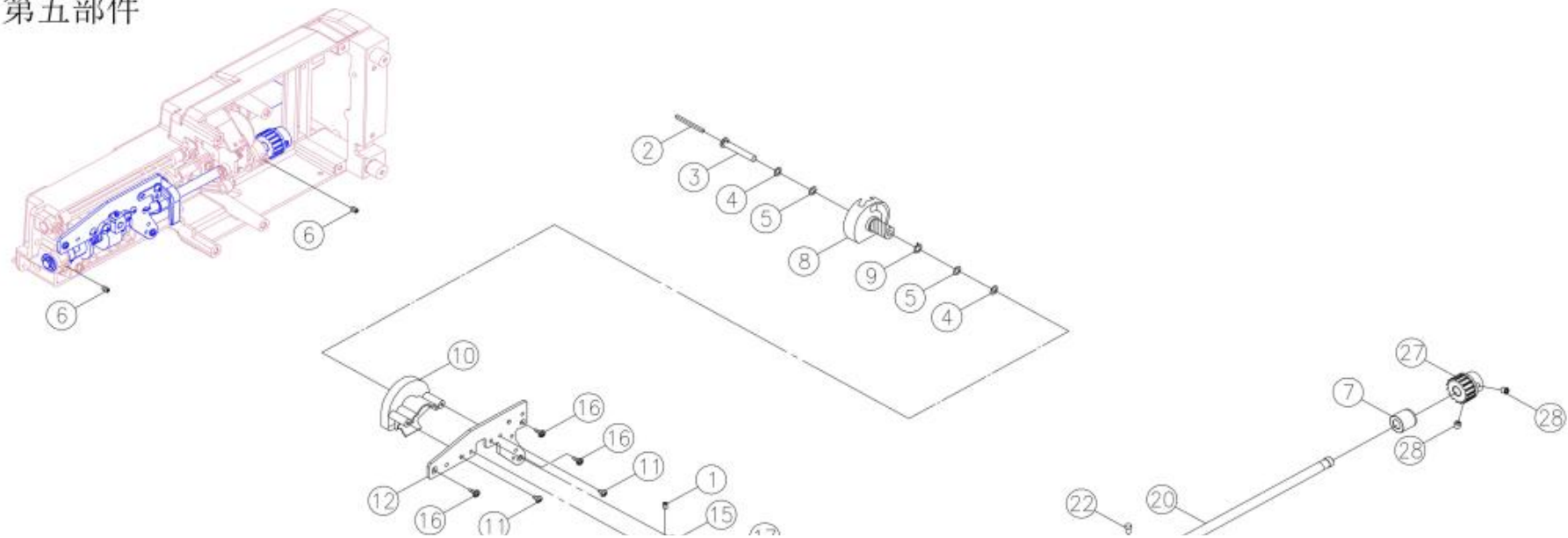
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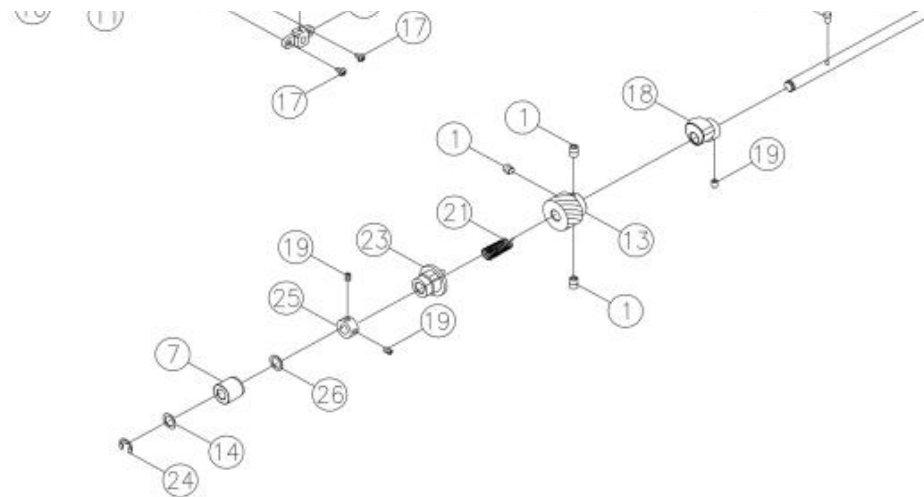
序号	图号	产品名称
1	4-1	FEED CRANK SHAFT 锥形销
2	4-2	FEED ROCK CRANK SPRING 水平传送腕弹簧
3	4-3	WASHER(ϕ 5.2x12x1) 垫圈
4	4-4	FEED DOG SPRING 送布齿台弹簧
5	4-5	SCREW(M4x8 A) 螺丝
6	4-6	SCREW(M4x4C) 螺丝
7	4-7	FEED ROCK SHAFT 水平传送轴
8	4-8	FEED DOG SHAFT 送布齿台轴
9	4-9	SCREW(M4x6C) 螺丝
10	4-10	FEED ROCK FRAME SHAFT(2) 水平传送土台轴 (2)
11	4-11	E-RING(ETW-4) E型圈
12	4-12	FEED ROCK CRANK 水平传送腕
13	4-13	REGULATING BLOCK SHAFT 调节器滑轨轴
14	4-14	FEED ROCK SHAFT 水平传送腕轴
15	4-15	E-RING(ETW-3) E型圈
16	4-16	FEED DOG SUPPORTER 送布齿台
17	4-17	FEED DOG 送布齿
18	4-18	FEED LIFTING ROCK CRANK 上下传送腕
19	4-19	ADJUSTING NUT(ALN-4) 调整固定螺帽
20	4-20	SCREW(M4x0.7 L9) 调整螺丝
21	4-21	BELT ADJUSTING PLATE 皮带调节板
22	4-22	BELT ADJUSTING PLATE PULLEY 皮带调节轮
23	4-23	FEED REGULATING BLOCK 传送调节器滑轨

序号	图号	产品名称
30	4-30	FEED REGULATING SHAFT 传送调节器轴
31	4-31	FEED REGULATING CRANK 传送调节腕 (2)
32	4-32	FEED CRANK 传送调节腕 (1)
33	4-33	SCREW(M3.5x8A) 螺丝
34	4-34	SCREW(M3x3C) 螺丝
35	4-35	PULSE SUPPORT PLATE COMPLETE 传送步进马达支持板组
36	4-36	WASHER(ϕ 5.2x ϕ 10x0.5) 垫圈
37	4-37	PULSE MOTOR COMPLETE 步进马达 (含导线)
38	4-38	WASHER(ϕ 4.2x ϕ 8x0.8) 垫圈
39	4-39	FEED REGULATING CRANK SPRING 传送调整腕弹簧
40	4-40	SCREW(M4x18) 传送调整腕螺丝
41	4-41	FEED ROCK ROD 传送连杆
42	4-42	E-RING(ETW-4) E型圈
43	4-43	SCREW(M3x12) 螺丝 (含华司)
44	4-44	FEED ROCK CRANK GEAR 传送腕齿轮
45	4-45	SCREW(M3x6A) 螺丝
46	4-46	PULSE MOTOR GEAR COMPLETE 步进马达齿轮组
#1		PULSE SUPPORT PLATE COMPLETE 传送步进马达支持板组
#2		FEED REGULATING COMPLETE 传送调节器组

24	4-24	SCREW(M3x5A)	螺丝
25	4-25	FEED REGULATING	传送调节器
26	4-26	ENDURE ATTRITION WASHER(ϕ 6.7x ϕ 11.8x0.5)	耐磨垫圈
27	4-27	FEED ROCK BUSHING	传送调节轴套
22	4-22	WASHER(f6.7x ϕ 12x1)	垫圈
29	4-29	E-RING(ETW-5)	E型圈

第五部件





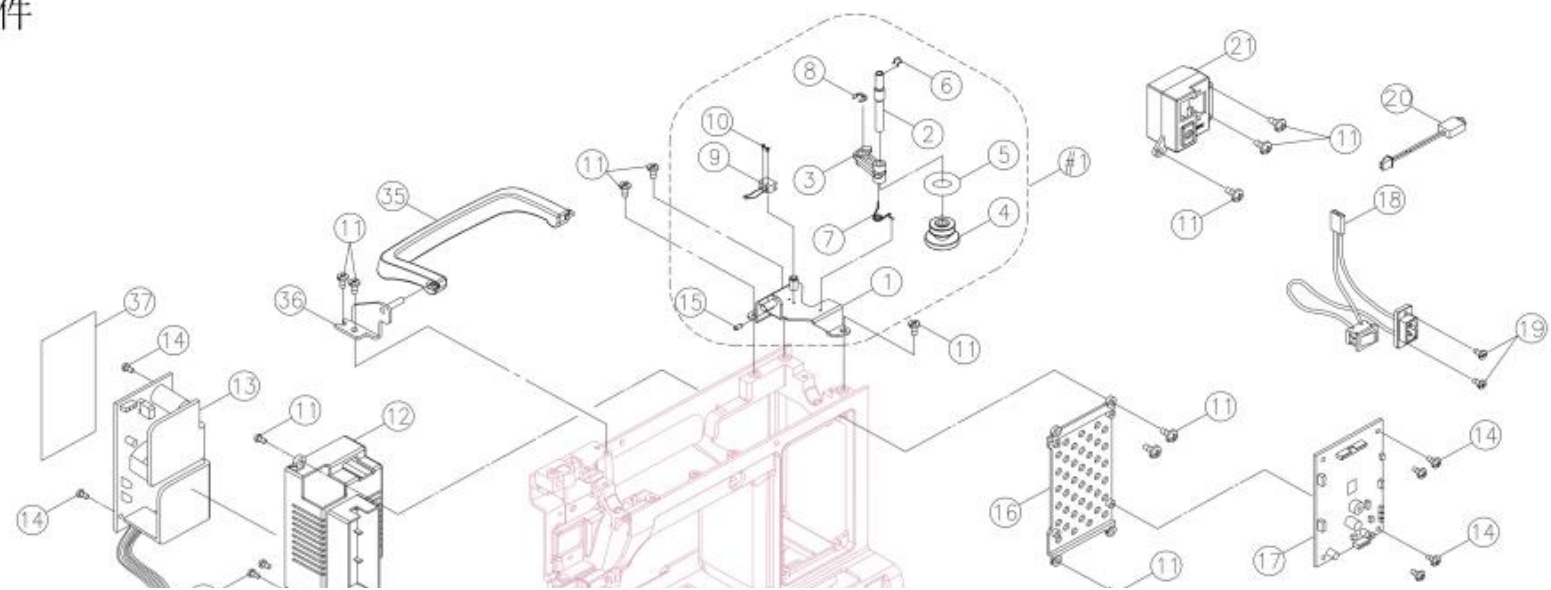
10 / 21

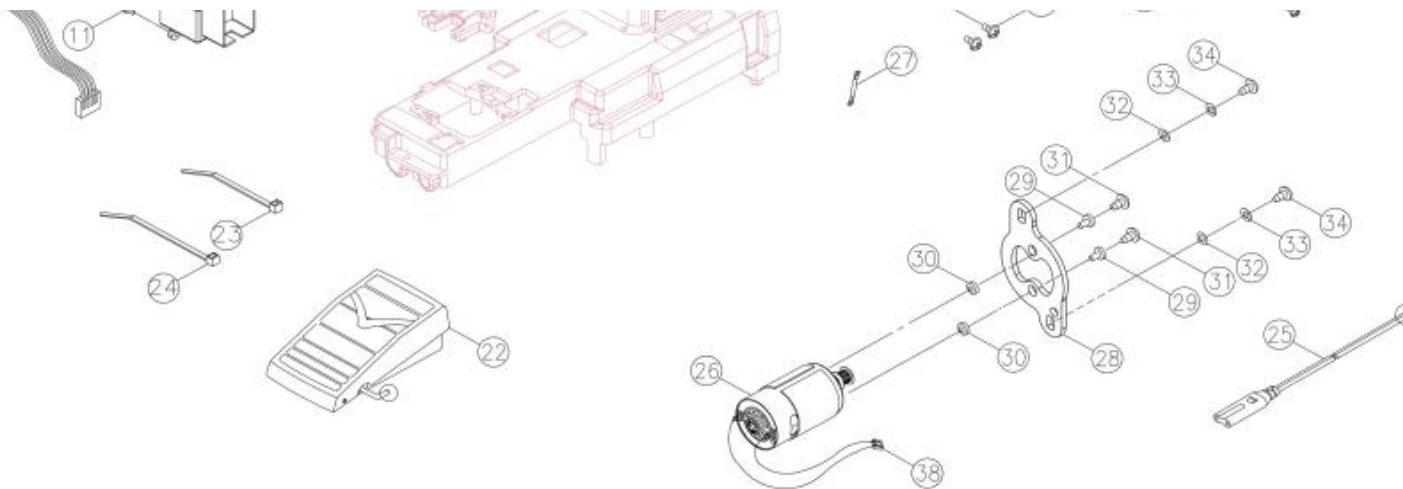
第五部件

序号	图号	产品名称	
1	5-1	SCREW(M4*5C)	螺丝
2	5-2	BOBBIN SHAFT OIL CLOTH	梭轴油棉
3	5-3	BOBBIN SHAFT	梭轴
4	5-4	BOBBIN SHAFT WASHER (2)	梭轴垫圈 (2)
5	5-5	ENDURE ATTRITION WASHER(ϕ 6.2x ϕ 9.6x0.5)	耐磨垫圈
6	5-6	SCREW(M4x6C)	螺丝
7	5-7	LOWER SHAFT BUSHING	下轴轴套
8	5-8	SHUTTLE HOOK HOLDER	外釜组
9	5-9	BOBBIN SHAFT WASHER(3)	梭轴垫圈 (3)
10	5-10	SHUTTLE HOOK COVER	梭轴护盖
11	5-11	SCREW(M3x12)	螺丝 (自攻尖尾)
12	5-12	ROTARY HOOK HOLDER	梭支持板
13	5-13	LOWER SHAFT GEAR	下轴齿轮
14	5-14	WASHER(ϕ 8.2x ϕ 12x0.5)	垫圈

15	5-15	ROTARY HOOK SUPPORTER	梭支持台
16	5-16	SCREW(M4x8)	螺丝（华司头）
17	5-17	SCREW(M4x8A)	螺丝
18	5-18	FEED ROCK CAM	水平传送凸轮
19	5-19	SCREW(M4x4C)	螺丝
20	5-20	LOWER SHAFT	下轴
21	5-21	LOWER SHAFT SPRING	下轴弹簧
22	5-22	FEED LIFTING ROCK COM PIN	上下传送凸轮销
23	5-23	FEED LIFTING ROCK CAM	上下传送凸轮
24	5-24	E-RING(ETW-6)	E型止环
25	5-25	LOWER SHAFT COLLAR	下轴止环
26	5-26	ENDURE ATTRITION WASHER(f8.2x ϕ 12x0.5)	耐磨垫圈
27	5-27	LOWER SHAFT BELT PULLEY	下轴皮带轮
28	5-28	SCREW(M5x5C)	螺丝

第六部件





12 / 21

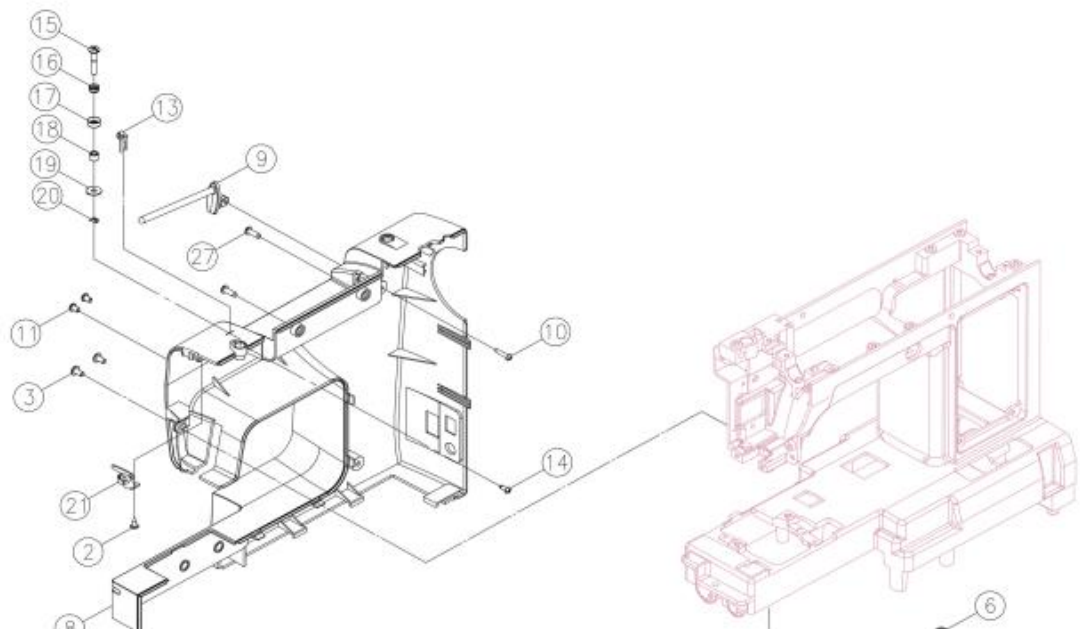
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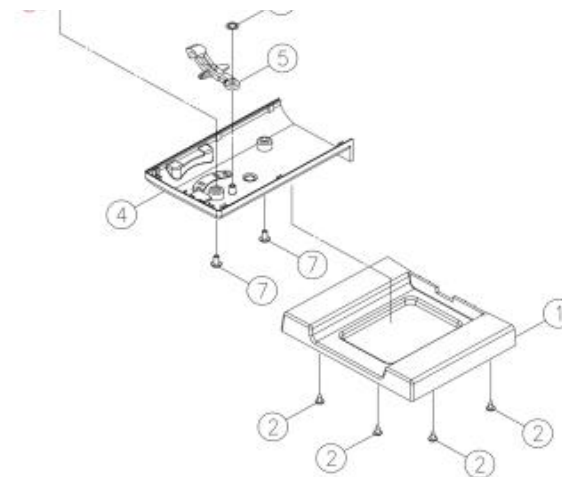
序号	图号	产品名称
1	6-1	BOBBIN WINDER PLATE
2	6-2	BOBBIN WINDER CRANK
3	6-3	BOBBIN WINDER CRANK
4	6-4	BOBBIN WINDER PULLEY
5	6-5	BOBBIN WINDER RUBBER PULLEY
6	6-6	BOBBIN WINDER CRANK SPRING
7	6-7	BOBBIN WINDER CRANK SPRING
8	6-8	E-RING(ETW-5)
9	6-9	MICRO SWITCH
10	6-10	SCREW(M2x0.4x7.5)
11	6-11	SCREW(M4x8A)
12	6-12	HF TRANSFORMER BOX
13	6-13	HF TRANSFORMER COMPLETE
14	6-14	SCREW(M3x8.5)

序号	图号	产品名称
29	6-29	INSULATION SPACER
30	6-30	INSULATION SPACER
31	6-31	SCREW(M3x10)
32	6-32	WASHER(f5.4x ϕ 10x0.9)
33	6-33	SPRING WASHER(ϕ 5.1xf9.2x1.3)
34	6-34	SCREW(M5x12)
35	6-35	HANDLE
36	6-36	ARM TOP COVER PLATE COMPLETE
37	6-37	SMPS INSULATING SLICE
38	6-38	DC MOTOR LEAD CORD
#1		BOBBIN WINDER COMPLETE

15	6-15	SPRING PIN(3x8)	弹簧销
16	6-16	FRAME OF MAIN CIRCUIT BOARD	基板支架
17	6-17	MAIN CIRCUIT BOARD	主基板
18	6-18	SWITCH RECEPTACLE ASS'Y	开关插座组
19	6-19	SET SCREW (M3x12B)	螺丝
20	6-20	CONTROLLER RECEPTACLE	控制器插座组
21	6-21	RECEPTACLE HOLDER	插座支架
22	6-22	FOOT CONTROLLER(C-9000)	脚控制器
23	6-23	CORD CLIP(L=12)	锁式轧带 L=12
24	6-24	CORD CLIP(L=20)	锁式轧带 L=20
25	6-25	POWER CORD	电源线
26	6-26	DC MOTOR COMPLETE	DC马达
27	6-27	GROUND CONNECTION	接地导线
28	6-28	MOTOR BRACKET	马达固定板

第七部件





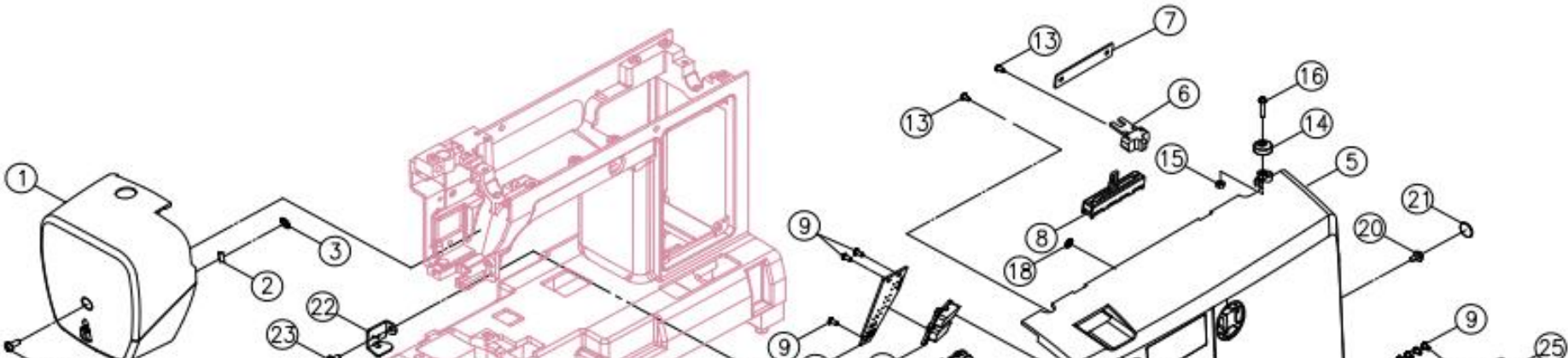
14 / 21

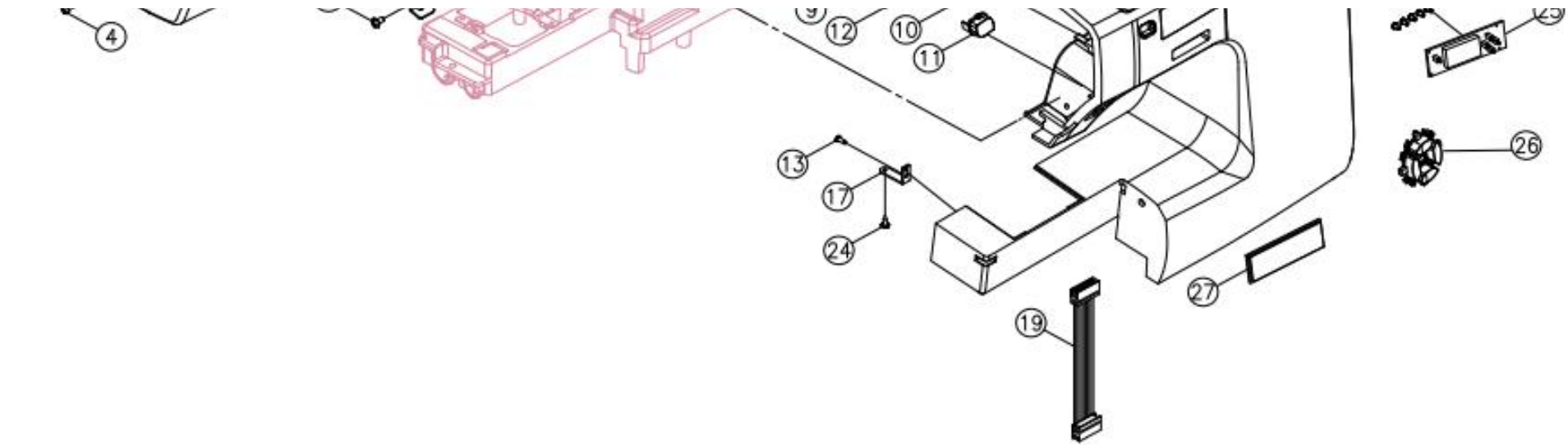
第七部件

序号	图号	产品名称
1	7-1	FREE ARM FOOT BUSH
2	7-2	SCREW(M3x8.5)
3	7-3	SCREW(M4x8A)
4	7-4	FREE ARM BASE
5	7-5	TOOTH LEVER ARM
6	7-6	CS-RING(CSTW-5)
7	7-7	SCREW(M4x12B)
8	7-8	BACK COVER
9	7-9	SPOOL ROD
10	7-10	SCREW(M3x16.7B)
11	7-11	SCREW(M4x6B)
12	7-12	SCREW(M4x12B)
13	7-13	THREAD GUIDE
14	7-14	SCREW(M3x8)

15	7-15	BOBBIN WINDER THREAD GUIDE ADJUSTING	卷线导板螺丝
16	7-16	SPRING	支持弹簧
17	7-17	BOBBIN WINDER SPRING DISC	导线弹簧座
18	7-18	BOBBIN WINDER THREAD GUIDE	卷线导板
19	7-19	SPACER	卷线导板衬套
20	7-20	E-RING(ETW-3)	E型止轮
21	7-21	THREAD GUIDE COMPLETE	上线导板组

第八部件



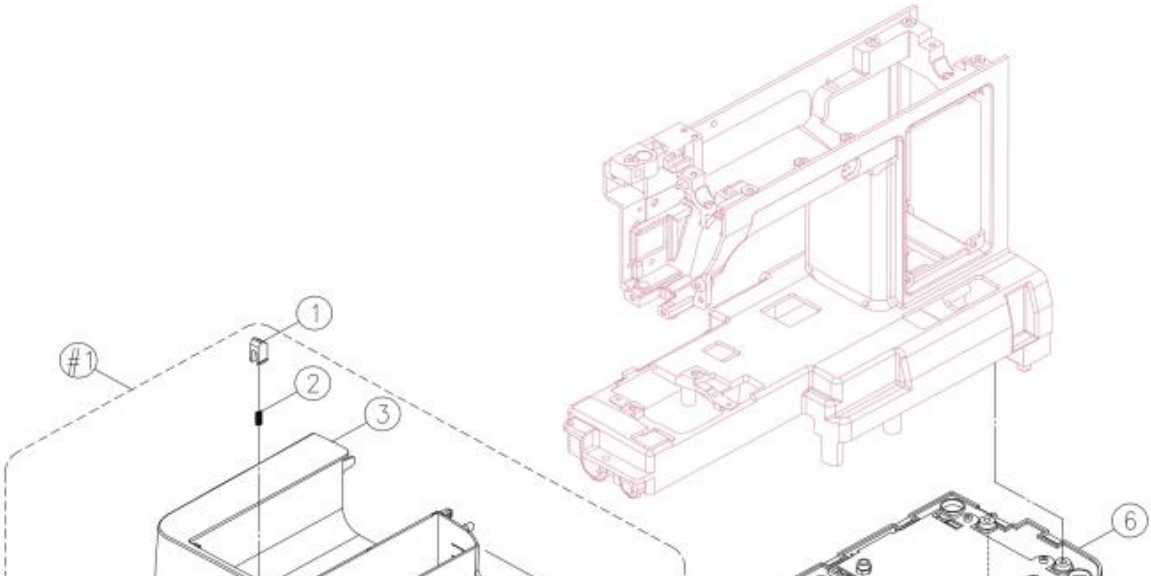


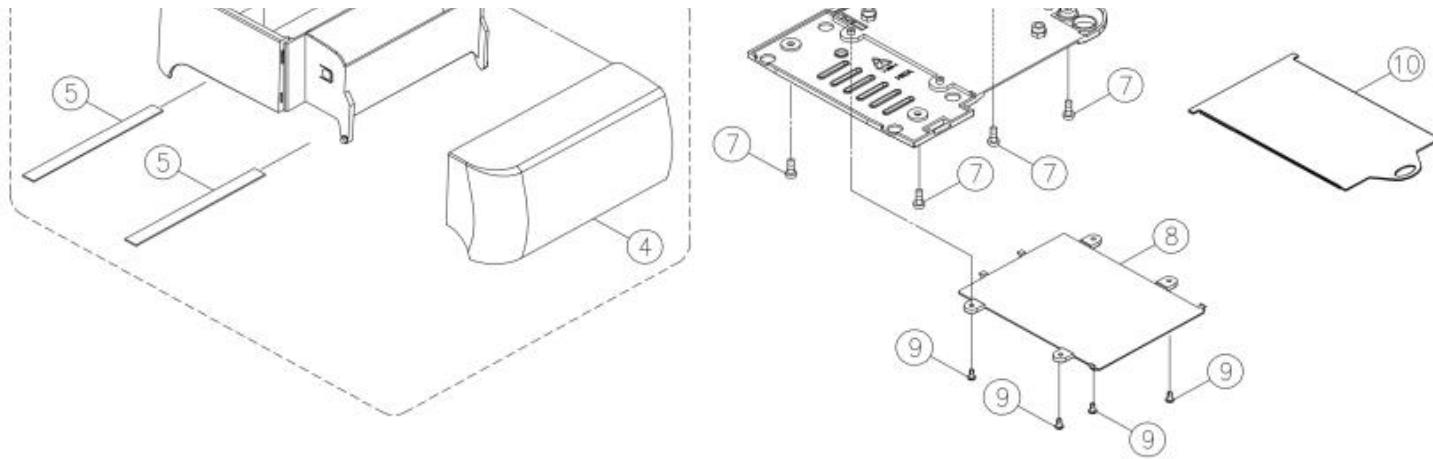
第八部件

序号	图号		
1	8-1	face plate	面板
2	8-2	blade	刀片
3	8-3		CS扣环
4	8-4	face plate screw	面板螺丝
5	8-5		上臂前盖
6	8-6	speed adjust dial	速度调节钮
7	8-7	speed adjust dial base	速度调节器固定座
8	8-8	speed regulator	调速器
9	8-9	screw	螺丝（自攻割尾）
10	8-10	function button	功能按钮
11	8-11	start button	启动按钮
12	8-12	pcb for on/off button	按键开关电路板组
13	8-13	screw	螺丝（自攻割尾）
14	8-14	winder shaft	卷线轮固定轴
15	8-15	nut	螺帽

16	8-16	screw	螺丝
17	8-17	front plate fixing plate	前盖固定板
18	8-18		CS扣环
19	8-19	flat cable	排线
20	8-20	screw	螺丝（华司头）
21	8-21	decorative plate	作业孔饰板
22	8-22		上臂上线导向板
23	8-23	screw	螺丝（自攻割尾）
24	8-24	patter selector button	模样选择按键板(含LCD显示)
25	8-25	front plate decorative plate	前盖饰板
26	8-26	LCD protection cover	LCD护盖
27	8-27		

第九部件





18 / 21

第九部件

序号	图号	产品名称
1	9-1	SEWING TABLE BODY GUIDE 辅助板勾
2	9-2	SEWING TABLE BODY GUIDE SPRING 辅助板勾弹簧
3	9-3	SEWING TABLE BODY 辅助板本体
4	9-4	SEWING TABLE BODY COVER 辅助板盖
5	9-5	SEWING TABLE BODY FELT 辅助板防油垫
6	9-6	CORD REEL COVER 底板盖
7	9-7	SCREW(M4x8A) 螺丝
8	9-8	PATTERN COVER 模样显示板盖
9	9-9	SCREW(M3x6B) 螺丝（自攻割尾）
10	9-10	PATTERN PLATE 模样显示板
#1		SEWING TABLE COMPLETE 辅助板组

